





TRAINING MANUAL Mazda5





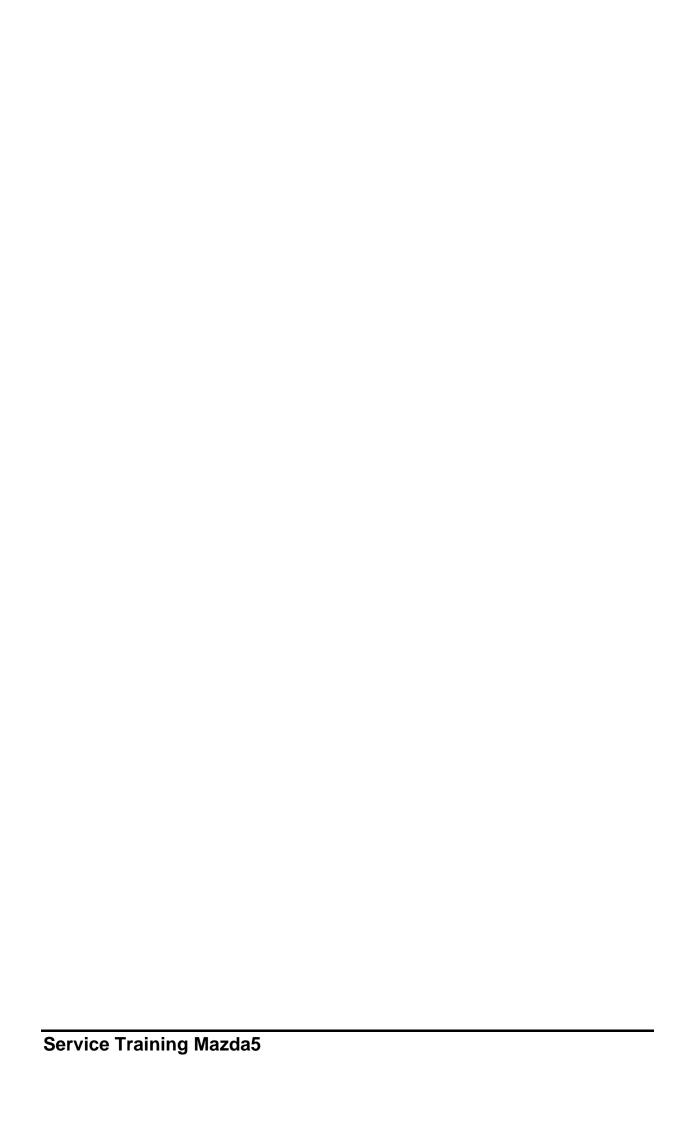
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General Information

00 General Information

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General Information

Product Concept

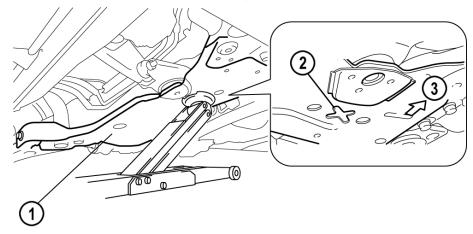
- When Mazda began developing its next-generation MAV (Multi Activity Vehicle), it set its sights on creating a new global standard. It goes without saying that a MAV is intended to carry a lot of people and a lot of luggage. From this basic premise, we characterized our MAV as a 'lifestyle partner' that enables people to enjoy activities together with relatives and friends.
- Given our focus on creating a MAV that enhances communication, we decided to use an
 entirely new seven seater packaging concept. In contrast to the '5+2' concept, whereby
 space is evenly divided among the five seating positions rear of the front seats, our
 '6+One' packaging concept provides for the occasional use of one seat, creating more
 space for the rest of the occupants.
- At the same time, we provided the Mazda5 with performance that's focused on easy, enjoyable driving and riding, rather than the kind of performance that's reflected in overwhelming power. The choice of either a 1.8 liter or 2.0 liter gasoline engine coupled to a 5-speed manual transmission, or 2.0 liter turbo-diesel engine (in high-power and standard-power versions) with particulate filter coupled to a six-speed manual transmission allow the customer to choose between performance and economy. Sporty chassis performance completes the package, providing a total Zoom-Zoom driving experience for the driver and passengers.



M5_00001

Jacking and Lifting

• The front of the vehicle can be lifted with a jack near the center of the front crossmember.



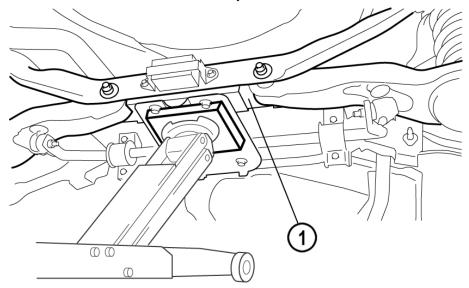
M5_00002

- 1 Front crossmember
- 2 Jack up position

3 Front

NOTE: To prevent obstruction between the jack body and front bumper when the jack body is inserted, use a low floor type jack (frame height is 170 mm or less).

• The rear of the vehicle can be lifted with a jack at the center of the rear crossmember.



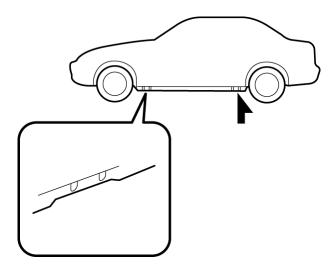
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1 Rear crossmember

NOTE: Place a board (approximately 20 mm {0.78 in} thick) between the rear crossmember and the jack to prevent damage to the crossmember.

General Information

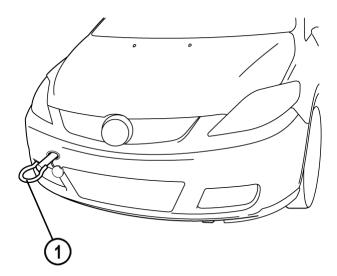
• The vehicle can be lifted with a lift at the indicated positions on the side sill.



M5_00004

Towing

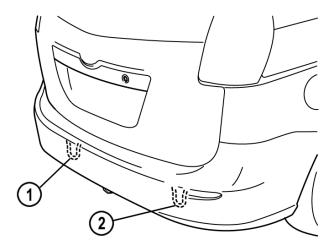
 When towing the vehicle, remove the towing eylet from the storage box in the rear cargo area, open the cap located on the front bumper and install the towing eyelet.



M5_00005

1 Towing eyelet

• A towing eyelet and tie down hook are provided at the rear of the vehicle.



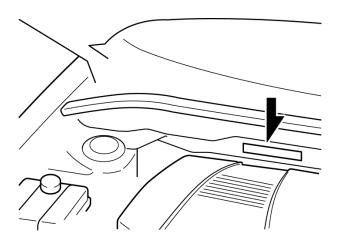
M5_00006

1 Tie down hook

2 Towing eyelet

Vehicle Identification Number

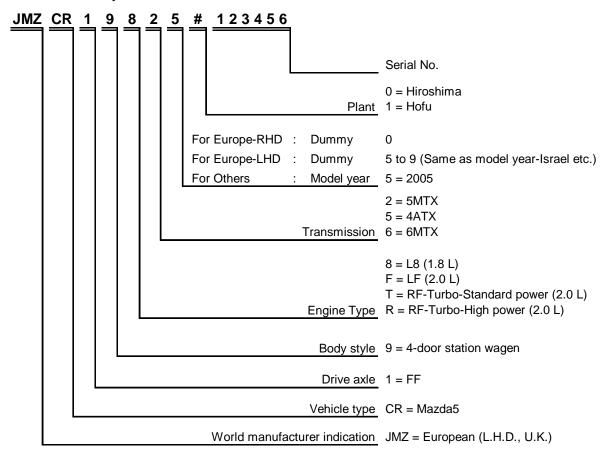
 The VIN (Vehicle Identification Number) is located on the cowl plate in the engine compartment.



M5_00007

General Information

The VIN key is shown as below:



M5_00T001

For European (L.H.D.) Specifications

JMZCR1982##100001 —

JMZCR19F2##100001 —

JMZCR19R6##100001 —

JMZCR19T6##100001 —

For UK Specifications

JMZCR19820#100001 —

JMZCR19F20#100001 —

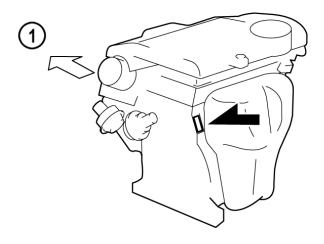
JMZCR19R60#100001 —

JMZCR19T60#100001 —

Engine Identification Number

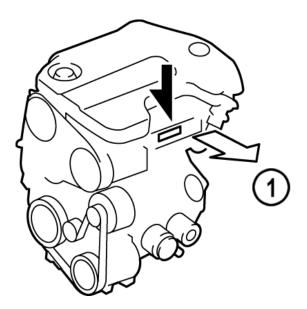
• The engine identification number is located on the cylinder block as shown below:

L8/LF



M5_00008

MZR-CD



M5_00009

1 Front

General Information

Technical Data

1.8 L MZR Engine	
Displacement	1798 cm ³
Bore x Stroke	83 x 83.1 mm
Compression Ratio	10.8:1
Maximum Power	85 kW {115 PS} at 5,300 rpm
Maximum Torque	165 Nm at 4,000 rpm
Emission Standard	Euro 4

2.0 L MZR Engine	
Displacement	1999 cm ³
Bore x Stroke	87.5 x 83.1 mm
Compression Ratio	10.8:1
Maximum Power	107kW {145 PS} at 6,000 rpm
Maximum Torque	185 Nm at 4,500 rpm
Emission Standard	Euro 4

2.0 L MZR-CD Engine	Standard Power	High Power		
Displacement	1998 cm ³			
Bore x Stroke	86 x 86 mm			
Compression Ratio	16.7:1			
Maximum Power	81 kW {110PS} at 3,500 rpm	105 kW {143 PS} at 3,500 rpm		
Maximum Torque	310 Nm at 2,000 rpm	360 Nm at 2,000 rpm		
Emission Standard	Euro 4			

M5_00T002

Maintenance Schedule

Maintenance Interval (Number of months or km (miles), whichever comes first)						rst)				
Maintenance Item	Months	12	24	36	48	60	72	84	96	108
Maintenance item	x1000 km	20	40	60	80	100	120	140	160	180
	x1000 miles	12.5	25	37.5	50	62.5	75	87.5	100	112.5
GASOLINE ENGINE										
Engine valve clearan	се	A	Audible	inspect		ry 120,0 pisy, ad		(75,000	0 miles),
Spark plugs			Replace every 120,000 km (75,000 miles)							
Air cleaner element				R			R			R
Evaporative system	(if installed)			ı			ı			ı
DIESEL ENGINE										
Engine valve clearan	се	1					ı			
Engine timing belt			Re	place e	very 12	0,000 k	m (75,0	000 mile	es)	
Fuel filter				R			R			R
Fuel injection system	1	ı		I			ı			ı
Fuel system (Drain w	vater)	D	D	D	D	D	D	D	D	D
Air cleaner element		С	С	R	С	С	R	С	С	R
GASOLINE and DIE	SEL ENGINE									
Engine oil *1		R	R	R	R	R	R	R	R	R
Engine oil filter *1		R	R	R	R	R	R	R	R	R
Drive belts				I			ı			ı
Cooling system/coolant top-up			ı		I		ı		ı	
	FL22 type *2	R	eplace	every 20	00,000	km (12	5,000 n	niles) or	11 yea	ars
Engine coolant	Others	Replace at first 100,000 km (62,500 miles) or 4 years; after that, every 2 years				rs;				
Fuel lines and hoses			ı		ı		ı		ı	
Battery electrolyte lev	vel and specific gravity	ı	ı	ı	ı	ı	ı	ı	ı	ı
Brake lines, hoses ar		ı	ı	ı	I	ı	ı	ı	ı	ı
Brake fluid *3			R		R		R		R	
Parking brake		ı	ı	I	I	ı	ı	ı	ı	ı
Disc brakes		ı	ı	I	I	I	ı	- 1	ı	ı
Power steering fluid,	lines, hoses,	1 .								
and connections		l	I	l	I	l	I	I	I	l
Steering operation ar	nd linkages		I		I		I		ı	
Manual transaxle oil						R				
Front and rear suspe	nsion and ball joints		ı		ı		ı		ı	
Drive shaft dust boot	S		ı		I		ı		ı	
Exhaust system and	heat shields	Inspect every 80,000 km (50,000 miles) or 5 years								
Body condition		Inspect annually								
(for rust, corrosion a										
Cabin air filter (if inst	·		R		R		R		R	
Tires (including spare (with inflation pressu		ı	I	I	ı	I	I	-	I	I
(with inhadon pressu	re adjustment)									

M5_00T003

General Information

I : Inspect and clean, repair, adjust, or replace if necessary.

R : Replace C : Clean D : Drain

- Refer below for a description of items marked * in the maintenance chart.
 - *1: If the vehicle is operated under hard conditions (dusty road, extended periods of idling or low speed operation, cold temperature or short driving distances), change the engine oil and oil filter every 10,000 km (6,250 miles) or less.
 - *2: Use FL22 type coolant in vehicles with the inscription "FL22" on the radiator cap itself or the surrounding area. Use FL22 when replacing the coolant.
 - *3: If the brakes are used extensively (for example, continuous hard driving or mountain driving) or if the vehicle is operated in extremely humid climates, change the brake fluid annually.

General Information

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01

Engines

01 Engines

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01 Engines

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NOTES:		

Mechanical System

Features

- The mechanical system of the L8/LF engines is essentially the same as the Mazda6 (GG/GY) with L8/LF engines except for the following:
 - A new engine support hanger SST (49C0175AO) has been introduced.

Specifications

Item			Specification		
			L8	LF	
Туре		Gasoline 4-stroke			
Cylinder arrangement and number			Inline, 4-cylinder		
Combustion chamber			Pentroof		
Valve system			DOHC, Timing chain driven, 16 valves		
Displacement (ml {cc, cu in})		1,798 {1,798, 109.7}	1,999 {1,999, 122}		
Bore x stroke (mm {in})			83 x 83.1	87.5 x 83.1	
Compression ratio		10.8	10.8		
Compression pressure		(kPa {kgf/cm 2 , psi} [rpm])	1,750 {17.85, 253.82} [300]	1,720 {17.54, 249.5} [300]	
Valve timing	IN	Open BTDC (°)	4	4	
		Close ABDC (°)	33	52	
	EX	Open BBDC (°)	37	37	
		Close ATDC (°)	4	4	
Valve clearance	IN	(mm {in})	0.22-0.28 {0.0087-0.0110}		
(engine cold)	EX	(mm {in})	0.27-0.33 {0.0107-0.0129}		

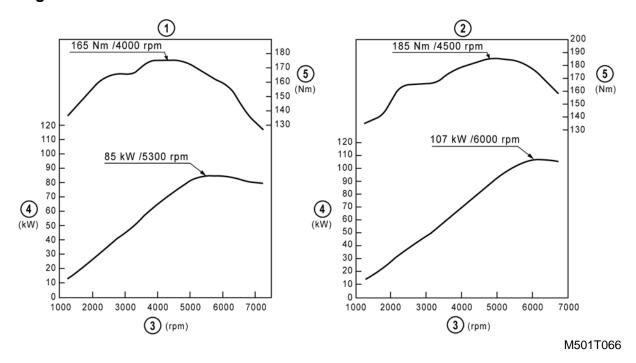
M5_01T018

Overview



M5_01017

Engine Performance Curve



- 1 L8 engine
- 2 LF engine
- 3 Engine speed

- 4 Output
- 5 Torque

Lubrication System

Features

- The lubrication system is essentially the same as that on the Mazda6 (GG/GY). It has the following features:
 - Spin-on type oil filter.
 - Water-cooled type oil cooler.

Specifications

	Item		Specification
Туре			Force-fed type
Oil pressure [oil temperature: 1	00°C {212°F}]	(kPa {kgf/cm2, psi} [rpm])	234—521 {2.39—5.31, 33.9—75.5} [3,000]
	Туре		Trochoid gear type
Oil pump	Relief valve opening pressure	(kPa {kgf/cm2, psi}	450—550 {4.59—5.61,65.3—79.8}
Oil Cooler	Туре		Water-cooled
Oil filter	Туре		Full-flow, paper element
	Bypass pressure	(kPa {kgf/cm2, psi})	80— 120 {0.82— 1.22, 11.6—17.4}
Oil capacity (approx. quantity)	Total (dry engine)	(L {US qt, Imp qt})	4.6 {4.8, 4.0}
	Oil replacement	(L {US qt, Imp qt})	3.9 {4.1, 3.4}
	Oil and oil filter replacement	(L {US qt, Imp qt})	4.3 {4.5, 3.8}

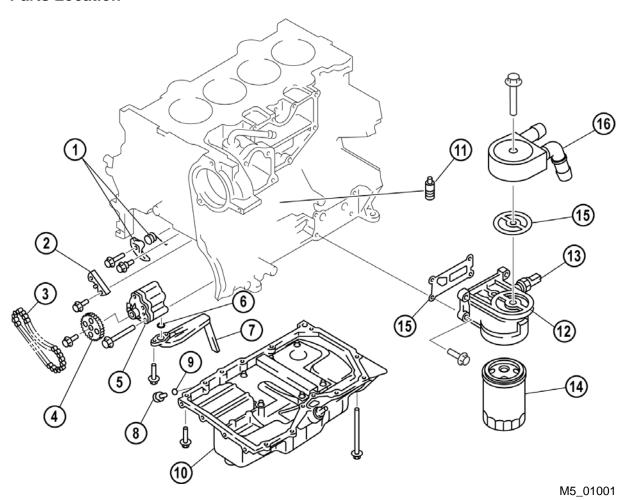
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Engine Oil

Item	Specification		
Grade	API SL, ACEA A3		
Viscosity (SAE)	5W - 30	10W – 40	5W - 20
Remarks	Mazda genuine Dexelia oil e.g.		_

M5_01T002

Parts Location



- 1 Oil pump chain tensioner
- 2 Oil pump chain guide
- 3 Oil pump chain
- 4 Oil pump sprocket
- 5 Oil pump
- 6 O-ring
- 7 Oil strainer
- 8 Oil drain plug

- 9 Washer
- 10 Oil pan
- 11 Oil jet valve
- 12 Oil filter adapter
- 13 Oil pressure switch
- 14 Oil filter
- 15 Gasket
- 16 Oil cooler

Cooling System

Features

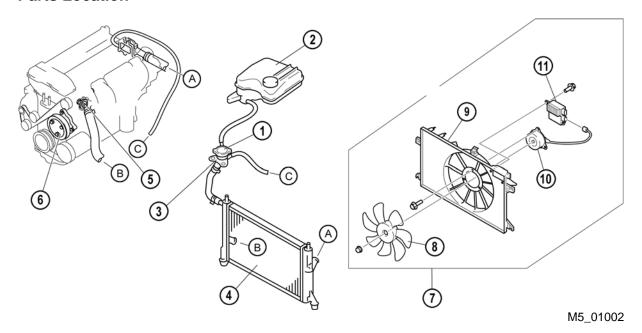
- The cooling system has the following features:
 - Cooling system pressure cap has been moved from the coolant reserve tank to the cooling system filler neck.
 - A long-life engine coolant has been introduced.
 - Separate cooling system filler neck has been introduced.
 - Stepless cooling fan controlled by a fan control module has been introduced.

Specifications

Item			Specification	
Туре			Water-cooled, Electromotive	
Coolant capacity (approx. quantity) (L {US		(L {US qt, Imp qt})	With heater: 7.0 {7.4, 6.2} Without heater: 6.5 {6.9, 5.7}	
Water pump Type			Centrifugal, V-ribbed belt-driven	
	Туре		Wax, bottom-bypass	
Thermostat	Opening temperature	(°C {°F})	80—84 {176—183}	
	Full-open temperature	(° C {° F})	97 {207}	
	Full-open lift	(mm {in})	8.0 {0.31} or more	
Radiator	Туре		Corrugated fin	
Cooling system cap	Cap valve opening pressure	(kPa {kgf/cm 2 , psi})	93.2—122.6 {0.95—1.25, 13.5—17.8}	
Cooling fan	Туре		Electric	
	Number of blades		7	
	Outer diameter	(mm {in})	360 {14.2}	
	Fan motor output	(W)	240	

M5_01T003

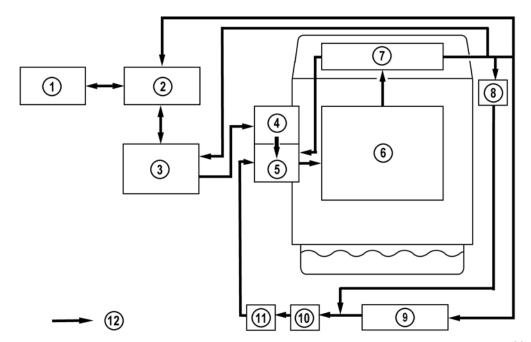
Parts Location



- 1 Cooling system cap
- 2 Coolant reserve tank
- 3 Cooling system filler neck
- 4 Radiator
- 5 Thermostat
- 6 Water pump

- 7 Cooling fan assembly
- 8 Cooling fan
- 9 Radiator cowling
- 10 Cooling fan motor
- 11 Fan control module

System Overview



M5_01003

- 1 Coolant reserve tank
- 2 Cooling system filler neck
- 3 Radiator
- 4 Thermostat
- 5 Water pump
- 6 Cylinder block

- 7 Cylinder head
- 8 EGR valve
- 9 Heater
- 10 Oil cooler (AT)
- 11 Oil cooler
- 12 Coolant flow

Long Life Coolant

- The use of long life coolant means that coolant life is extended to 200,000 km (125,000 miles) or 11 years.
- It is not recommended that normal coolant is mixed with long life coolant, as the life of the long life coolant will be reduced.
- Because the long life coolant is green, and therefore indistinguishable from normal coolant, the designation 'FL22' is written on or near the cooling system pressure cap to indicate the correct coolant type.

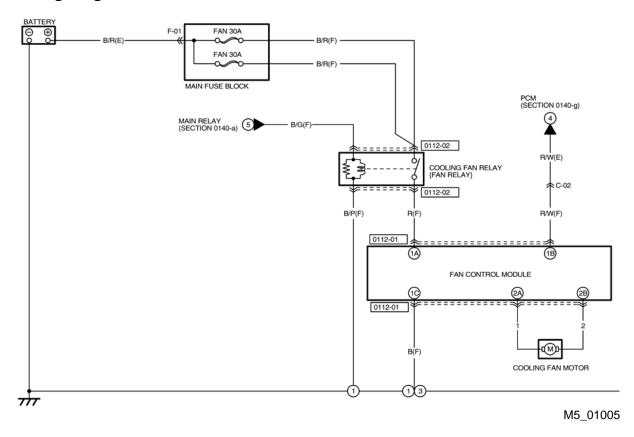


M5_01004

Cooling Fan

- The cooling fan assembly consists of the radiator cowling, cooling fan, cooling fan motor, and the fan control module.
- The fan control module drives the fan motor based on a duty signal received from the PCM. This allows variable control of the fan motor speed, reducing fan operation noise and electrical load, and improving engine warm up time.
- Power to the fan control module is controlled by the main relay, and supplied through two 30 A fuses by the cooling fan relay (similar to current MPV).

Wiring Diagram



Control

The cooling fan is controlled according to the engine coolant temperature as follows:

Conditions	Duty ratio
• Engine coolant temperature is less than 100 °C {212 °F}.	0%
• Engine coolant temperature is 106—108 °C {223—226 °F}.	75%
• Engine coolant temperature is 108 °C {226 °F} or more.	100%

M5_01T004

 The cooling fan is controlled according to the refrigerant pressure switch condition as follows:

Conditions	Duty ratio
When all of the following conditions are met: — A/C is on. — Refrigerant pressure switch (medium pressure) is off. — Vehicle speed is 85 km/h {53 mph} or more.	0%
• A/C is off.	
When all of the following conditions are met: — A/C is on. — Refrigerant pressure switch (medium pressure) is off. — Vehicle speed is 45—85 km/h {28—52 mph}.	60%
 When all of the following conditions are met: — A/C is on. — Refrigerant pressure switch (medium pressure) is off. — Vehicle speed is 45 km/h {27 mph} or less. 	65%
When all of the following conditions are met: — A/C is on. — Refrigerant pressure switch (medium pressure) is on.	75%

M5_01T005

Fail-safe Function

Over-current Failsafe

• If current to the fan motor exceeds a specified value, the fan control module stops the fan motor for a specified amount of time.

Overheat Failsafe

If the internal temperature of the fan module exceeds a specified value, the fan control
module operates the cooling fan at high speed. If the temperature continues to rise, the
cooling fan is switched off (normal cooling fan control will be resumed by switching the
ignition switch OFF and then ON again).

Fan Control Module Input Signal Failsafe

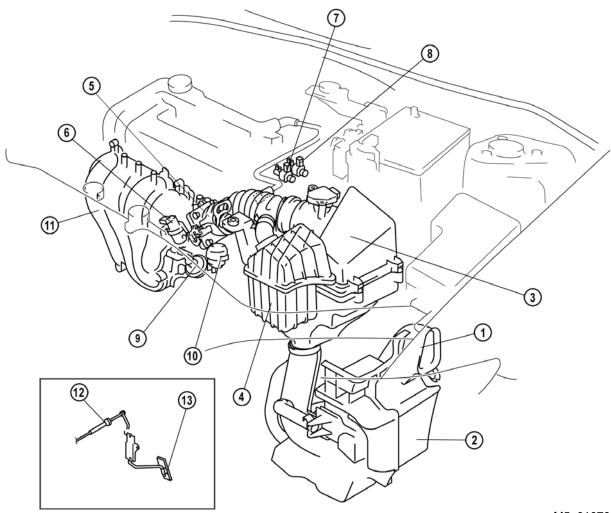
If the voltage at input signal terminal from the fan control module remains low or high, the
module determines that the fan control circuit has a malfunction and will operate the fan
at high speed.

Intake-air System

Features

- The intake-air system is essentially the same as that on the current Mazda3 (BK) with LF engine. It has the following features:
 - Variable intake air system is used (LF engines only).
 - Variable tumble control system is used.
 - Two resonance chambers, one near the fresh-air duct and one near the air cleaner are used.
 - Plastic intake manifold is used.

Parts Location

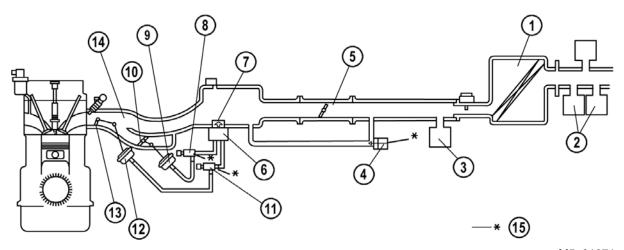


M5_01070

- 1 Fresh-air duct
- 2 Resonance chamber (fresh-air duct side)
- 3 Air cleaner
- 4 Resonance chamber (air cleaner side)
- 5 Throttle body
- 6 IAC valve
- 7 Variable intake air solenoid valve (LF engine)

- 8 Variable tumble solenoid valve
- 9 Variable intake air shutter valve actuator (LF engine)
- 10 Variable tumble shutter valve actuator
- 11 Intake manifold
- 12 Accelerator cable
- 13 Accelerator pedal

System Overview



M5_01071

- 1 Air cleaner
- 2 Resonance chamber (fresh-air duct side)
- 3 Resonance chamber (air cleaner side)
- 4 IAC valve
- 5 Throttle body
- 6 Vacuum chamber
- 7 Check valve
- 8 Variable intake air solenoid valve (LF engine)

- 9 Variable intake air shutter valve actuator (LF engine)
- 10 Variable intake air shutter valve (LF engine)
- 11 Variable tumble solenoid valve
- 12 Variable tumble shutter valve actuator
- 13 Variable tumble shutter valve
- 14 Intake manifold
- 15 To Powertrain Control Module

Fuel System

Features

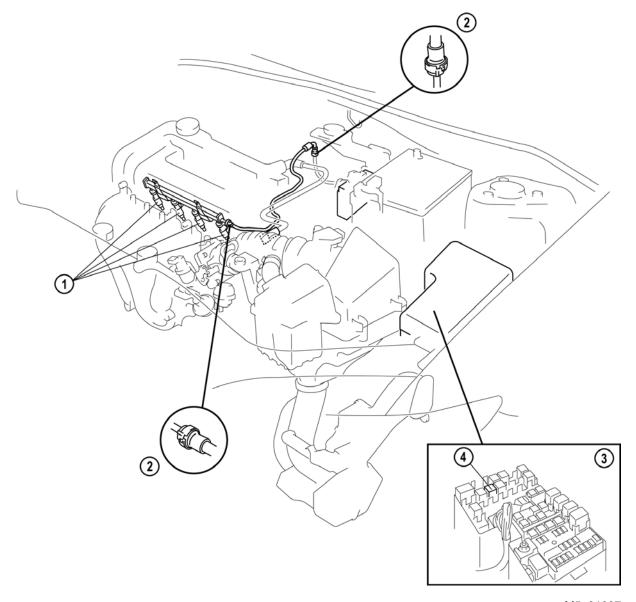
- The fuel system is essentially the same as that used on the current Mazda3 (BK) except for the following:
 - Steel fuel tank is used.
 - Fuel pump unit can be removed through access hole under second row seats.
 - Fuel pump unit can be disassembled and individual components replaced (fuel pump motor, fuel gauge sender, low pressure filter, pressure regulator).
 - Quick connectors attaching the fuel hoses to the fuel tank have been changed.
 - New SST for quick connector removal has been established.

Specifications

ltem			Specifications
	Туре		Hi-ohmic
Injector	Type of fuel delivery		Top-feed
	Type of drive		Voltage
Pressure regulator	Regulating pressure (approximately)	(kPa {kgf/cm², psi})	390 {3.98, 56.6}
Fuel tank	Capacity	(L {US gal, lmp gal})	60 {16, 13}
Fuel pump	Туре		Electric
Fuel	Quality		Premium unleaded fuel (Research octane number is 95 or more (conforming to EN228)

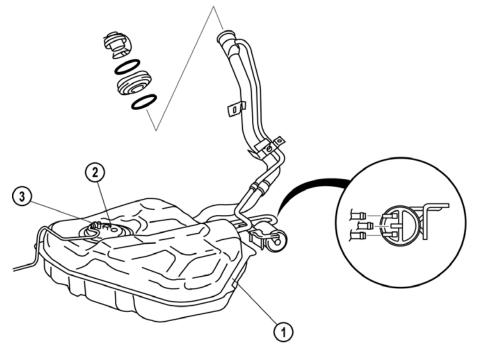
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Parts Location



M5_01007

- 1 Fuel injector
- 2 Quick release connectors
- 3 Main fuse block
- 4 Fuel pump relay



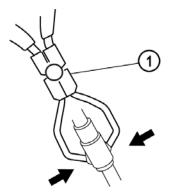
M5_01008

- 1 Fuel tank
- 2 Fuel pump unit

3 Quick release connector

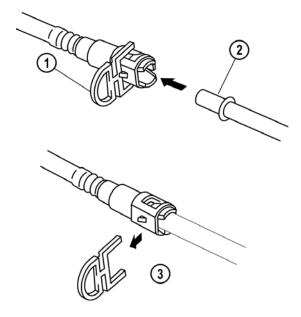
Fuel Line Removal

- A new SST has been introduced to enable the disconnection of the fuel line quick connector used at the fuel pump unit..
- The quick release connector can be disconnected by pinching the retainer tab with the SST and pulling the connector.



M5_01009

- 1 SST 49 E042 001
- The quick release connectors are fitted with a checker tab that prevents improper fit. This
 checker tab cannot normally be removed. When the quick release connector is properly
 connected to the fuel pipe, the lock is released and the checker tab comes off.



M5_01010

- 1 Checker tab
- 2 Fuel pipe

3 Fuel pipe correctly connected

Fuel Pump Control

- When the ignition is switched ON, the PCM turns the fuel pump relay on for one second.
- When a crankshaft position sensor signal is detected during cranking, the fuel pump relay is turned ON.
- The fuel pump relay remains ON for approximately two seconds after the ignition has been switched OFF, to improve engine starting.

Fuel Injection Control

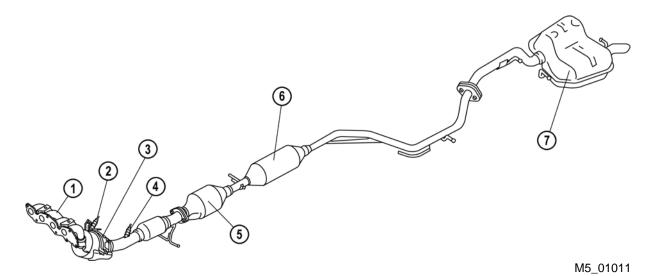
Excessive Speed Fuel Cut

- Fuel injection is cut when any of the following conditions are met:
 - When the engine speed is 6,800 rpm or more on the L8 engine, or 7,000 rpm or more on the LF engine.
 - When engine speed is 5,500 rpm or more and the engine coolant temperature is approximately -15 °C {5 °F} or less.
 - If the vehicle is stopped, and for 2 min or more the engine speed is 5,000 rpm or more and the engine coolant temperature is approximately 117 °C {243 °F}.

Exhaust System

Features

- The exhaust system has the following features:
 - An exhaust system that can be replaced in sections has been utilized.



- 1 Exhaust manifold
- 2 Front oxygen sensor
- 3 Warm-up three-way-catalyst
- 4 Rear oxygen sensor

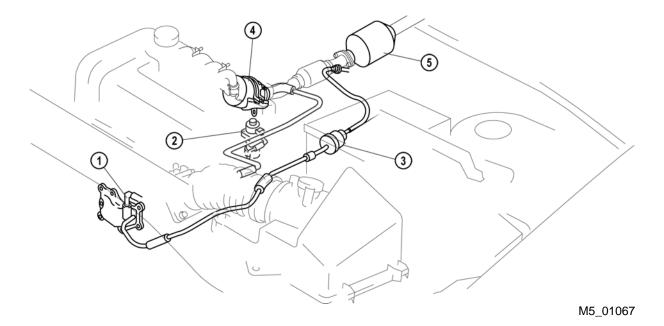
- 5 Three-way-catalyst
- 6 Pre-silencer
- 7 Main silencer

Emission System

Features

- The emission system on the Mazda5 is the same as that of the current Mazda3 (BK) with LF engine. It has the following features:
 - Exhaust gas recirculation system is used.
 - Three-way catalytic converter with warm-up converter is used.

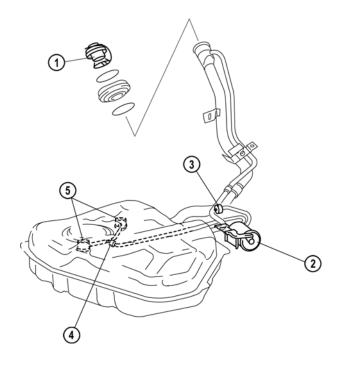
Parts Location



- 1 Positive crankcase ventilation valve
- 2 Exhaust gas recirculation valve
- 3 Purge solenoid valve

- 4 Warm-up three-way catalyst
- 5 Three-way catalyst

Fuel Tank



- 1 Fuel filler cap
- 2 Charcoal canister
- 3 Evaporative chamber

- 4 Check valve (two-way)
- 5 Rollover valve

Charging System

Features

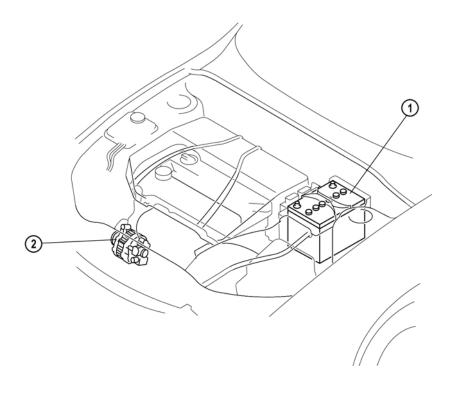
- The charging system on the Mazda5 is the same as that of the current Mazda3 (BK) with LF engine. It has the following features:
 - A non-regulator type generator with built-in power transistor is used.
 - Cooling duct is provided for the battery.

Specifications

Item			Specifications		
	Voltage	(V)	12		
Battery	Type and capacity (5-hour rate)	(A·h)	50D20L (40), 75D26L (52),		
	Output	(V-A)	12-90		
Generator	Regulated voltage Self diagnosis function		Controlled by PCM		
			Controlled by FCIVI		

M5_01T020

Parts Location



M5_01069

1 Battery

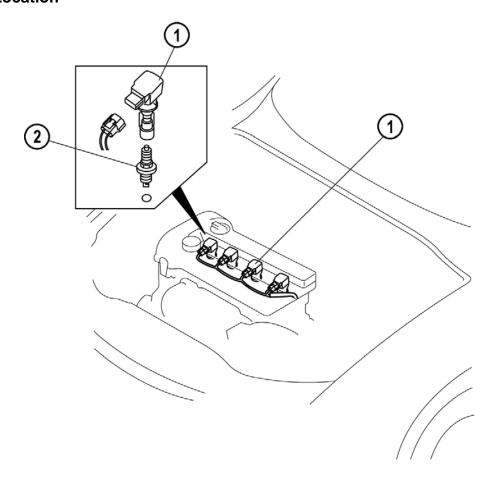
2 Generator

Ignition System

Features

- The ignition system has the following features:
 - An ignition system with direct ignition coils and independent ignition control has been adopted.
 - Iridium type spark plugs are used.

Parts Location



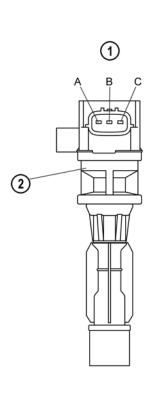
M5_01013

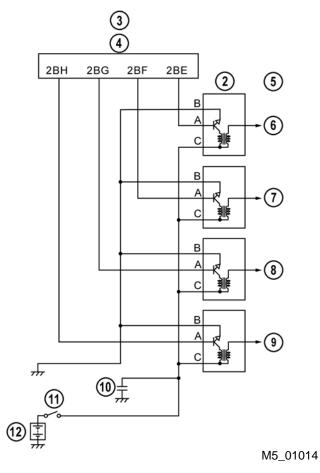
1 Ignition coil

2 Spark plug

Ignition Coils

- Ignition coils installed directly to each spark plug have been adopted.
- The direct ignition coil consists of an ignition coil with integrated power transistor, ignition coil connector, and rubber boot.
- Construction of the ignition coils is essentially the same as those on the current Mazda3 (BK) with ZJ/Z6 engine.





- 1 Ignition coil external view
- 2 Ignition coil
- 3 Ignition coil electrical circuit
- 4 PCM
- 5 Cylinder number
- 6 No. 1

- 7 No. 2
- 8 No. 3
- 9 No. 4
- 10 Capacitor
- 11 Ignition switch
- 12 Battery

Control System

Features

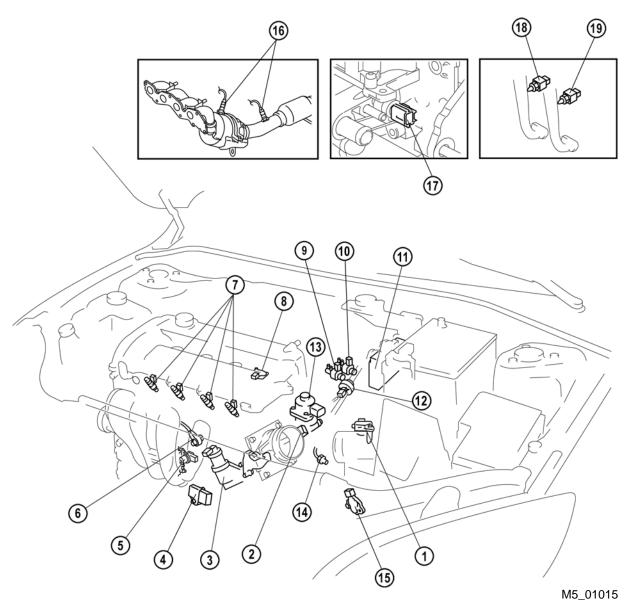
 The engine control system is essentially the same as that of the Mazda3 (BK) with LF engine.

Specifications

Item	Specification
Neutral switch	ON/OFF
CPP switch	ON/OFF
ECT sensor	Thermistor
IAT sensor (inside MAF)	Thermistor
TP sensor	Potentiometer
MAF sensor	Hot-wire
Front HO2S	Zirconia element (Stoichiometric air/fuel ratio sensor)
Rear HO2S	Zirconia element (Stoichiometric air/fuel ratio sensor)
BARO sensor (built into PCM)	Piezoelectric element
KS	Piezoelectric element
MAP sensor	Piezoelectric element
CKP sensor	Magnetic pickup
CMP sensor	Magnetic pickup
Brake switch	ON/OFF

M5_01T019

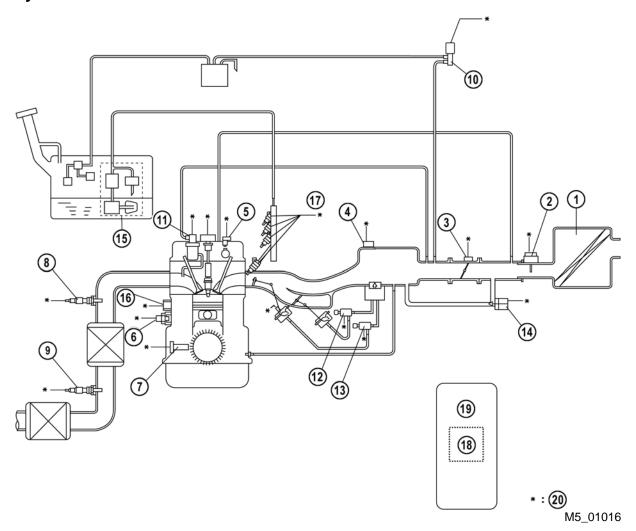
Parts Location



- 1 MAF/IAT sensor
- 2 TP sensor
- 3 IAC valve
- 4 MAP sensor
- 5 CKP sensor
- 6 KS
- 7 Fuel injector
- 8 CMP sensor
- 9 VIS solenoid valve (LF engine)
- 10 VTCS solenoid valve

- 11 PCM
- 12 Purge solenoid valve
- 13 EGR valve
- 14 Neutral switch (MT)
- 15 TR switch (AT)
- 16 HO2S (front, rear)
- 17 ECT sensor
- 18 Brake switch
- 19 CPP switch (MT)

System Overview



- 1 Air cleaner
- 2 MAF/IAT sensor
- 3 TP sensor
- 4 MAP sensor
- 5 CMP sensor
- 6 ECT sensor
- 7 CKP sensor
- 8 Front H O2S
- 9 Rear HO2S
- 10 Purge solenoid valve

- 11 EGR valve
- 12 VIS solenoid valve (LF engine)
- 13 VTCS solenoid valve
- 14 IAC valve
- 15 Fuel pump unit
- 16 KS
- 17 Fuel injector
- 18 BARO sensor
- 19 PCM
- 20 To PCM

Relationship Chart

Component	dle air control (IAC)	Variable intake-air system	Variable tumble control system	Fuel injection control	Fuel pump control	Electronic spark advance (ESA) control	EGR control	Purge control	Front HO2S heater control	Rear HO2S heater control	A/C cut-off control	Electrical fan control	mmobiliser system	Generator control
Input														Ť
IAT sensor	Х			Х		Х	Х	Х	Х					Х
MAF sensor	х			Х		х	Х	Х	х	Х				
TP sensor	Х		Х	Х		Х	Х		Х		х	Х		
MAP sensor	Х			Х										
ECT sensor	Х		Х	Х		Х	Х		Х	Х	Х	Х		Х
CMP sensor				Х		Х								
CKP sensor	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х			Х
KS						Х								
Front HO2S				Х				Х						
Rear HO2S				Х										
BARO sensor	Х			Х										
Neutral switch	Х			Х										
CPP switch	Х			Х										
Brake switch	Х			Х										
A/C on request signal, refrigerant pressure switch (high, low pressure)	х			х		х					х	х		
Refrigerant pressure switch (medium pressure)	х													
Battery voltage				Х		Х	Х	Х				Х		Х
Generator (terminal P: stator coil)	Х			Х		Х								Х
Vehicle speed signal	Х			Х		Х	Х					Х		Х
Instrument cluster	Х			Х	х	Х							х	
Output														
IAC valve	Х													
VIS solenoid valve		Х												
VTCS solenoid valve			Х											
Fuel injectors				Х										
Fuel pump relay					Х									
Ignition coil						Х								
EGR valve							Х							
Purge solenoid valve								Х						
Front HO2S heater									Х					
Rear HO2S heater										Х				
A/C relay											Х			
Fan control module												Х		
Starter relay													Х	
Generator (terminal D: field coil)													04	Х

M5_01T007

Mechanical System

Features

- The mechanical system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Pistons with a modified combustion chamber have been introduced.
 - Cylinder head with integrated injector leak-off lines has been introduced.

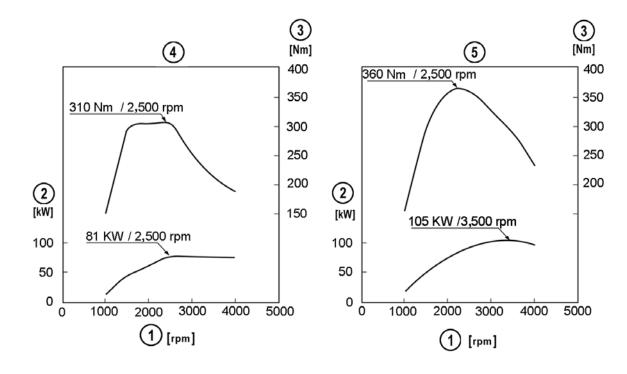
Specifications

Item			Specification		
Туре			Diesel 4-stroke		
Cylinder arrangement a	and number		Inline, 4-cylinder		
Combustion chamber			Direct injection		
Valve system			SOHC, belt driven, 16-valve		
Displacement		(ml {cc, cu in})	1,998 {1,988, 122.9}		
Bore x stroke		(mm {in})	86.0 x 86.0 {3.39 x 3.39}		
Compression ratio			16.7		
Compression pressure		(kPa {kgf/cm2, psi} [rpm])	2,900 {29.6, 420.7} [250]		
	IN	Open BTDC (°)	6		
Value timing	IIN	Close ABDC (°)	30		
Valve timing EX		Open BBDC (°)	41		
		Close ATDC (°)	8		
Valve clearance	IN	(mm {in})	0.12-0.18 {0.0048-0.0070}		
(engine cold)	EX	(mm {in})	0.32-0.38 {0.0126-0.0149}		

M5_01T008

M5_01018

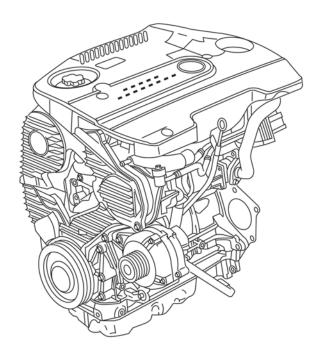
Engine Performance Curve



- 1 Engine speed
- 2 Power
- 3 Torque

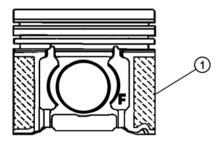
- 4 Standard power engine
- 5 High power engine

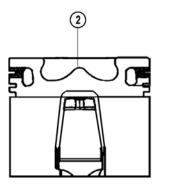
Overview



Pistons

• Pistons with a modified combustion chamber have been introduced to achieve a lower compression ratio of ε = 16.7 . This leads to lower pumping losses and optimized thermal efficiency at middle and high engine load, reducing the fuel consumption.





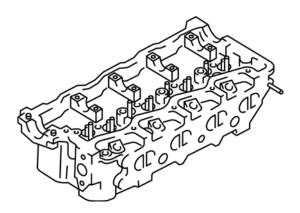
M5_01020

1 Coating

2 Combustion chamber

Cylinder Head

• A cylinder head with integrated leak-off lines for the injectors has been introduced.



Lubrication System

Features

- The lubrication system of the vehicles with 2.0 MZR-CD engine has the following features:
 - An engine oil with reduced ash content has been introduced.
 - An oil dipstick with an additional "X" mark has been introduced.
 - Oil cooler and oil filter located at the rear of the engine have been introduced.

Specifications

	Item	Specification			
Туре			Force-fed type		
	(reference value) ure: 100 °C {212 °F}]	(kPa {kgf/cm2, psi} [rpm])			
	Туре		Trochoid gear type		
Oil pump	Relief valve opening pressure (reference value)	(kPa {kgf/cm2, psi} [rpm])	580-700 (5.9-7.1, 84.1-101.5) [3,000]		
Oil cooler	Type		Water-cooled		
Oil filter	Туре		Full-flow, paper element		
Oil lillei	Bypass pressure	(kPa {kgf/cm2, psi})	78-118 {0.8-1.2, 11.3-17.1}		
Oil capacity	Total (dry engine)	(L {US qt, Imp qt})	5.5 {5.8, 4.8}		
(approx. quantity)	Oil replacement	(L {US qt, Imp qt})	4.9 {5.2, 4.3}		
	Oil and oil filter replacement	(L {US qt, Imp qt})	5.1 {5.4, 4.5}		

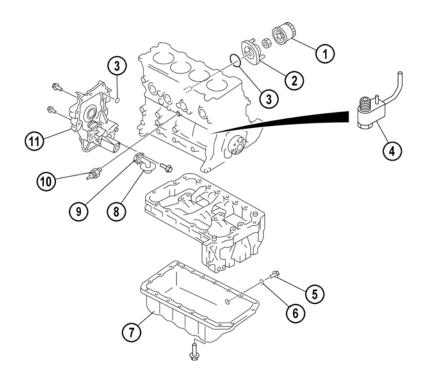
M5_01T009

Engine Oil

Item	Specification		
Grade	ACEA C1 or JASO DL-1		
Viscosity	SAE 5W-30		
Recommended oil	e.g. Mazda genuine Dexelia DPF		

M5_01T010

Parts Location



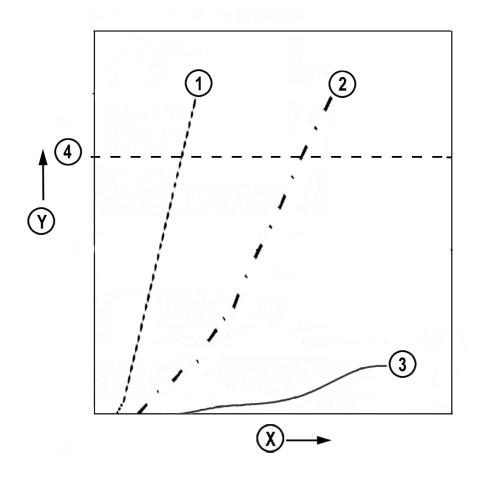
- Oil filter 1
- Oil cooler 2
- 3
- O-ring
 Oil jet valve
- Oil drain plug 5
- Washer

- 7
- Oil pan Oil strainer 8
- Gasket 9
- Oil pressure switch Oil pump 10
- 11

Engine Oil

In order to limit the ash amount accumulated in the diesel particulate filter, an engine oil
with reduced ash content is required. This oil must meet the specification ACEA C1
(equivalent to the Japanese specification JASO DL-1) and is also termed as low SAPS
(Sulphate Ash, Phosphor, Sulphur) oil, since it has a reduced proportion of these
components.

NOTE: The use of engine oil with a higher ash content is strictly forbidden as this can lead to blockage of the DPF. In addition, the usable filter volume is reduced significantly due to the ash amount deposited in the DPF. As a result, the regeneration intervals are shortened, so that the fuel consumption and hence the oil dilution are increased.



- X Service life of DPF
- 1 Normal engine oil (ACEA A3/B3/B4)
- 2 Conventional low SAPS oil (ACEA C2/C3)
- Y Ash amount in the DPF
- 3 Mazda low SAPS oil (ACEA C1)
- 4 DPF blocked with ash

Oil Dipstick

• Since the fuel post-injections required to regenerate the DPF can lead to an excessively high engine oil dilution, an "X" mark has been added to the oil dipstick to make the customer aware of this condition. If the oil level is close to or exceeds the "X" mark, the engine oil must be replaced.

NOTE: Every time the engine oil is replaced, the parameter "Calculated oil dilution" in the PCM must be reset (refer to the section "Control System, Maintenance and Repair").



M5_01023

- 1 L mark (Low)
- 2 F mark (Full)

3 X mark (Excessive)

Oil Dilution Calculation

- The PCM calculates the oil dilution amount based on the duration of the regeneration process and the regeneration intervals.
- If the engine oil level reaches a certain limit due to oil dilution, DTC P252F is stored in the PCM but no warning light is illuminated. This DTC comes up when the regeneration of the DPF has been started multiple times but could never be completed due to the driving method (such as frequent short distance driving with low engine speed etc.). In this case, check the engine oil level. If the oil level is lower than the "X" mark on the dipstick, delete the DTC. In addition, the customer must be informed to change the driving method (such as driving the vehicle at middle or high engine speeds for a longer distance), so that regeneration of the DPF is enabled.
- If the engine oil performance and engine oil level is approaching the limit due to oil dilution, the DPF indicator light flashes and DTC P253F is stored in the PCM. In addition, the PCM reduces the fuel injection amount to protect the engine. However, the engine could be damaged if the vehicle continues to be driven. In this case, replace the engine oil even if the engine oil level is lower than the "X" mark on the dipstick. In addition, the customer must be informed to change the driving method (such as driving the vehicle at middle or high engine speeds for a longer distance), so that regeneration of the DPF is enabled.

The different conditions of the oil dilution are described in the following table.

Item Engine oil dilution							
Engine oil level	(1) T (4)			© © ©			
DPF indicator light	_	_	Flashes 6	every 0.4 s			
MIL	_	_		_			
Output restriction			Max. 150 km/h (93 mph)				
DTC stored in PCM	P252F		P253F				
Customer action	_	_	Bring the vehicle to a dealer				
DPF automatic regeneration	Enabled		Disabled				
Dealer action	_	ı	If DTC 253F is stored in the PCM, replace the engine oil even if the engine oil level is lower than the "X" mark on the oil dipstick.	After inspecting			

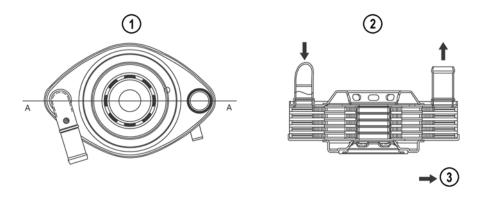
M5_01T011

- F mark
- X mark
- Oil dipstick

- Oil level okay Oil level excessive 5

Oil Cooler and Oil Filter

• An oil cooler and oil filter located at the rear of the engine have been introduced.



M5_01024

- External view
- 2 Cut-view A-A

3 Engine coolant flow direction

Cooling System

Features

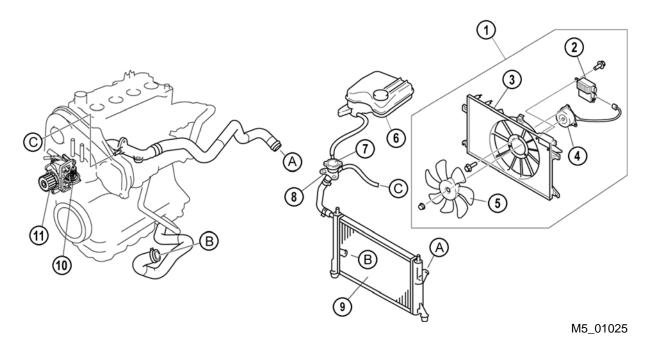
- The cooling system of the vehicles with 2.0 MZR-CD engine has the following features:
 - A long-life engine coolant has been introduced (similar to that of the L8/LF engines).
 - Separate cooling system filler neck has been introduced (similar to that of the L8/LF engines).
 - Stepless cooling fan controlled by a fan control module has been introduced (similar to that of the L8/LF engines).

Specifications

	Item	Specification			
Туре			Water-cooled, Electromotive		
Coolant capacity (approx. quantity)		(L {US qt, Imp qt})	With heater: 8.5 {9.0, 7.5} Without heater: 8.0 {8.5, 7.0}		
Water pump	Туре		Centrifugal, Timing belt-driven		
	Туре		Wax, bottom-bypass		
Thermostat	Opening temperature	(°C {°F})	80-84 {176-183}		
Inemiosiai	Full-open temperature	(°C {°F})	95 {203}		
	Full-open lift	(mm {in})	8.5 {0.33} or more		
Radiator	Туре		Corrugated fin		
Cooling system cap	Cap valve opening pressure	(kPa {kgf/cm2, psi})	93.2-122.6 (0.95-1.25, 13.5-17.8)		
	Туре		Electric		
Cooling fan	Number of blades		7		
Cooling lan	Outer diameter	(mm {in})	360 {14.2}		
	Fan motor output	(W)	240		

M5_01T012

Parts Location



- Cooling fan assembly Fan control module 1
- 2
- 3 Radiator cowling
- Cooling fan motor Cooling fan 4
- 5
- Coolant reserve tank

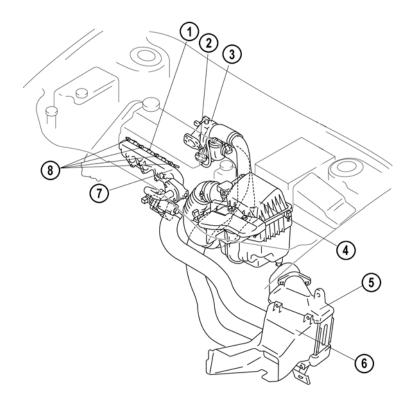
- Cooling system cap Cooling system filler neck 8
- Radiator 9
- 10 Thermostat
- 11 Water pump

Intake-air System

Features

- The intake-air system of the vehicles with 2.0 MZR-CD engine has the following features:
 - MAF learning function has been cancelled.
 - Turbocharger with variable geometry turbine and reduced turbine diameter has been introduced.
 - Manifold absolute pressure sensor located above the intake manifold has been introduced.
 - Variable swirl control valves have been cancelled.

Parts Location

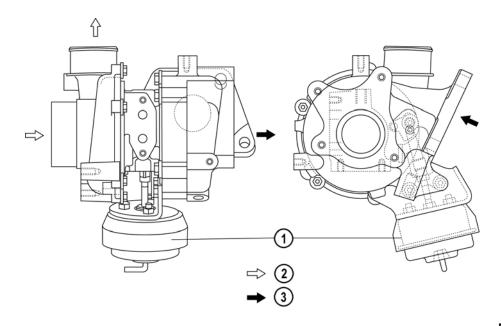


- 1 Glow plug lead
- 2 VBC vacuum actuator
- 3 Turbocharger
- 4 Air cleaner

- 5 Charge-air cooler
- 6 Charge-air cooler duct
- 7 Intake manifold
- 8 Glow plug

Turbocharger

 A turbocharger with variable geometry turbine and reduced turbine diameter has been introduced. This leads to a lower inertia moment of the turbine, improving the response of the engine during acceleration.



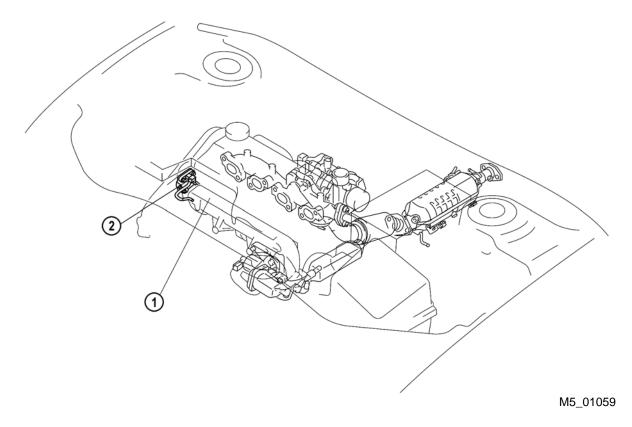
M5_01027

- 1 VBC vacuum actuator
- 2 Intake air flow

3 Exhaust gas flow

Manifold Absolute Pressure Sensor

 A MAP (Manifold Absolute Pressure) sensor located above the intake manifold has been introduced.



1 Intake manifold

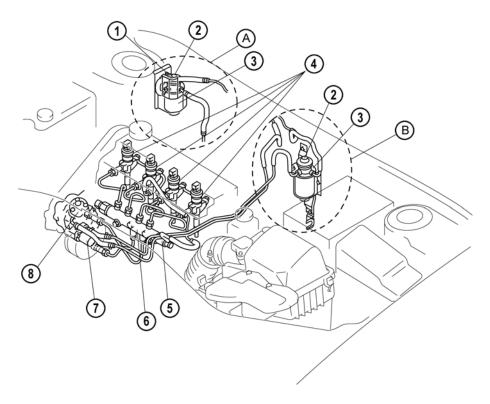
2 MAP sensor

Fuel System

Features

- The fuel system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Common rail located above the intake manifold has been introduced.
 - Solenoid valve-type injectors with injector correction factors have been introduced.
 - Injector driver module has been cancelled.
 - Injection amount learning function has been modified.

Parts Location

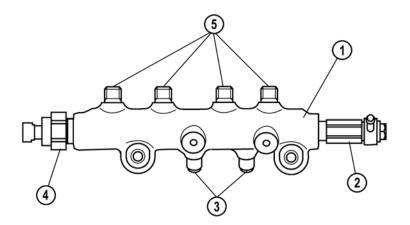


- A LHD
- 1 Fuel warmer
- 2 Priming pump
- 3 Fuel filter
- 4 Fuel injector

- B RHD
- 5 Pressure limiter valve
- 6 Common rail
- 7 Fuel metering valve
- 8 High-pressure pump

Common Rail

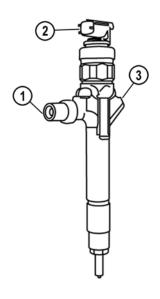
• A common rail located above the intake manifold has been introduced.



- 1 Common rail
- 2 Pressure limiter valve
- 3 Connection (high-pressure pump-side)
- 4 Fuel pressure sensor
- 5 Connection (fuel injector-side)

Injectors

 Solenoid valve-type injectors with lower power consumption and better response have been introduced.



M5_01072

- 1 From common rail
- 2 Connector

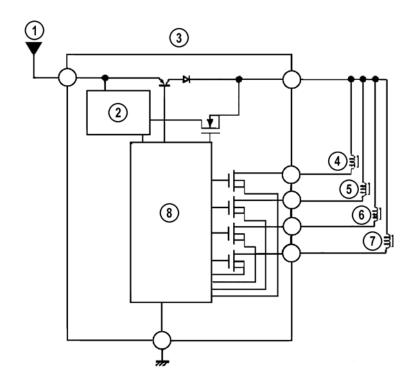
3 To fuel tank

NOTE: Since the size of the injector connector is relatively big compared to the diameter of the injector head, there might be an interference between the connector and the injector seal during removal and installation of the cylinder head cover. In order to prevent any damage to the seal, wrap vinyl tape around the injector connector covering its edges.

• In addition, the leak-off lines of the injectors are located under the cylinder head cover. As a result, the total leak-off amount of the injectors must be measured and compared to the values of a known good vehicle in order to detect a leaking solenoid valve.

NOTE: Always replace the gaskets of the injector leak-off lines when removing them. As the leak-off lines are located under the cylinder head cover, fuel leaking from the lines can contaminate the engine oil. This results in engine oil dilution and hence in engine damage.

 The injectors are directly driven by the PCM. The module has a high-voltage generator inside, which amplifies the battery voltage into a high voltage of approx. 90 V and stores it in a capacitor. A control circuit outputs the high voltage to the injectors as a drive signal.



M5_01073

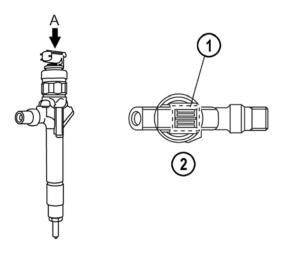
1	From PCM control relay	5	Injector no 2
2	High voltage generator	6	Injector no 3
3	PCM	7	Injector no.4
4	Injector no.1	8	Control circuit

• All injectors are connected in parallel, i.e. they feature the same PCM terminal for the positive voltage supply. In case of an open circuit on one injector the PCM cuts off the power supply for this injector, so that the engine still runs on three cylinders.

- When the required injection amount is small, the PCM outputs a short drive signal to the injectors. As a result, the opening time of the injectors is short, resulting in a small injection amount.
- When the required injection amount is large, the PCM outputs a long drive signal to the injectors. As a result, the opening time of the injectors is long, resulting in a large injection amount.

Injector Correction Factors

- The manufacturing tolerances of the injectors are taken into account by injector correction factors. The correction factors are determined during injector production and are labeled as hexadecimal numbers (seven four-digit blocks and one two-digit block) on top of the injector connector.
- At the end of the vehicle production line the injector correction factors of the installed injectors are programmed into the PCM. Hereby the PCM equalizes the injection amount of the individual injectors in order to improve engine running, combustion noise and exhaust emissions.



M5_01029

1 Injector correction factor

2 View from A

NOTE: After replacing one or more injectors, several steps must be performed to ensure their proper function (refer to the section "Control System, Maintenance and Repair").

NOTE: When re-installing the injectors after a repair, they must be matched to the cylinders they were removed from. Therefore make a note of the injector correction factors and the allocated cylinders before removing the injectors. Failure to follow this instruction may cause irregular idling, increased combustion noise and/or increased black smoke emissions.

Injection Amount Learning Function

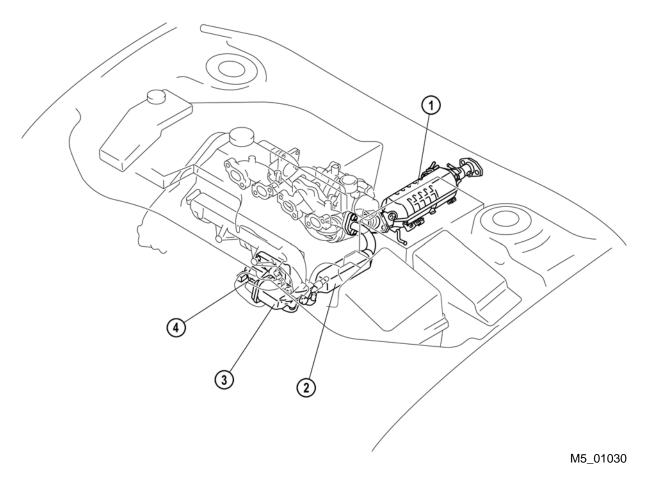
- The injection amount learning function has been modified. As a result, the PCM carries out the injection amount learning function every 150 km within the first 1,500 km and after that every 3,000 km, when all of the following conditions are met:
 - Engine is idling
 - Shift lever is in Neutral position
 - Vehicle speed is 0 km/h
 - Engine coolant temperature is between 65...95 °C
 - A/C is not operating
 - Accelerator pedal is not depressed
 - DPF regeneration is not performed
- If any of these conditions change while carrying out the injection amount learning function, the process will be suspended until the conditions are once again met. In addition, the injection amount learning function has to be carried out at specified service intervals (refer to the workshop manual).

NOTE: The injection amount learning function is performed several times at a fuel pressure of 35 MPa, 65 MPa, 100 MPa and 140 MPa. As a result, slight changes in engine sound are normal.

NOTE: The injection amount learning function will be aborted, if the idle fluctuation of the engine is too high (e.g. due to a faulty injector). In this case the WDS indicates a communication fault, although the communication between WDS and PCM is okay

Emission System

Parts Location



- Oxidation catalytic converter and diesel 1 particulate filter EGR cooler
- 2

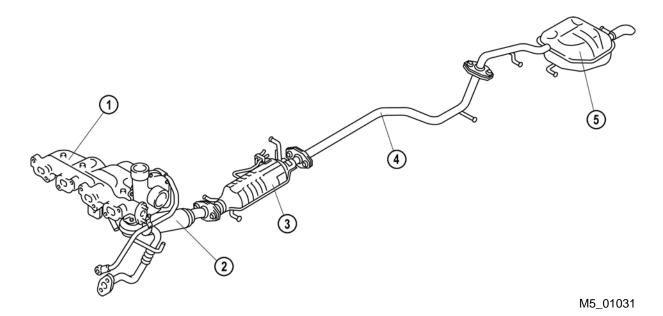
- Intake shutter valve
- EGR valve

Exhaust System

Features

- The exhaust system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Warm-up oxidation catalytic converter has been cancelled.
 - Diesel particulate filter integrated in the housing of the oxidation catalytic converter has been introduced.

Parts Location



- 1 Exhaust manifold
- 2 Flexible pipe
- 3 Oxidation catalytic converter and diesel particulate filter
- 4 Middle pipe
- 5 Main silencer

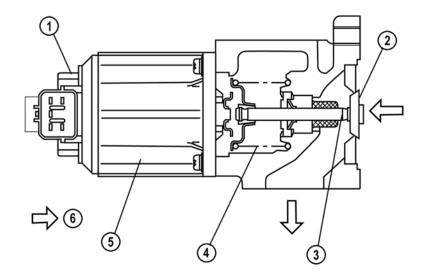
Exhaust Gas Recirculation System

Features

- The exhaust gas recirculation system of the vehicles with 2.0 MZR-CD engine has the following features:
 - EGR valve with direct current motor and position sensor has been introduced.
 - EGR cooler located at the transmission-side of the engine has been introduced.
 - Intake shutter valve with direct current motor and position sensor has been introduced.

EGR Valve

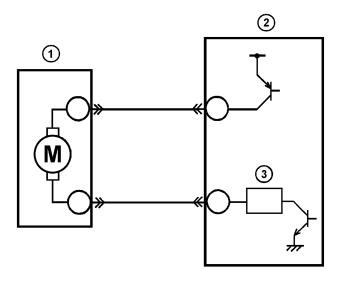
An EGR valve with DC (Direct Current) motor and position sensor has been introduced.
 A threaded spindle transforms the rotational movement of the motor into an axial movement of the EGR valve.



- 1 EGR valve position sensor
- 2 Valve
- 3 Push rod

- 4 Return spring
- 5 DC motor
- 6 Exhaust gas flow

 The position of the EGR valve is controlled by the PCM, which activates the DC motor via a duty signal.



M5_01033

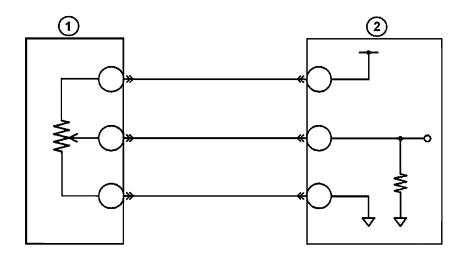
- 1 DC motor
- 2 PCM

- 3 Current detection circuit
- At low engine speeds the PCM controls the DC motor with a large duty cycle, so that the EGR valve opens and exhaust gas is recirculated.
- At high engine speeds the PCM controls the DC motor with a small duty cycle, so that the EGR valve closes and no exhaust gas is recirculated.
- In order to remove any carbon deposits from the EGR valve seat a cleaning mode is activated each time the engine is shut off. Therefore, the PCM actuates the EGR valve so that it is moved from the fully open to the fully closed position several times. This process takes approx. 10 s.
- The PCM controls the DC motor by a duty signal 0 V/12 V.

NOTE: If the EGR system fails, the EGR valve adopts in the closed position in which no exhaust gas is recirculated.

• The **EGRVP** (**EGR V**alve **P**osition) sensor is integrated in the DC motor and detects its position by a sliding contact potentiometer. When the EGR valve opens the resistance of the potentiometer rises. The sensor supplies the PCM with an analogue voltage signal between 0...5 V.

NOTE: After the EGR valve is replaced, its adaptation values in the PCM must be reset and the EGRVP sensor initialized (refer to the section "Control System, Maintenance and Repair").



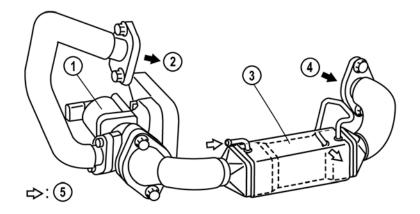
M5_01034

1 EGRVP sensor

2 PCM

EGR Cooler

• An EGR cooler located at the transmission-side of the engine has been introduced.

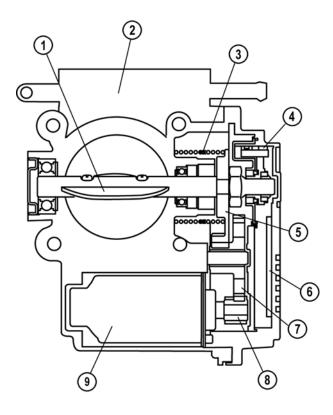


- 1 EGR valve
- 2 To intake manifold
- 3 EGR cooler

- 4 From exhaust manifold
- 5 Engine coolant flow

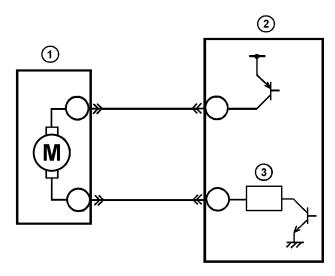
Intake Shutter Valve

- An ISV (Intake Shutter Valve) with DC motor and position sensor has been introduced. A
 reduction gear ensures, that a large rotation angle of the motor results in a small rotation
 angle of the valve.
- The valve body is connected to the engine coolant circuit to prevent icing of the ISV at low ambient temperatures.



- 1 ISV
- 2 Valve body
- 3 Return spring
- 4 Stator with hall element
- 5 Driven gear with magnetic rotor
- 6 Drive circuit
- 7 Intermediate gear
- 8 Drive gear
- 9 DC motor

 The position of the ISV is controlled by the PCM, which activates the DC motor via a duty signal.



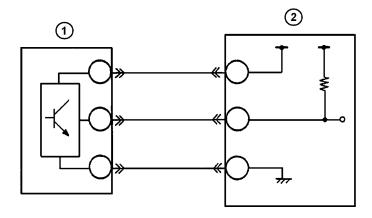
- 1 DC motor
- 2 PCM

- 3 Current detection circuit
- When the required EGR rate is high the PCM controls the DC motor with a large duty cycle. As a result, the ISV closes halfway, reducing the cross-section of the intake pipe. Thus a vacuum is generated in the intake manifold and a large amount of exhaust gas can be recirculated.
- When the required EGR rate is low the PCM controls the DC motor with a small duty cycle. As a result, the ISV opens, making the complete cross-section of the intake pipe available. Thus atmosphere or boost pressure is generated in the intake manifold (depending on the operating conditions) and only a small amount of exhaust gas can be recirculated.
- When the engine is switched off the PCM controls the DC motor with maximum duty cycle. As a result, the ISV closes fully and no air is induced into the engine, preventing bucking movements during shut-off.

- In order to remove any deposits from the ISV a cleaning mode is activated each time the engine is shut off. Therefore, the PCM actuates the ISV so that it is moved from the fully open position to the fully closed position several times. This process takes approx. 10 s.
- The PCM controls the DC motor by a duty signal 0 V/12 V.

NOTE: If the ISV system fails, the ISV adopts in the open position in which no vacuum is produced.

 The ISV position sensor is integrated in the cover of the valve body and detects the ISV position by a hall-type sensor. The sensor consists of a stator with hall element and a magnetic rotor joint to the driven gear.



M5_01036

1 ISV position sensor

2 PCM

• When the magnetic rotor rotates, a voltage is generated in the hall element. As the hall voltage is very low, it is amplified in the sensor and input to the PCM.

NOTE: After the ISV is replaced, its adaptation values in the PCM must be reset and the ISV position sensor initialized (refer to the section "Control System, Maintenance and Repair").

Diesel Particulate Filter System

Features

- The diesel particulate filter system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Diesel particulate filter with differential pressure sensor and three exhaust gas temperature sensors (upper/middle/lower) has been introduced.
 - Heated oxygen sensor located behind the diesel particulate filter has been introduced.

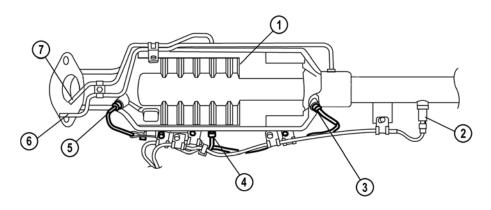
Diesel Particulates

- Under engine operating conditions such as cold start, acceleration and high load the combustion process of the diesel engine is incomplete, resulting in an increased formation of soot particles. These microscopically small particles have a diameter of only about 0.05 µm.
- Soot itself has no harmful effect on the human organism. Hydrocarbons originating from the fuel and lubricants, as well as water and sulphates, attach themselves to these granulates, increasing their size to 0.09 μm. In this way the harmful soot particles are formed.
- The human nose and bronchial tubes are not able to filter out particles smaller than 2.5 μm (for comparison: a hair is about 70 μm thick). As a result, the particles can then penetrate through the airways deep into the lungs and pose a health threat especially to children and adults with certain medical conditions. Soot particles are suspected of triggering allergies and even cancer. This is especially true of the smallest particles measuring between 0.1...1.0 μm.
- The European Union is introducing progressively stricter emissions legislation to achieve a long-lasting reduction in air pollution from vehicle emissions. As part of this legislation, all new Diesel passenger vehicles requiring type approval from January 1st 2005 must comply with the Euro 4 emission standard. In addition, all Diesel passenger vehicles first registered from January 1st 2006 must meet the Euro 4 standard.

- In comparison to the particulate matter limit for Euro 3 vehicles (0.05 g/km), the limit for Euro 4 vehicles (0.025 g/km) has been lowered by 50 %. In order to comply with the strict Euro 4 emission legislation, the Mazda5 CR with 2.0 MZR-CD engine is equipped with a diesel particulate filter system.
- The following sample calculation shows the benefit of a diesel particulate filter: A modern Common Rail diesel engine without diesel particulate filter has emitted on average about 3 kg of soot after 80.000 km. With a filter it would have emitted less than 100 g over the same mileage, which is a reduction of 95 %.

Diesel Particulate Filter

• The oxidation catalytic converter and the **DPF** (**D**iesel **P**articulate **F**ilter) are located one behind another in a combined housing.



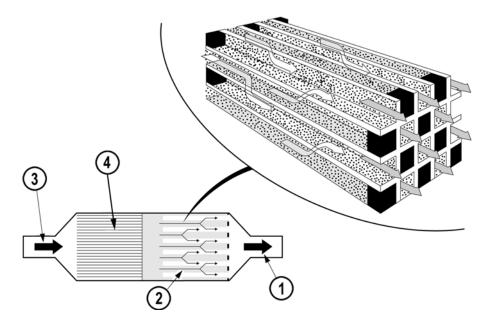
M5_01037

- 1 Oxidation catalytic converter and DPF
- 2 Heated oxygen sensor
- 3 Exhaust gas temperature sensor (lower)
- 4 Exhaust gas temperature sensor (middle)
- 5 Exhaust gas temperature sensor (upper)
- 6 Connection for reference pressure
- 7 Connection for high pressure

NOTE: To ensure proper function of the DPF system only mineral diesel fuel with a maximum sulphur proportion of 350 ppm according to DIN EN 590 must be used. The use of fuel with a higher sulphur proportion is strictly forbidden as this can lead to blockage of the DPF.

NOTE: Mixing of any additives with metallic compounds to the diesel fuel (e.g. valve cleaner, coldstart accelerator) is strictly forbidden since this leads to an increased ash formation, resulting in a blocked DPF.

• The DPF is a monolith made of silicon carbide ceramics, which features a high resistance against temperature fluctuations. The individual channels of the filter have porous dividing walls and are closed at alternative ends. As a result, the exhaust gas is forced to flow through the dividing walls, which retain the soot particles and allow gaseous components to pass. The accumulation of particles in the filter increases the filtration effect still further.



M5_01038

- 1 Cleaned exhaust gas
- 2 DPF

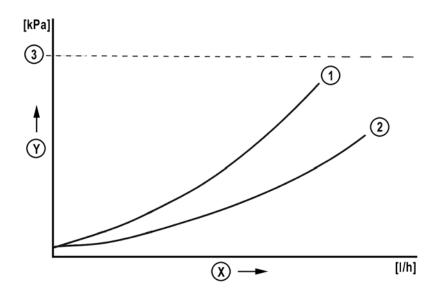
- 3 Exhaust gas from engine
- 4 Oxidation catalytic converter
- To avoid the DPF from becoming blocked with soot particles it must be regenerated at regular intervals, i.e. the soot particles accumulated in the filter are burnt off. In addition, the regeneration process reduces the exhaust gas back-pressure caused by the soot amount accumulated, preventing an increase in fuel consumption.

NOTE: On vehicles with a higher mileage soot residues can often form on the exhaust tailpipe. This is an inherent by-product of the regeneration process and should not be considered a concern.

NOTE: Under certain conditions it is possible for white smoke to be emitted from the exhaust tailpipe during regeneration. This is also a by-product of the regeneration process and should not be considered a concern.

- The channels of the DPF are coated with platinum. This catalytic coating facilitates the regeneration of the filter by significantly lowering the light-off temperature of the soot and by accelerating the combustion of the particles. Without coating the burn-off of the particles takes place above a temperature of approx. 600 °C. Due to the effect of the platinum coating the light-off temperature of the soot is lowered to 500 °C.
- After regeneration ash residues that have formed from the engine oil and diesel fuel remain in the DPF and cannot be further converted. These residues reduce the usable filter volume, shortening the regeneration intervals. Since the filter pores are clogged by the ash residues, the exhaust gas back-pressure and hence the fuel consumption are increased. Due to the use of an engine oil with low ash content, these effects can be reduced to a minimum. For this reason, there is no replacement interval given for the filter.
- However, depending on the operating conditions the usable filter volume reaches the limit within the lifetime of the vehicle. In this case, the DPF must be replaced.

NOTE: After replacing the DPF, several steps must be performed to ensure its proper function (refer to the section "Control System, Maintenance and Repair").

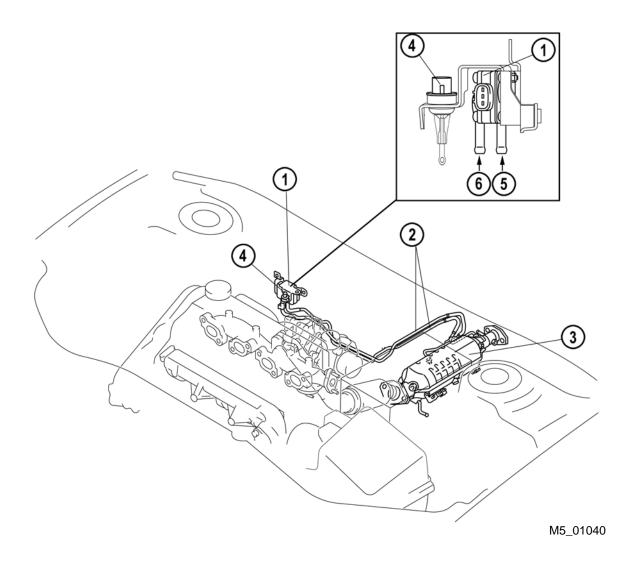


- X Exhaust-gas volume flow
- 1 Used filter
- 2 New filter

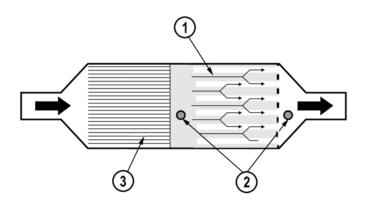
- Y Differential pressure
- 3 Differential pressure limit

DPF Differential Pressure Sensor

- The DPF differential pressure sensor detects the pressure difference in the exhaust gas flow upstream and downstream of the DPF. The pressure difference is a measure for the soot amount accumulated in the filter (i.e. the higher the pressure difference, the higher the soot amount). The sensor is located in the engine compartment at the bulkhead and is connected to the upstream and downstream measuring point of the DPF by means of pressure lines.
- The differential pressure sensor consists of a pressure chamber with integrated semiconductor element. The electrical resistance of the element varies, when its shape changes due to exposure to pressure.

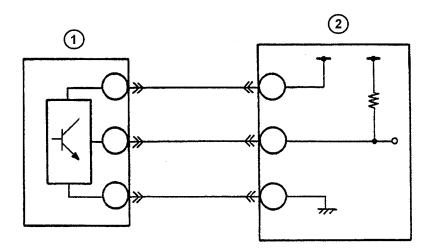


- 1 DPF differential pressure sensor
- 2 Pressure lines
- 3 Oxidation catalytic converter and DPF
- Temperature correction sensor
- 5 Connection for reference pressure
- 6 Connection for high pressure



M5_01041

- 1 DPF
- 2 Measuring points for DPF differential pressure sensor
- 3 Oxidation catalytic converter
- The signal of the DPF differential pressure sensor is used to determine, whether the soot amount requires regeneration of the filter. In addition, the signal serves to monitor the regeneration process.
- The DPF differential pressure sensor supplies the PCM with an analogue voltage signal between 0...5 V.

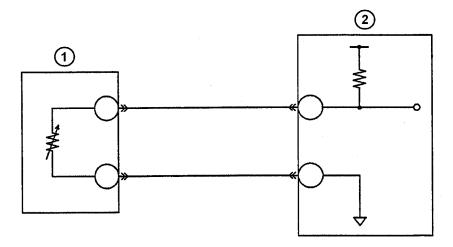


- 1 DPF differential pressure sensor
- 2 PCM

- In addition, the DPF differential pressure sensor features a temperature correction sensor, which is located on the bracket of the differential pressure sensor and detects the temperature in the engine compartment. The sensor is a temperature-resistive resistor with NTC (Negative Temperature Coefficient), i.e. its resistance becomes smaller when the temperature rises. The temperature correction sensor supplies the PCM with an analogue voltage signal between 0...5 V.
- The signal of the temperature correction sensor is used to compensate the temperature characteristics of the DPF differential pressure sensor.

NOTE: Since the output characteristics of the DPF differential pressure sensor is adjusted while it is installed to the bracket, always replace the sensor and the bracket as a unit.

NOTE: After replacing the DPF differential pressure sensor, several steps must be performed to ensure its proper function (refer to the section "Control System, Maintenance and Repair").



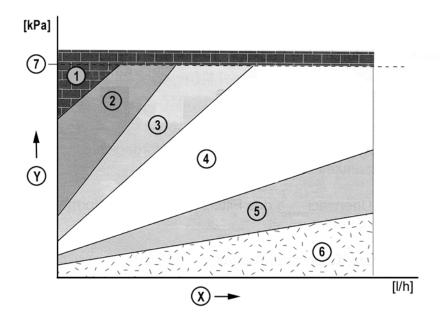
M5_01042A

1 Temperature correction sensor

2 PCM

Diagnostics

• Since the filter itself creates a certain resistance in the exhaust gas flow, the signal of the DPF differential pressure sensor is also used to determine the filter condition.



M5_01043

- X Exhaust-gas volume flow
- 1 Blocked condition of filter
- 2 Overloaded condition of filter
- 3 Loaded condition of filter
- 4 Intermediate condition of filter

- Y Differential pressure
- 5 Regenerated condition of filter
- 6 Damaged condition of filter
 - Differential pressure limit
- If the value measured by the DPF differential pressure sensor is above a certain limit, the DPF is recognized as being blocked. Then the PCM stores a corresponding DTC, illuminates the MIL and activates the limp home mode.

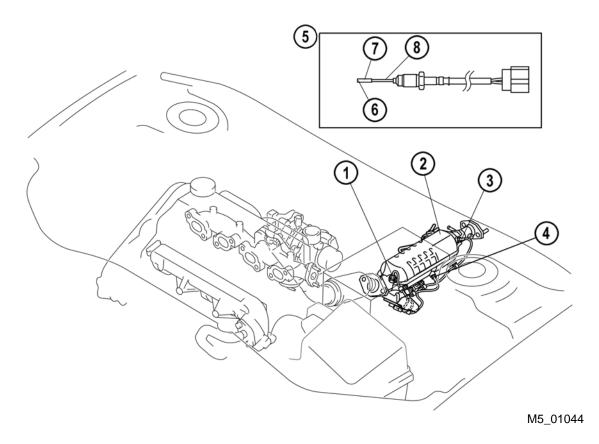
7

 The blocking of the DPF is often as a result of excessive soot emission by the engine (e.g. due to EGR valve stuck open, leak in the intake-air system etc.) or can be attributed to multiple failed regeneration processes. To rectify this concern, a manual regeneration should be carried out using WDS (refer to the section "Control System, Maintenance and Repair").

- If the value measured by the DPF differential pressure sensor is below a certain limit, the DPF is recognized as being damaged. Then the PCM stores a corresponding DTC, illuminates the MIL and activates the limp home mode.
- In this case, the DPF differential pressure sensor should be checked first. Call up the Datalogger of the PCM and select the PID **EXHPRESS_DIF** (Press). Then connect a hand-operated pressure/vacuum pump to the upstream pressure line at the DPF, apply a pressure of 30 kPa and monitor the PID. If the PID indicates 30 kPa, replace the DPF. Otherwise check the upstream pressure line and the DPF differential pressure sensor.

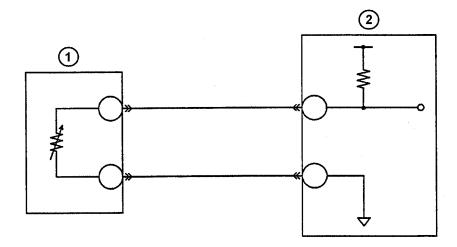
Exhaust Gas Temperature Sensors

• The three exhaust gas temperature sensors (upper/middle/lower) are located in the combined housing of the oxidation catalytic converter/DPF and detect the temperature of the exhaust gas upstream of the oxidation catalytic converter, as well as upstream and downstream of the DPF. Each sensor is a temperature-resistive resistor with NTC, i.e. its resistance becomes smaller when the temperature rises. Each exhaust gas temperature sensor supplies the PCM with an analogue voltage signal between 0...5 V.



- 1 Exhaust gas temperature sensor (upper)
- 2 Oxidation catalytic converter and DPF
- 3 Exhaust gas temperature sensor (lower)
- 4 Exhaust gas temperature sensor (middle)
- 5 Exhaust gas temperature sensor
- 6 NTC element
- 7 Cover
- 8 Sheath pin

- The signal of the upper exhaust gas temperature sensor allows to check, whether the exhaust gas temperature required for operation of the oxidation catalytic converter is reached.
- The signal of the middle exhaust gas temperature sensor is used to determine, whether the exhaust gas temperature required for regeneration of the filter is reached.
- The signal of the lower exhaust gas temperature sensor serves to monitor the exhaust gas temperature during the regeneration process.
- In addition, the information from the exhaust gas temperature sensors is used for the calculation of the soot amount burnt off in the DPF.



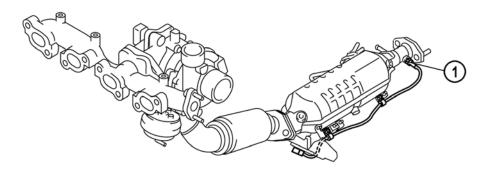
M5_01042A

1 Exhaust gas temperature sensor

2 PCM

Heated Oxygen Sensor

- The **HO2S** (Heated O_2 Sensor) is located behind the DPF and detects the oxygen concentration in the exhaust gas. The HO2S is a broad-band type sensor, i.e. it generates a clear electrical signal in a wide range from $\lambda = 0.7...\infty$ (∞ = air with 21 % oxygen). As a result, the sensor is also capable of detecting the oxygen concentration in the exhaust gas of a diesel engine, which generally works with an excess-air factor of $\lambda \sim 1.4$ (at full load) to $\lambda \sim 3.4$ (at idle).
- The information of the HO2S is used for the calculation of the soot amount burnt off in the DPF.

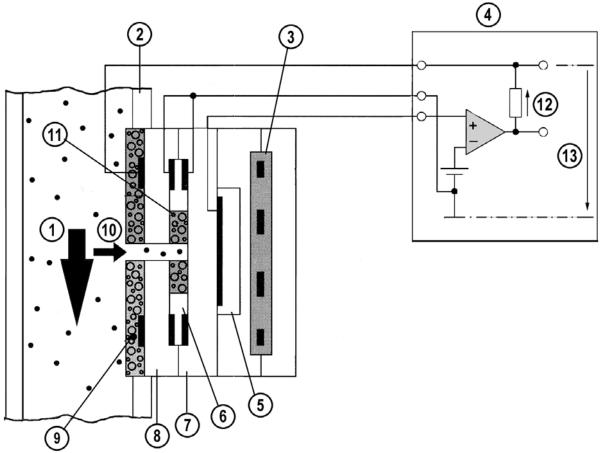


M5_01045

1 HO2S

- The broad-band type HO2S consists of an oxygen pump cell and a narrow-band O2 sensor (= Nernst cell). Between the pump cell and Nernst cell is a diffusion gap, into which exhaust gas enters through the gas access passage. The Nernst cell compares the oxygen concentration of the exhaust gas in the diffusion gap to the oxygen concentration of the ambient air in the reference air chamber, and outputs a voltage to the PCM.
- The pump cell serves to maintain the composition of gas in the diffusion gap at $\lambda = 1$. By applying a voltage to the pump cell, oxygen can be pumped from the exhaust gas into the diffusion gap or vice versa. To achieve this, the PCM compares the output voltage of the Nernst cell with a reference voltage of 450 mV (equivalent to $\lambda = 1$) and controls the voltage applied to the pump cell accordingly.

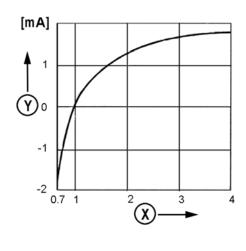
• If the exhaust gas is lean, the pump cell pumps oxygen out of the diffusion gap back into the exhaust gas, resulting in a positive pump current. Conversely, if the exhaust gas is rich, oxygen is pumped from the exhaust gas into the diffusion gap, leading to a negative pump current. If the composition of gas in the diffusion gap is $\lambda = 1$, no pumping takes place and the pump current is zero.



- 1 Exhaust gas flow
- 2 Exhaust pipe
- 3 Heater element
- 4 PCM
- 5 Reference air chamber
- 6 Diffusion gap
- 7 Nernst cell

- 8 Pump cell
- 9 Porous protective layer
- 10 Gas access passage
- 11 Porous diffusion barrier
- 12 Sensor voltage
- 13 Pump voltage

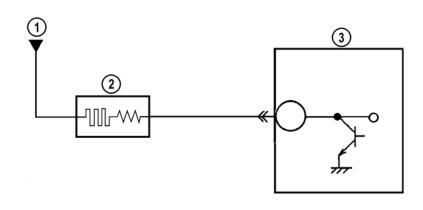
• The HO2S supplies the PCM with a current between -1.8...+1.8 mA.



M5_01047

X Excess-air factor λ

- Y Current
- Since the HO2S only generates a usable signal above a certain temperature, it features an integral heater element. The temperature of the HO2S is controlled by the PCM, which activates the heater element via a duty signal.



M5_01048

1 From PCM control relay

3 PCM

2 Heater element

- At low exhaust gas temperatures the PCM controls the heater element by a large duty cycle, so that the required operating temperature is reached quickly.
- At high exhaust gas temperatures the PCM controls the heater element by a small duty cycle, so that no heating takes place.
- The PCM controls the heater element by a duty signal 0 V/12 V.

NOTE: After replacing the HO2S, its adaptation values in the PCM must be reset (refer to the section "Control System, Maintenance and Repair").

DPF Indicator Light

 The DPF indicator light is located in the instrument cluster and serves to alert the driver to a malfunction in the DPF system. During normal operation the DPF indicator light illuminates when the ignition is on and is extinguished after a few seconds. If the DPF indicator light illuminates or flashes during driving, then a fault has been detected.



Regeneration Control

• The regeneration control determines the soot amount accumulated in the DPF and starts the regeneration process accordingly. The regeneration control is integrated in the PCM.

Soot Amount Calculation

- The PCM receives information about the soot amount accumulated in the filter from the DPF differential pressure sensor. In order to establish the soot emission of the engine, the PCM evaluates the customers driving method by monitoring the engine load, engine speed and vehicle speed. In addition, the PCM calculates the soot amount burnt off in the DPF using the signals from the HO2S and the exhaust gas temperature sensors.
- Depending on the signal from the DPF differential pressure sensor, the calculated soot emission, the burnt-off soot amount and the distance travelled, the PCM decides whether and when a regeneration should be carried out. In this way, the filter does neither become blocked nor damaged by a violent regeneration following an overaccumulation of soot. As a result, it is possible to maintain the long-term integrity of the DPF while achieving minimum fuel consumption, minimum oil dilution and optimum engine performance.
- If the soot accumulation rate in the DPF is 80 % or more, the DPF indicator light illuminates. In this case an automatic regeneration of the DPF must be penabled by driving the vehicle at an engine speed of 2000 min⁻¹ or more and a vehicle speed of 40 km/h or more for approx. 10...15 min. As soon as the automatic regeneration process starts, the DPF indicator light turns off.

NOTE: Although the DPF indicator light turns off when the automatic regeneration is started, the regeneration process is continued until the soot accumulation rate decreases to 60 % or less.

NOTE: If the customer complains that the DPF indicator light illuminates frequently, he must be informed to change the driving method (such as driving the vehicle at middle or high engine speeds for a longer distance), so that regeneration of the DPF is enabled.

• If the soot accumulation rate in the DPF reaches 100 % or more, the DPF indicator light flashes and DTC P2458 is stored in the PCM. In addition, the PCM reduces the fuel injection amount to lower the exhaust gas temperature, preventing the filter from overheating. Due to the reduced injection amount the soot emission of the engine and hence the soot amount accumulated in the filter is also reduced. In this case a manual regeneration of the DPF must be performed. **NOTE:** Do NOT perform automatic regeneration when the soot accumulation rate in the DPF is 100 % or more, since this may cause damage to the filter or the engine.

- If the soot accumulation rate in the DPF reaches 140 % or more, the MIL also illuminates and DTC P242F is stored in the PCM. In addition, the PCM further reduces the fuel injection amount and hence the soot emission of the engine, resulting in a lower soot amount accumulated in the filter. Here, a manual regeneration of the DPF must also be performed.
- If the soot accumulation rate in the DPF reaches 200 %, the filter cannot be regenerated anymore and must therefore be replaced.
- The different conditions of the soot accumulation in the DPF are described in the following table:

Item	Soot accumulation in the DPF											
Soot accumulation rate	6	0% 8	0% 10	0% 12	5% 14	10% 200%						
DPF indicator light	_	_	Illuminates		Flashes every 0.4 s							
MIL	_	_	_	_	_	Illum	inates					
Output restriction	_			Max. 150 km/h	n (93 mph)	Max. 70 km/h (43 mph)						
DTC stored in PCM	_	_	_	P245	8	P242F						
Customer action	_	_	Enable automatic regeneration by driving the vehicle at an engine speed of 2,000 rpm or more and a vehicle speed of 40 km/h (22 mph) or more for 1015 min	Bring the vehicle to a dealer								
DPF automatic regeneration			Enabled	Disabled								
Dealer action	_		_	Perform manual regeneration (normal mode)	regen	n manual eration mode)	Replace the DPF					

M5_01T013

Regeneration Process

- Due to the effect of the catalytic coating the diesel particles are burnt off above a
 temperature of 500 °C. Since the exhaust gas temperature during normal driving is
 between 150...400 °C (depending on the engine operating conditions), it must be
 increased artificially by external intervention from the engine management system to
 start the regeneration process.
- If regeneration of the DPF is required, the PCM checks whether the engine operating conditions are suitable to start the regeneration process. If the requirements for regeneration are met, the PCM performs the following measures to artificially increase the exhaust gas temperature:
 - Closing the EGR valve to increase the combustion temperature by highering the oxygen proportion of the cylinder charge
 - Closing the ISV partially to increase the combustion temperature by reducing the excess air
 - Performing an early post-injection to increase the combustion temperature by burning an additional fuel amount
 - Performing two late post-injections to increase the exhaust gas temperature by burning fuel in the oxidation catalytic converter
- By these measures the minimum exhaust gas temperature of 150 °C (at low engine load and engine speed) is increased to 500 °C and regenerations starts. Then the PCM monitors the regeneration process using the signals from the DPF differential pressure sensor and from the exhaust gas temperature sensors. Control over the regeneration process is critically important since the DPF is damaged when its temperature exceeds 1000 °C.
- The regeneration process takes up to 15 min. When regeneration has started it will be completed regardless of the engine operating conditions. It is only stopped when the engine is shut off. In this case, the regeneration process is started again once the required operating conditions are met.

Regeneration Intervals

 Depending on the operating conditions of the vehicle the DPF is regenerated every 100...300 km. Due to the ash residues that have formed from the engine oil and diesel fuel the usable filter volume is reduced. Since the ash amount accumulated in the DPF increases with every regeneration process, the regeneration intervals become shorter with rising mileage.

NOTE: High fuel consumption, low fuel quality (high sulphur content), high engine oil consumption and low oil quality (high ash content) accelerate the accumulation of ash in the DPF, shortening the regeneration intervals more quickly.

Charging System

Features

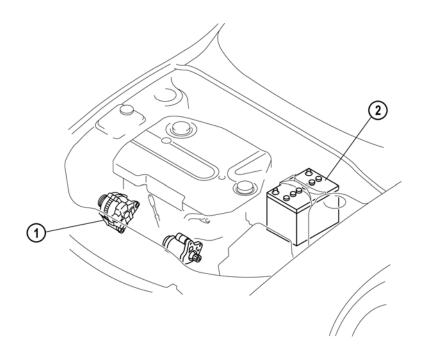
- The charging system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Smart charging system has been introduced.

Specifications

	Item		Specification					
	Voltage	(V)	12					
Battery	Type and capacity (5-hour rate)	(Ah)	95D31L (64), 115D31L (70)					
Generator	Output	(V-A)	12-90					
	Regulated voltage		Controlled by BCM					
	Self diagnosis function		Controlled by PCM					

M5_01T014

Parts Location



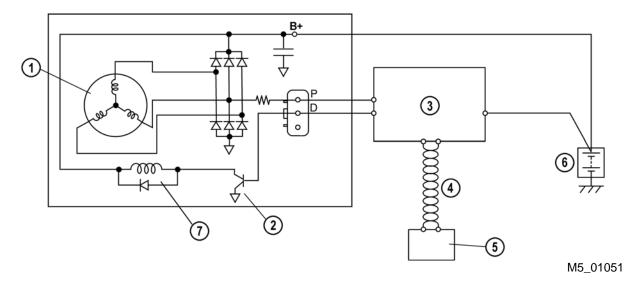
M5_01050

1 Generator

2 Battery

Smart Charging System

- A so-called "Smart Charging System" has been introduced to improve battery charging and durability. The exciting current of the field coil and hence the charging voltage is controlled by the PCM, which actuates the generator by a duty signal. In addition, the generator sends a feedback signal to the PCM, which hereby monitors the generator load.
- The PCM determines the duty ratio outputted to the generator according to the battery
 voltage, battery electrolyte temperature (derived from the intake air temperature, engine
 coolant temperature and vehicle speed signal) and generator load. In addition, the PCM
 transmits information about the generator warning light status via the high-speed CAN
 bus to the instrument cluster, which activates the generator warning light accordingly.



- 1 Stator coil
- 2 Power transistor
- 3 PCM
- 4 High-speed CAN bus

- 5 Instrument cluster
- 6 Battery
- 7 Field coil

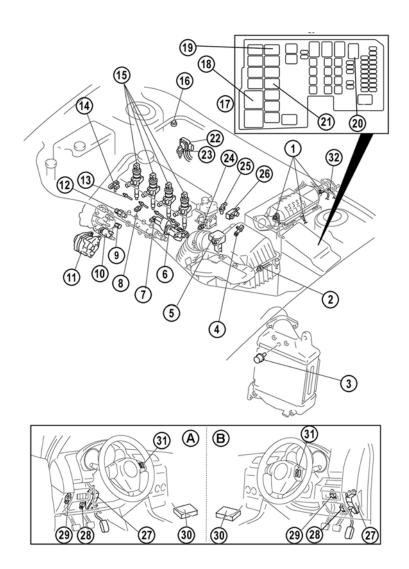
- When the battery voltage/battery electrolyte temperature is high and/or the generator load is low, the PCM controls the generator with a small duty cycle. As a result, a low exciting current flows through the field coil and the generator outputs a low charging voltage.
- When the battery voltage/battery electrolyte temperature is low and/or the generator load is high, the PCM controls the generator with a large duty cycle. As a result, a high exciting current flows through the field coil and the generator outputs a high charging voltage.

Control System

Features

- The control system of the vehicles with 2.0 MZR-CD engine has the following features:
 - Powertrain control module with FEEPROM has been introduced.
 - Magneto resistive-type crankshaft and camshaft position sensor have been introduced.
 - Hall-type accelerator pedal position sensor has been introduced.
 - Idle switch has been cancelled.
 - Power steering pressure switch has been introduced.

Parts Location



- A LHD
- 1 Exhaust gas temperature sensor
- 2 Park neutral position switch
- 3 Intake air temperature sensor no.2
- 4 Crankshaft position sensor
- 5 MAF/IAT sensor
- 6 ISV with DC motor and position sensor
- 7 EGR valve with DC motor and position sensor
- 8 Engine coolant temperature sensor
- 9 Fuel temperature sensor
- 10 Fuel metering valve
- 11 Generator (stator coil and field coil)
- 12 Fuel pressure sensor
- 13 Glow plug
- 14 MAP sensor
- 15 Fuel injector
- 16 Refrigerant pressure switch

- B RHD
- 17 Main fuse box
- 18 Glow plug relay
- 19 Starter relay
- 20 PCM control relay
- 21 A/C relay
- 22 DPF differential pressure sensor
- 23 Temperature correction sensor
- 24 Power steering pressure switch
- 25 Camshaft position sensor
- 26 VBC solenoid valve
- 27 Accelerator pedal position sensor
- 28 Brake switch
- 29 Clutch pedal position switch
- 30 PCM (with built-in BARO sensor)
- 31 Cruise control switches
- 32 HO2S

Relationship Chart

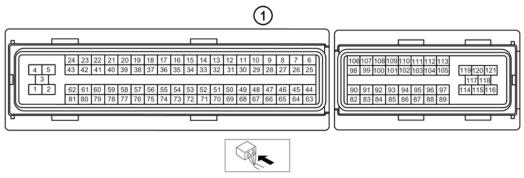
			Control Item														
Device																	
		Idle speed control	Glow control	Variable boost control	Injection amount control	Injection timing control	Multiple injection control	Fuel pressure control	ISV control	EGR control	HO2S heater control	DPF regeneration control	Cruise control system	Electrical fan control	A/C control	Generator control	Immobilizer system
	Battery			Χ					Χ	Х	Χ					Χ	
	Starter signal	Χ	Х	Χ	Χ	Χ	Χ	Χ	Χ	Χ	Χ				Χ		
	Clutch pedal position switch	Χ			Χ	Χ	Χ		Χ			Χ	Χ				
	Park/Neutral position switch	Χ			Χ	Χ	Χ		Χ			Χ	Χ		Χ		
	Brake switch												Χ				
	Power steering pressure switch	Χ			Х							Χ					
1	Refrigerant pressure switch	Х												Χ	Χ		
	Cruise control switches												Х				
	Accelerator pedal position sensor	Х		Х	Χ	Х	Χ	Χ	Х	Х		Χ			Х		
	MAF/IAT sensor	· ·			Ĥ	Х	Х	Х	Х	Х	Χ	Х				Χ	
	IAT sensor no.2				Х		Х			Х		Х					
	Engine coolant temperature sensor	Х	Х	Χ	Х	Χ	Х	Х	Х	Х		Х		Х	Х	Х	
	Fuel temperature sensor		i i		H		Х	Х		H							
Ħ	BARO sensor (integrated in PCM)		_	Х	Х	Х		Х	Х	Х	Χ	Х					
Input	MAP sensor		 	X	X	^		^	X	X	^	X					
-	Fuel pressure sensor		-		Х			Х		 ^		X					
	Camshaft position sensor		-		X	Х	Χ	^		-							
	Crankshaft position sensor	Х	Х	Х	Х	Х	X	Х	Х	Х	Χ	Х			Х	Χ	
	Vehicle speed signal	Х	X	Х	X	^		^	X	 ^	^	X	Х	Х	^	Х	
	Generator (stator coil)	X	 ^	^	X				^	-						Х	
			_		<u> </u>					_		V				^	-
	DPF differential pressure sensor	Χ										X					
	Temperature correction sensor	1										Χ					-
	Exhaust gas temperature sensor								Х	Х	Х	Х					
	(upper/middle/lower)																
	ISV position sensor								Х			Х					
	EGRVP sensor									Х		Χ					
	HO2S (sensor)				Х					Х		Χ					
<u> </u>	Immobilizer-related information	!															Х
Output	Starter relay		<u> </u>	-	—	-			-	<u> </u>					-		Х
	Fuel metering valve	\ .			L.	.,	L	Χ				L.,	L				Х
	Fuel injectors	Χ	<u> </u>	, ,	Χ	Х	Χ			<u> </u>		Χ	Х				Х
	VBC solenoid valve	<u> </u>	<u> </u>	Χ	<u> </u>					ļ.,		L.					—
	EGR valve DC motor	<u> </u>	<u> </u>		<u> </u>					Χ		Х					—
	ISV DC motor	!	<u> </u>						Χ	_		Χ					—
	Glow indicator light	!	Х		_					_			<u> </u>				—
	Cruise main indicator light		<u> </u>	-	<u> </u>	-		-	-	<u> </u>			X		-		_
	Cruise set indicator light		<u>. </u>	-	<u> </u>	-		-	-	<u> </u>			Χ		-		<u> </u>
	Glow plug relay	<u> </u>	Х		-											L	
	Generator (field coil)	<u> </u>			<u> </u>					_						Χ	<u> </u>
	HO2S (heater element)	<u> </u>									Χ						
	A/C relay	<u> </u>			<u> </u>					<u> </u>				L.,	Χ		
	Fan control module	<u> </u>												Χ			<u> </u>
Immobilizer-related information															L	01	X

M5_01T015

Powertrain Control Module

 The PCM (Powertrain Control Module) is located behind a cover in the passenger footwell and features a 121-pin (two-block) connector.

NOTE: When replacing the PCM, several steps must be performed to ensure its proper function (refer to the section "Control System, Maintenance and Repair").



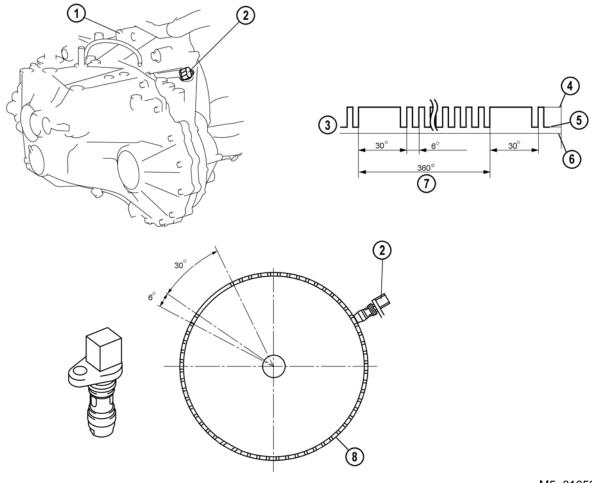
M5_01062

- 1 Wiring harness side-connector of the PCM
- The PCM features an FEEPROM (Flash Electronically Erasable Programmable ROM), which can be erased electronically by a flash voltage and reprogrammed with updated calibration data. As a result, the strategy program and the calibration data logged in the FEEPROM can be updated without replacing the PCM.
- If the PCM should be updated with a later software calibration, the module has to be reprogrammed with the aid of the WDS. Therefore, select the option Toolbox→
 Module Programming→Module Reprogramming→PCM and follow the instructions of the WDS.

NOTE: As later software calibrations are usually released to resolve specific customer concerns, module reprogramming should only be carried out when recommended e.g. by a Service Information or by the Technical Hotline/Technical Service Department.

Crankshaft Position Sensor

• An magneto resistive-type **CKP** (**C**ran**k**shaft **P**osition) sensor has been introduced, which is located at the rear side of the clutch housing. The sensor consists of two magneto resistive elements and a magnet, which scan a rotor with 56 teeth, missing five teeth in one location. The rotor is integrated in the flywheel.



M5_01053

- 1 Clutch housing
- 2 CKP sensor
- 3 Output signal
- 4 5 V

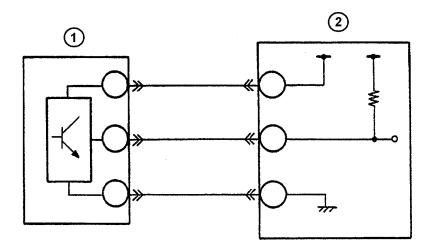
- 5 0.5 V
- 6 Ground
- 7 Crank angle
- 8 Toothed rotor

 The magneto resistive elements have the characteristics that their resistance changes depending on the magnetic flux. When the rotor passes the sensor, an alternating magnetic field is generated that changes the resistance of the magneto resistive elements. An integrated circuit converts the output voltage of the magneto resistive elements into a rectangular wave signal, which is then input to the PCM.

NOTE: When the CKP sensor fails, the engine stalls and does not start anymore.

NOTE: When installing the CKP sensor, verify that no swarfs adhere to the sensor. These could cause fluctuation of the magnetic flux, affecting the sensor signal and hence the engine control.

The CKP sensor supplies the PCM with a digital voltage signal 0 V/5 V.

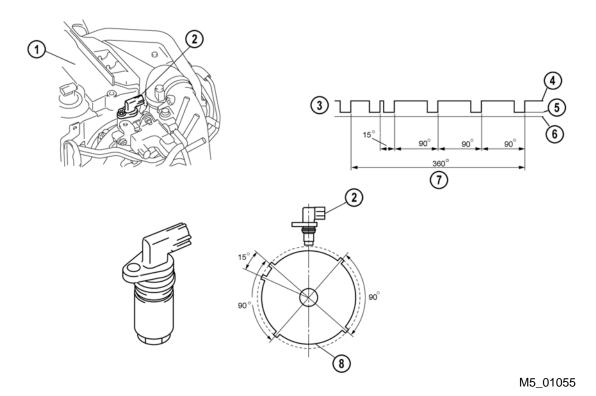


M5_01054

1 CKP sensor 2 PCM

Camshaft Position Sensor

An magneto resistive-type CMP (Camshaft Position) sensor has been introduced, which
is located at the vacuum pump. The sensor consists of two magneto resistive elements
and a magnet, which scan a rotor with five teeth. The rotor is attached to the drive gear
of the power steering oil pump.



- 1 Cylinder head
- 2 CMP sensor
- 3 Output signal
- 4 5 V

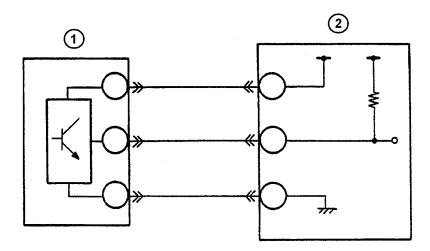
- 5 0.5 V
- 6 Ground
- 7 Cam angle
- 8 Toothed rotor

• The magneto resistive elements have the characteristics that their resistance changes depending on the magnetic flux. When the rotor passes the sensor, an alternating magnetic field is generated that changes the resistance of the magneto resistive elements. An integrated circuit converts the output voltage of the magneto resistive elements into a rectangular wave signal, which is then input to the PCM.

NOTE: When the CMP sensor is faulty, this can be recognized by the increased engine noise (Diesel knocking). In order to identify cylinder no.1 during engine start the PCM injects metered quantities of fuel into the individual cylinders and monitors the engine speed via the CKP sensor. The cylinder in question is the one where the engine speed increases after fuel has been injected. As a result, the starting process takes longer than normal.

NOTE: When installing the CMP sensor, verify that no swarfs adhere to the sensor. These could cause fluctuation of the magnetic flux, affecting the sensor signal and hence the engine control.

• The CMP sensor supplies the PCM with a digital voltage signal 0 V/5 V.



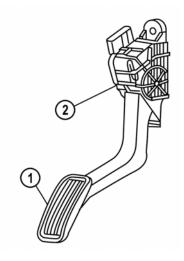
M5_01063

1 CMP sensor 2 PCM

Accelerator Pedal Position Sensor

 A hall-type APP (Accelerator Pedal Position) sensor has been introduced. For safety reasons the APP sensor consists of two hall elements integrated in the stator and a magnetic rotor joint to the accelerator pedal.

NOTE: If one hall-type sensor fails, the PCM uses the signal from the other sensor to detect the driver's acceleration demand. As a result, the engine speed is limited to approx. 2500 min⁻¹. If the APP sensor fails completely, the engine speed is limited to 1500 min⁻¹.

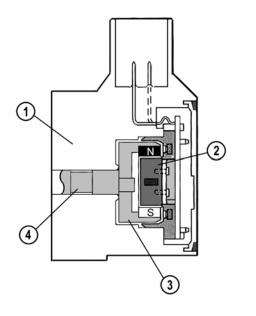


M5_01056

Accelerator pedal

2 APP sensor

When the magnetic rotor rotates, a voltage is generated in the hall elements. As the hall voltage is very low, it is amplified in the sensor and input to the PCM.

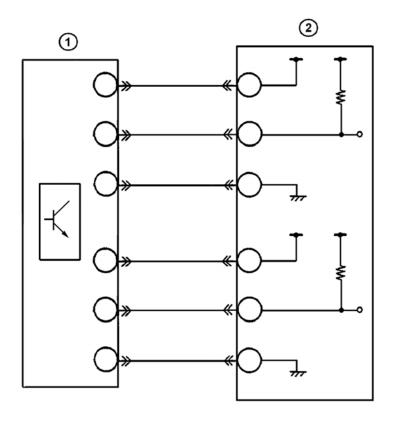


M5_01057

- 1
- Sensor body Stator with hall elements 2

- Magnetic rotor
- Shaft

 Each hall-type sensor supplies the PCM with an analogue voltage signal between 0...5 V. In order to facilitate failure detection there is a voltage offset of 0.5 V between both signals.



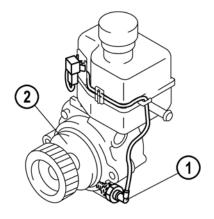
M5_01064

1 APP sensor

2 PCM

Power Steering Pressure Switch

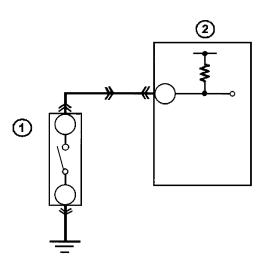
• A PSP (Power Steering Pressure) switch located at the power steering oil pump has been introduced to detect the load condition of the power steering. If the power steering oil pressure exceeds a given value, the switch closes and supplies the PCM with a voltage signal of 0 V.



M5_01065

1 PSP switch

2 Power steering oil pump



M5_01066

1 PSP switch

2 PCM

Maintenance and Repair

Replacing the engine oil

Every time the engine oil is replaced, the parameter "Calculated oil dilution" in the PCM must be reset with the aid of WDS. Therefore, select the option Toolbox→
 Powertrain→Data Reset→Engine Oil.

Manual regeneration

- If the DPF is blocked due to an excessive soot amount accumulated, it must be regenerated manually with the aid of WDS. Therefore, select the option Toolbox→Powertrain→DPF→DPF Regeneration.
- Depending on the amount of soot accumulated in the DPF the PCM automatically selects normal regeneration mode (34 min) or long regeneration mode (60 min). Long regeneration mode is performed when the soot accumulation rate exceeds 125 %. Due to the longer duration the manual regeneration can be performed at a lower exhaust gas temperature. As a result, damage of the DPF by a violent regeneration following an overaccumulation of soot is prevented.
- In order to cancel the manual regeneration process perform the following procedure:
 - 1. Depress the clutch pedal, shift to 1st gear and verify that the engine speed decreases to idle speed (manual regeneration is cancelled).
 - 2. Shift to neutral and increase the engine speed to 3000 min⁻¹ for 1 min (DPF is cooled).
 - 3. If the manual regeneration must be performed again, wait for approx. 5 min before re-starting the regeneration process.

NOTE: Always perform the manual regeneration in a well-ventilated place and use an appropriate exhaust-gas extraction system. The vehicle should also not be parked in front of any flammable or low heat resistant material, since high temperature exhaust gas is emitted during this process. In addition, the hood should be opened to prevent the engine from overheating. Do NOT apply electrical load (such as turning on the headlights or rear window defroster) during manual regeneration, since the post injection amount is changed and regeneration may not be performed correctly.

NOTE: If the exhaust gas temperature during manual regeneration exceeds a certain limit, the PCM stops the regeneration process and increases the engine speed to 2500 min⁻¹ to cool the DPF.

NOTE: Depending on the amount of soot accumulated the PCM performs normal and long regeneration mode one after another, i.e. the regeneration process may take up to 94 min. If the DPF indicator light does not extinguish after the manual regeneration is completed, perform the regeneration process again.

Replacing the MAF sensor

After replacing the MAF sensor, its adaptation values in the PCM must be reset with the aid of the WDS. Therefore, select the option Toolbox→Powertrain→Data Reset→MAF Sensor.

Replacing the high-pressure pump

After replacing the high-pressure pump, its adaptation values in the PCM must be reset with the aid of the WDS. Therefore, select the option Toolbox→Powertrain→Data Reset→Fuel Pump.

Replacing injectors

- After replacing one or more injectors, the following steps must be performed:
 - The injector adaptation values in the PCM must be reset using the option Toolbox→
 Powertrain→Data Reset→Injector.
 - 2. The injector correction factors must be programmed into the PCM via the option Toolbox→Module Programming→Programmable Parameters→Injector Correction Factors.
 - 3. The injection amount learning function must be performed using the option Toolbox→Powertrain→Engine Checks→Learning→Correction after Parts Installation.

Replacing the EGR valve or the ISV

After replacing the EGR valve or the ISV, its adaptation values in the PCM must be reset with the aid of the WDS. Therefore, select the option Toolbox→Powertrain→
 Data Reset→ETB/EGR. Then the EGRVP sensor or the ISV position sensor must be initialized using the option Toolbox→Powertrain→ETB/EGR Initialization.

Replacing the DPF

- After replacing the DPF, the following steps must be performed:
 - The DPF adaptation values in the PCM must be reset using the option Toolbox→ Powertrain→Data Reset→DPF.
 - The regeneration control in the PCM must be reset via the option Toolbox→ Powertrain→DPF→DPF Reset.
 - 3. The injection amount learning function must be performed using the option Toolbox→Powertrain→Engine Checks→Learning→Injection Amount Correction.
 - The DPF must be regenerated manually via the option Toolbox→Powertrain→ DPF→DPF Regeneration.
 - 5. The pressure difference of the DPF must be assessed using the option **Toolbox**→ **Powertrain**→**DPF**→**DPF Assessment**.

Replacing the DPF differential pressure sensor

- After replacing the DPF differential pressure sensor, the following steps must be performed:
 - The adaptation values of the DPF differential pressure sensor in the PCM must be reset using the option Toolbox→Powertrain→Data Reset→DPF Pressure Sensor.
 - The regeneration control in the PCM must be reset via the option Toolbox→ Powertrain→DPF→DPF Reset.
 - 3. The pressure difference of the DPF must be assessed using the option **Toolbox→ Powertrain→DPF→DPF Assessment**.

Replacing the HO2S

 After replacing the HO2S, its adaptation values in the PCM must be reset with the aid of the WDS. Therefore, select the option Toolbox->Powertrain->Data Reset-> O2 Sensor.

Replacing the PCM

- After replacing the PCM, the following steps must be performed:
 - 1. The PCM must be configured using the option Toolbox→Module Programming→ Programmable Module Installation→PCM.
 - The keys must be programmed via the option Toolbox→Body→Security→PATS
 Functions.
 - 3. All the adaptation values in the PCM must be reset using the option **Toolbox**→ **Powertrain**→**Data Reset**→**PCM**.
 - 4. The EGRVP sensor and the ISV position sensor must be initialized via the option Toolbox→Powertrain→ETB/EGR Initialization.
 - 5. The regeneration control in the PCM must be reset using the option **Toolbox**→ **Powertrain**→**DPF**→**DPF Reset**.
 - 6. The injection amount learning function must be performed via the options Toolbox→
 Powertrain→Engine Checks→Learning→Correction after Parts
 Installation/Injection Amount Correction.
 - The DPF must be regenerated manually via the option Toolbox→Powertrain→ DPF→DPF Regeneration.
 - 8. The pressure difference of the DPF must be assessed using the option **Toolbox**→ **Powertrain**→**DPF**→**DPF Assessment**.
 - Since the parameter "Calculated oil dilution" has also been reset, the engine oil level
 must be checked. If the oil level is close to or exceeds the "X" mark on the dipstick,
 replace the engine oil.

On-board Diagnostic System

Features

- The On-board diagnostic system consists of the following functions:
 - Self-test function
 - PID monitor function
 - Simulation test function

Self Test

- The self-test function allows to read out the CMDTCs of the PCM with the aid of WDS.
 Therefore, select the option Toolbox→Self Test→Modules→PCM→Retrieve CMDTCs.
- In addition, the KOEO self-test can be performed using the option Toolbox→Self Test→
 Modules→PCM→KOEO On-demand Self Test.
- In order to conduct the KOER self-test select the option Toolbox→Self Test→Modules→PCM→KOER On-demand Self Test.

PID Monitor

The PID monitor function allows to monitor the PIDs of the PCM with the aid of WDS.
 Therefore, select the option Toolbox→Datalogger→Modules→PCM.

Item	Definition	Unit/Condition
AC_REQ	A/C ON request	On/Off
ACCS	A/C compressor cycling switch	On/Off
ALTF	Generator field current control duty cycle	%
ALTT V	Generator output voltage	V
APP	Accelerator pedal position	%
APP_LRN	APP learning value - closed	V
APP1	APP sensor no.1	%
APPI	APP Serisor no. 1	V
A DDO	ADD correct to 0	%
APP2	APP sensor no.2	V
ARPMDES	Target idle speed	RPM
DADO	Danamatria musaasuus aasaasu	Pa
BARO	Barometric pressure sensor	V
ВОО	Brake switch	On/Off
BOOST_DSD	Boost pressure desired	Pa
CATT11_DSD	Catalyst temperature desired (upper)	°C
CATT12_DSD	Catalyst temperature desired (middle)	°C
CATT21_DSD	Catalyst temperature desired (lower)	°C
CHRGLP	Generator warning light	On/Off
CPP	CPP switch	On/Off
DEC_CMP	Fuel correction for deceleration	No unit
DOC ACT	DCC control	Enabled/
DSC_ACT	DSC control	Disabled
DTCCNT	DTC count	No unit
ECT	ECT sensor	°C
	LCT Serisor	V
EGR_LRN	EGR valve learning value - closed	mm
		V
EGRP	EGRVP sensor	mm
		%
EQ_RAT11	Equivalence ratio (lambda)	No unit
ETC_ACT	ISV position actual	0
ETC_DSD	ISV position desired	%
ETC_DSD	15 v position desired	°C
EXHPRESS_DIF	DPF differential pressure sensor	Pa
EXHPRESS_LRN	DPF differential pressure sensor learning value	Pa
EXHPRESS2	DPF differential pressure sensor (middle)	Pa
EXHTEMP1	Exhaust gas temperature sensor (upper)	°C
EXHTEMP2	Exhaust gas temperature sensor (middle)	°C
EXHTEMP3	Exhaust gas temperature sensor (lower)	°C

M5_01016

Item	Definition	Unit/Condition
FAN_DUTY	Fan control duty cycle	%
FI_LRN_01	Fuel injection learning value (injector 1 at 35 MPa)	ms
FI_LRN_02	Fuel injection learning value (injector 2 at 35 MPa)	ms
FI_LRN_03	Fuel injection learning value (injector 3 at 35 MPa)	ms
FI_LRN_04	Fuel injection learning value (injector 4 at 35 MPa)	ms
FI_LRN_11	Fuel injection learning value (injector 1 at 65 MPa)	ms
FI_LRN_12	Fuel injection learning value (injector 2 at 65 MPa)	ms
FI_LRN_13	Fuel injection learning value (injector 3 at 65 MPa)	ms
FI_LRN_14	Fuel injection learning value (injector 4 at 65 MPa)	ms
FI_LRN_21	Fuel injection learning value (injector 1 at 100 MPa)	ms
FI_LRN_22	Fuel injection learning value (injector 2 at 100 MPa)	ms
FI_LRN_23	Fuel injection learning value (injector 3 at 100 MPa)	ms
FI_LRN_24	Fuel injection learning value (injector 4 at 100 MPa)	ms
FI_LRN_31	Fuel injection learning value (injector 1 at 140 MPa)	ms
FI_LRN_32	Fuel injection learning value (injector 2 at 140 MPa)	ms
FI_LRN_33	Fuel injection learning value (injector 3 at 140 MPa)	ms
FI_LRN_34	Fuel injection learning value (injector 4 at 140 MPa)	ms
FIA_DSD	Fuel injection amount desired [mm3/stroke]	No unit
FIP_FL	High-pressure pump flow	А
FIP_FL_DSD	High-pressure pump flow desired	No unit
FIP_SCV	Fuel metering valve	А
FLT	Fuel temperature sensor	°C
FP	Fuel metering valve duty cycle	%
FRP	Fuel pressure sensor	V
	·	Pa
FRP_A	Fuel pressure after fuel injection	Pa
GENVDSD	Generator voltage desired	V
GLWPG V	Glow plug voltage	V
GP_LMP	Glow plug indicator light	On/Off
GPC	Glow plug relay	On/Off
HTR11	HO2S (heater element)	%
HTR_OFF	HO2S voltage - off	Ohms V
HTR_ON	· · · · · · · · · · · · · · · · · · ·	V
HIK_ON	HO2S voltage - on	V
IAT	IAT sensor	°C
IATO	LAT concerns 2	V
IAT2	IAT sensor no.2	°C
ICP	Injector control pressure	Pa
ICP_DSD	Injector control pressure desired	Pa
INGEAR	Load/No load condition	On/Off
ISV_LRN_C	ISV learning value - closed	%
ISV_LRN_O	ISV learning value - open	%
IVS	Idle validation switch	Idle/Off Idle
LOAD	Engine load	%

M5_01T016A

Item	Definition	Unit/Condition
MAF	MAF sensor	g/s
		V
MAF_C	Mass air flow per cylinder	g
MAF_C_DSD	Mass air flow per cylinder desired	g
MAP	MAP sensor	Pa
		V
MIL	Malfunction indicator light	On/Off
MIL_DIS	Travelled distance since MIL illuminated	km
O2	Oxygen concentration in exhaust gas	%
O2S11	HO2S (sensor)	Current
O2S11_CAL	HO2S calibration value	No unit
PM_ACC	Soot accumulation amount	g/L
PM_ACC_DSD	Soot accumulation amount desired	g/L
PM_GEN	Soot generation amount	g/L
PSP	PSP switch	Low/High
REG_AUTO	Automatic regeneration	On/Off
REG_MAN	Manual regeneration	On/Off
RPM	Engine speed	RPM
SC_CANCEL	Cruise control cancel switch	Active/Inactive
SC_COAST	Cruise control coast switch	Active/Inactive
SC_MAIN	Cruise control main switch	Active/Inactive
SC_MODE	Cruise control operation mode	Off/Standby/ Active/Tap-up/ Set/Tap-down/ Coast
SC_ON	Cruise control actuator switch on	On/Off
SC_RES	Cruise control resume switch	Active/Inactive
SC_SET	Cruise control set indicator light	On/Off
SC_SET/ACC	Cruise control set/acceleration switch	Active/Inactive
SCCS	Cruise control command switch	V
TC_CMP	Fuel correction for torque-down control [mm3/stroke]	No unit
TIRESIZE	Tire revolution per mile	rev/mile
TP1	ISV position sensor	%
	13 v position sensor	V
VBCV	VBC solenoid valve duty cycle	%
VPWR	Battery positive voltage	V
VSS	Vehicle speed	km/h

M5_01T016B

Simulation Test

 The simulation test function allows to activate certain PIDs of the PCM with the aid of WDS. Therefore, select the option Toolbox→Datalogger→Modules→PCM.

x: Applicable
—: Not applicable

Item	Definition	Unit/Condition	Test condition	
iteiii	Definition	Officondition	KOEO	KOER
ACCS	A/C compressor cycling switch	On/Off	Χ	Χ
EGRP	EGR valve position sensor	%	Χ	Χ
GENVDSD	Generator voltage desired	V		Χ
GP_LMP	Glow plug indicator light	On/Off	Χ	Χ
GPC	Glow plug relay	On/Off	Χ	Χ
INJ_1	Fuel injector no.1	On/Off		Χ
INJ_2	Fuel injector no.2	On/Off		Χ
INJ_3	Fuel injector no.3	On/Off		Χ
INJ_4	Fuel injector no.4	On/Off	_	Χ
VBCV	VBC solenoid valve duty cycle	%	Χ	Χ

M5_01T0017

On-board Diagr	าostic Sv	vstem
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2.0 MZR-CD Engine

Notes:

02

Suspension

02 Suspension

Wheels and Tires	
Specifications	1
Standard Tire	1
Temporary Spare Tire	
Front Suspension	2
Features	
Overview	
Specifications	3
Front Shock Absorber	4
Rear Suspension	5
Features	5
Overview	
Specifications	
Rear Shock Absorber	

Wheels and Tires

 Wheel and tire sizes are the same as the current Mazda3 (BK), but tire speed ratings have changed.

Specifications

Standard Tire

Item			Specifications							
Tire	Size		Size		Size		195/65F	R15 91V	205/55R 16 91V	205/50R 17 93V
	Size		Size		15 2	X 6J	16 X 6 1/2J	17 X 6 1/2J		
Wheel	Material		Steel	Aluminium alloy	Aluminium alloy					
VVIICCI	Offset	(mm {in})	52.5 (2.07)							
	Pitch circle diameter	(mm {in})	114.3 (4.50)							

M5_02T002

Temporary Spare Tire

	Item		Specifications		
Tire	Size		T115/70D 15	T125/70D 16	
	Size		15 X 4T	16 X 4T	
	Material		Steel		
Wheel	Offset mm/(in)		4.5 (1.8)		
	Pitch circle diameter mm/(in)		114.3 (4.50)		

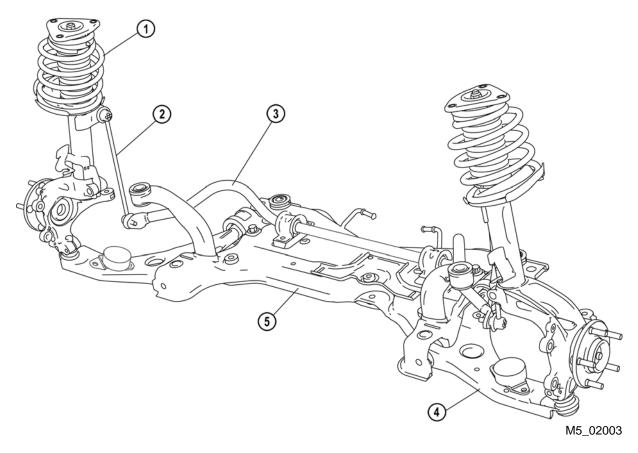
M5_02T003

Front Suspension

Features

- The front suspension of the Mazda5 is essentially the same as the current Mazda3 (BK).
 It has the following features:
 - Strut-type design.
 - Front crossmember rubber mounted to the body at four points.
 - Oil filled bushes used for the front lower arms.

Overview



- 1 Front shock absorber and coil spring
- 2 Front stabilizer control link
- 3 Front stabilizer

- Front lower arm
- 5 Front crossmember

Specifications

			Item		Specif	ication	
	Engine type				L8,LF	MZR-CD	
	Туре				Strut	type	
	Spring type				Coil s	spring	
	Shock abso	rber typ	e		Low-pressure gas charged, cylindrical, double-acting		
	Stabilizer	Ctabilina Type			Torsio	on bar	
	Stabilizei	Diame	eter	(mm {in})	23 {(0.90}	
Front		Total	Tire [Tolerance ±4 {0.15}]	(mm {in})	2 {0	2 {0.08}	
suspension			Rim inner)4 ± 0.12}	
			Degree		0°11	0°11′±22	
	Wheel	Maxim angle	num steering	Inner	40 °	05′	
	alignment (unloaded) C		ance ±3 °]	Outer	33 °	07′	
			r angle (Referer ance ±1 °]	nce)	3 ° 14′	3 ° 12′	
			er angle (Refere ance ±1 °]	ence)	-0 ° 42′	-0 ° 44′	
		Steeri (Refer	ng axis inclination ence)	on	13 ° 59′	14 ° 04′	

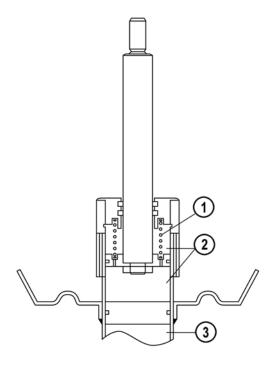
M5_02T001

NOTE: The camber and caster angle are not adjustable.

Front Shock Absorber

A shock absorber with an internal rebound spring is used to control wheel-lift* during
hard cornering. The rebound spring allows a limited amount of movement of the shock
absorber when it is fully extended. Without the spring the shock absorber would top-out,
making the suspension ineffective and causing wheel hop or wheel lift.

*Wheel-lift: Tendency for wheels on the inside of a curve to lift off the ground during cornering.



M5_02001

- 1 Rebound spring
- 2 Oil chamber

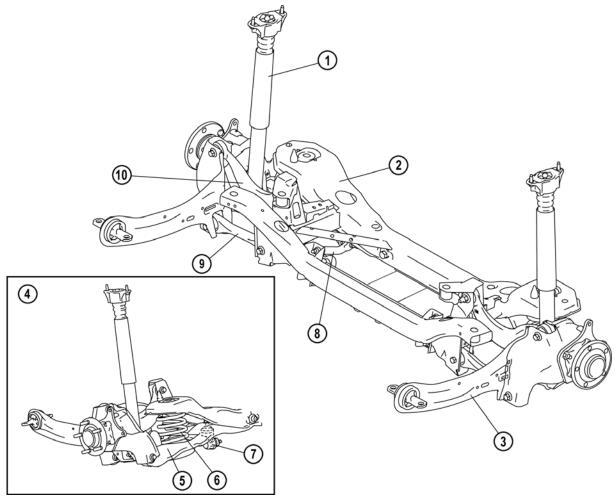
3 Gas chamber

Rear Suspension

Features

- The rear suspension is essentially the same as the current Mazda3 (BK). It has the following features:
 - E-type design layout.
 - Separate shock absorber and springs.

Overview



M5_02004

- 1 Rear shock absorber
- 2 Rear crossmember
- 3 Rear trailing link
- 4 View from rear of vehicle
- 5 Rear lower arm

- 6 Rear coil spring
- 7 Rear stabilizer control link
- 8 Rear stabilizer
- 9 Rear lateral link
- 10 Rear upper arm

Specifications

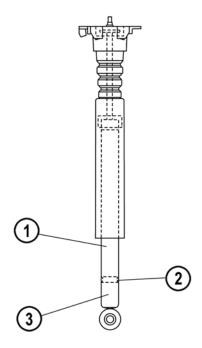
			Item		Specification		
	Type			Multi-link			
	Spring type				Coil spring		
	Shock abso	rber typ	е	High-pressure gas charged, cylindrical, double-acting			
	Stabilizer	Type	Туре		Torsion bar		
	Stabilizei	Diame	Diameter (mm {in})		20 {0.79}		
Rear suspension	Wheel	Total toe-in	Tire [Tolerance ±4 {0.15}]	(mm {in})	2 {0.08}		
	alignment	100-111	Rim inner		1 ± 3 {0.04 ± 0.12}		
	(unloaded)		Degree		0 ° 11′ ± 22′		
		Camb	Camber angle [Tolerance ± 1°]		-1°29´		
		Thrus	Thrust angle [Tolerance ± 48']		0 °		

M5_02T004

NOTE: The camber angle is not adjustable.

Rear Shock Absorber

 A monotube-type rear shock absorber is used. The advantages of monotube construction are that oil foaming is eliminated, and that shock absorber performance does not deteriorate at high temperatures.



M5_02002

- 1 Oil
- 2 Free piston

3 High-pressure gas

03

Driveline/ Axle

03 Driveline/Axle

Front Axle	
Features	
Overview	
Rear Axle	2
Features	
Overview	
Drive Shaft	3
Features	
Specifications	3
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Driveline/Axle Front Axle

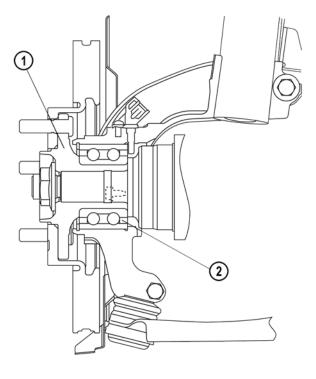
Front Axle

Features

• The front axle on the Mazda5 is essentially the same design as that of the current Mazda3 (BK). It has the following features:

Unit-design angular ball bearings are used.

Overview



M5_03002

1 Wheel hub

2 Wheel bearing

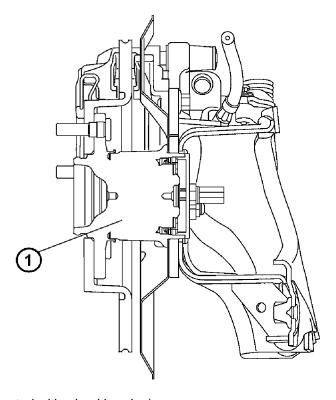
Rear Axle

Features

• The rear axle on the Mazda5 is essentially the same design as that of the current Mazda3 (BK). It has the following features:

Unit-design angular ball bearings are used.

Overview



M5_03001

1 Wheel hub (integrated with wheel bearing)

Driveline/Axle Drive Shaft

Drive Shaft

Features

• The drive shafts on the Mazda5 are essentially the same design as those on the current Mazda3 (BK). They have the following features:

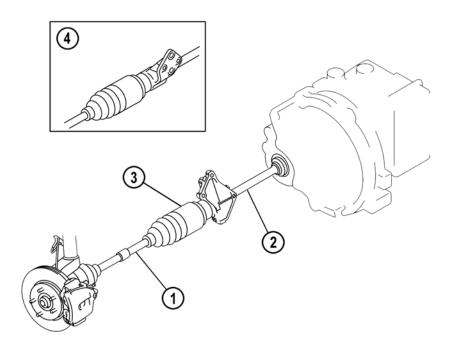
- A bell joint is used for the wheel-side constant velocity joints.
- A tripod joint is used for the transaxle-side constant velocity joint.

Specifications

ltem -			Specifications			
			L8	LF	MZR-CD	
	Wheel side		-	Bell joint	•	
Joint type Differential side		RH	Tripod joint	Double offset joint	Tripod joint	
	Dillererillar side	LH	Tripod joint	Tripod joint	Tripod joint	
Shaft diame	ter (mı	m{in})	26.0 {1.02}			
Joint shaft		-				
Shaft diame	ter (mi	m{in})		40.0 {1.57}	_	

M5_03T001

Overview



M5_03003

1 Front drive shaft

2 Joint shaft

3 L8, LF

4 MZR-CD

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NOTES:

04

Brakes

04 Brakes

Conventional Brake System	
Features	
Specifications	1
Master Cylinder	
Antilock Brake System	
Features	3
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Dynamic Stability Control	4
Parts Location	
Combine Sensor	5

Conventional Brake System

Features

- The construction and operation of the brake system is essentially the same as the current Mazda3 (BK). It has the following features:
 - An intrusion minimizing brake pedal is used.
 - Mechanical brake assist is included in the power brake unit.
 - A remote master cylinder reservoir tank has been added.

Specifications

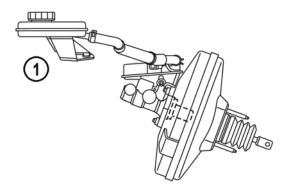
Item			Specification	
Brake pedal	Туре		Suspended design	
	Pedal lever ratio		2.8	
	Max. Stroke	(mm {in})	117 {4.61}	
Master cylinder	Type		Tandem	
	Cylinder bore	(mm {in})	22.2 {0.874}	
	Type		Ventilated disc	
	Cylinder bore	(mm {in})	57 {2.2}	
Front brake	Pad dimensions (area x thickness) (mm² x mm {in ² x in})		5 140 12 0 (7 067 0 47)	
			$5,140 \times 12.0 \{7.967 \times 0.47\}$	
	Disa plata dimensiona	(mm {in})	With 15 inch brake: 278 x 25 {10.9 x 0.98}	
	Disc plate dimensions (mn		With 16 inch brake: 300 x 25 {11.8 x 0.98}	
	Type		Solid disc	
Rear brake	Cylinder bore	(mm {in})	38 {1.5}	
	Pad dimensions (area x thickness) (mm² x mm {in ² x in})		$2,700 \times 10.8 \{4.185 \times 0.43\}$	
Rear brake				
iteai biake	Disc plate dimensions	(mm {in})	With 15 inch brake: 280 x 11 {11.0 x 0.43}	
	Disc plate dimensions	(111111 (1117)	With 16 inch brake: 302 x 11 {11.9 x 0.43}	
Power brake	Туре		Vacuum multiplier, single diaphragm	
unit	Outer diameter	(mm {in})	272.1 {10.71}	
Rear wheel				
braking force	Туре		Electronic Brakeforce Distribution (EBD)	
control device				
Brake piping	Piping layout		X pattern	
Parking brake	Туре		Mechanical design, rear two-wheel braking	
	Operating method (application/release)		Manually operated lever design	
	Play adjustment method		Auto-adjusting	
Brake fluid	Туре		SAE J1703, FMVSS 116 DOT-3 or DOT-4	

M5_04T001

Master Cylinder

 The master cylinder remote reservoir is attached to the vehicle body under the cowl panel, and connected to the master cylinder via a rubber hose.

NOTE: The remote reservoir and connecting hoses can be replaced separately, but the master cylinder and main reservoir cannot. If a fault exists in the master cylinder or main reservoir, they must be replaced as an assembly.



M5_04001

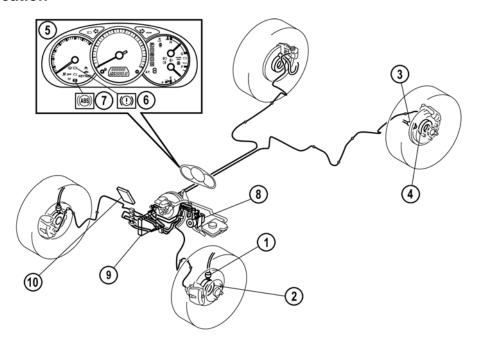
1 Brake master cylinder and reservoir

Antilock Brake System

Features

- The construction and operation of the ABS (Antilock Brake System) is essentially the same as the current Mazda3 (BK). It has the following features:
 - A TEVES MK7 hydraulic unit/control module is used to control ABS and Electronic Brake force Distribution operation (vehicles without DSC).
 - Giant Magneto Resistance element type ABS wheel speed sensors are used.
 - Magnetic encoder type ABS sensor rotor that is integrated with the hub is used.

Parts Location



M5_04002

- 1 Front ABS wheel-speed sensor
- 2 Front ABS sensor rotor
- 3 Rear ABS wheel-speed sensor
- 4 Rear ABS sensor rotor
- 5 Instrument cluster

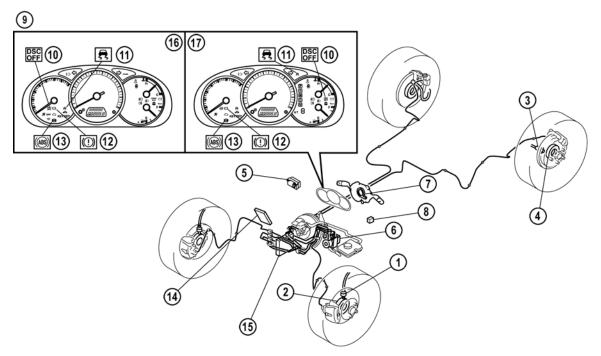
- 6 Brake system warning light
- 7 ABS warning light
- 8 ABS HU/CM
- 9 PCM (L8,LF)
- 10 PCM (MZR-CD)

NOTE: When replacing the ABS control module, the new module has to be configured. To do this connect the WDS to the vehicle, select the option Toolbox→Module programming→Programmable module installation→ABS.

Dynamic Stability Control

- The construction and operation of the **DSC** (**D**ynamic **S**tability **C**ontrol) is essentially the same as the current Mazda3 (BK). It has the following features:
 - A TEVES MK6 DSC hydraulic unit/control module, controlling DSC/TCS/ABS/EBD is used.
 - A combine sensor, integrating both the yaw rate sensor and lateral-G sensor is used.
 - A private controller area network system is used for communication between the combine sensor and DSC control module.

Parts Location



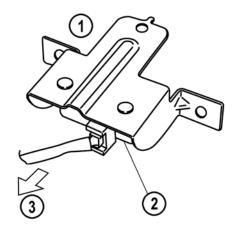
- 1 Front ABS wheel-speed sensor
- 2 Front ABS sensor rotor
- 3 Rear ABS wheel-speed sensor
- 4 Rear ABS sensor rotor
- 5 Combine sensor
- 6 Brake fluid pressure sensor (built into DSC HU/CM)
- 7 Steering angle sensor
- 8 DSC OFF switch
- 9 Instrument cluster

- 10 DSC OFF light
- 11 DSC indicator light
- 12 Brake system warning light
- 13 ABS warning light
- 14 PCM (MZR-CD)
- 15 PCM (L8,LF)
- 16 Diesel engine
- 17 Gasoline engine

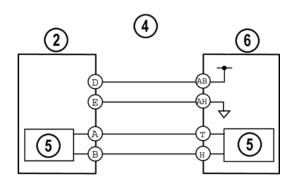
Combine Sensor

 The combine sensor is located on the cross member under the front right seat, and detects the vehicle yaw rate and lateral-G force. The combine sensor transmits yaw and lateral acceleration information to the DSC HU/CM via a dedicated CAN bus (independent of the MS-CAN/HS-CAN).

NOTE: When replacing the combine sensor, the new sensor has to be initialized. To do this, connect WDS (Worldwide Diagnostic System) to the vehicle and select the option Toolbox→Chassis→ABS/DSC→Sensor Initialization. Alternatively, select the option Toolbox→Datalogger→Modules→ABS. Then set the PIDs LATACCEL # and YAWRATE # to TRUE. After initialization has been completed, the vehicle should be driven for five minutes or more.



- 1 External view
- 2 Combine sensor
- 3 Vehicle front



- 4 System wiring diagram
- 5 CAN driver
- 6 DSC HU/CM

Brakes

NOTES:

05

Transmission/ Transaxle

05 Transmission/ Transaxle

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G35M-R Transmission	2
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Triple Cone Synchronizer	4
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Shift Mechanism	
Reverse Lockout Mechanism	
Oil Level Inspection	
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Transmission/Transaxle

Manual Transaxle

Features

- The transmission/transaxle has the following features:
 - Cable operated shift mechanism.
 - Shift lever located at centre of dashboard.
 - Hydraulically operated clutch (same as Mazda3 (BK)).
 - Quick connector clutch pipes (same as Mazda3 (BK)).
 - 5-speed G35M-R manual transmission for gasoline engine models (similar to Mazda3 (BK)).
 - 6-speed A26M-R manual transmission for diesel engine models.
 - Dual-mass flywheel for diesel engine models (same as Mazda6 (GG/GY)).
 - Self-adjusting clutch cover for diesel engine models (same as Mazda2 (DY)).

G35M-R Transmission

- The G35M-R manual transaxle is essentially the same as that used on the current Mazda3 (BK) with LF engine, except for the following:
 - Triple-cone synchronizer is used for first and second gears.
 - Double-cone synchronizer is used for third and fourth gears.

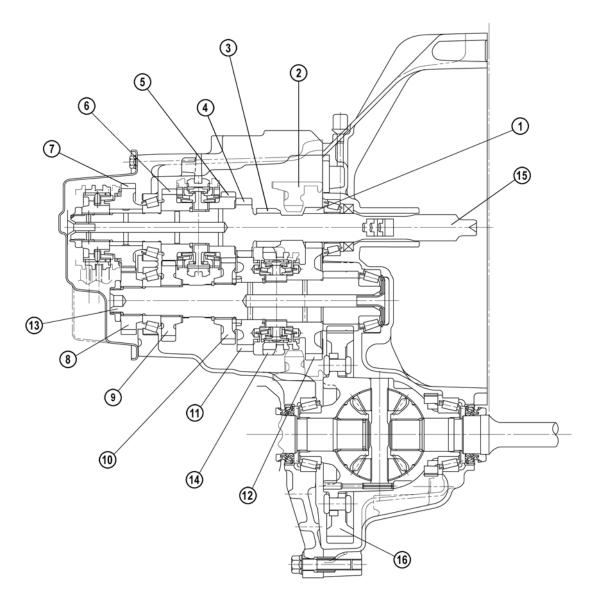
Specifications

Item			Specifications		
Engine type			L8	LF	
Manual transaxle type G3			G351	M-R	
Operation syst	em		Cat	ole	
Transaxle cont	rol		Floor-shift		
Shift assist	Forward		Synchromesh		
Shirt assist	Reverse		Selective sliding and synchromesh		
	1GR		3,666	3,307	
	2GR		2,059	1,842	
Gear ratio	3GR		1,392	1,310	
Geal Tallo	4GR		1,030		
	5GR		0,795		
	Reverse		3,454		
Final gear ration			4,388 4,588		
	Grade		API service GL-4 or GL-5		
	Viceocity	All season	SAE 75W-90		
Oil	Viscosity	Above 10°C{50°F}	SAE 80W-90		
	Capacity (approximately)	(L{US qt, Imp qt})	2.87 {3.03, 2.53}		

M5_05T001

Transmission/Transaxle

Overview

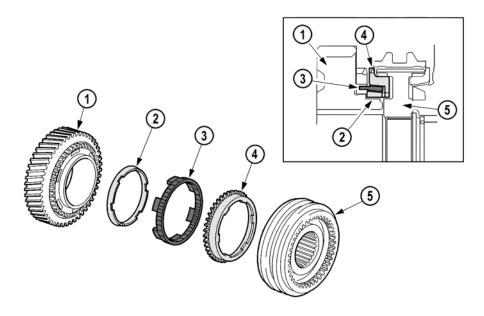


- 1 First gear
- 2 Reverse idler gear
- 3 Reverse gear
- 4 Second gear
- 5 Third gear
- 6 Fourth gear
- 7 Fifth gear
- 8 Secondary shaft fifth gear

- 9 Secondary shaft fourth gear
- 10 Secondary shaft third gear
- 11 Secondary shaft second gear
- 12 Secondary shaft first gear
- 13 Secondary shaft
- 14 Clutch hub sleeve (reverse gear)
- 15 Primary shaft
- 16 Differential gear

Triple Cone Synchronizer

- A triple-cone synchronizer mechanism is used for the first and second gears.
- The construction of the triple-cone synchronizer is essentially the same as a double-cone synchronizer, except that the inner surface of the inner ring is used as a friction surface on the triple-cone synchronizer.

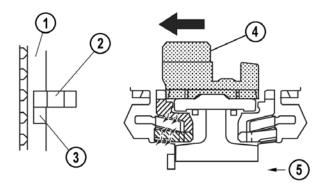


M5_05002

- 1 Gear
- 2 Inner synchronizer ring
- 3 Synchronizer cone

- 4 Outer synchronizer ring
- 5 Synchronizer hub assembly

Operation



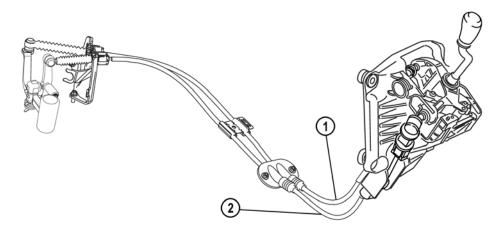
- 1 Synchronizer ring
- 2 Synchronizer key
- 3 Key groove

- 4 Synchronizer hub sleeve
- 5 Friction surface

Transmission/Transaxle

Shift Mechanism

- A cable operated shift mechanism similar to the current Mazda3 (BK) is used.
- The main selector cable is adjusted by unclipping it from the selector mechanism and then reattaching it to achieve the correct cable length, the same as on the Mazda3.



M5_05004

1 Main shift cable

2 Main selector cable

A26M-R Transmission

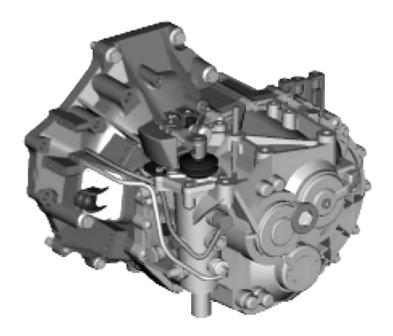
• The A26M-R 6-speed manual transaxle is manufactured by Aisin, and designed for frontwheel-drive vehicles with a transversely mounted powertrain.

Specifications

Item			Specifications		
Engine type		MZR-CD			
Manual transax	le type		A26M-R		
Operation syste	em		Cable		
Shift assist	Forward		Synchromesh		
Still assist	Reverse		Synchromesh (lever type)		
	1GR		3,538		
	2GR		1,913		
	3GR		1,218		
Gear ratio	4GR		0,880		
	5GR		0,809		
	6GR		0,673		
	Reverse		3,166		
Final gear ratio			1GR, 2GR, 3GR, 4GR: 3.611 5GR, 6GR, Reverse: 3.095		
	Grade		API service GL-4 or GL-5		
Oil	Viceocity	All season	SAE 75W-90		
	Viscosity	Above 10°C(50°F)	SAE 80W-90		
	Capacity (approximately)	(L{US qt, Imp qt})	2.55 {2.69, 2.24}		

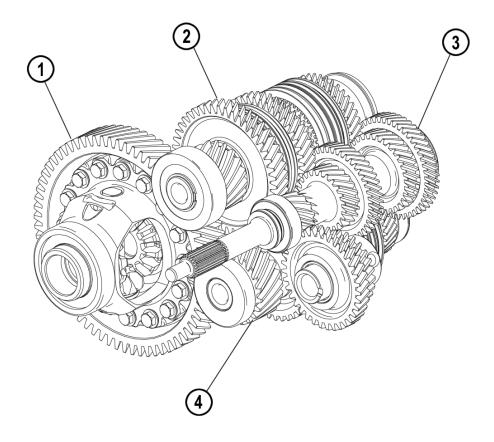
M5_05T002

Overview



Construction

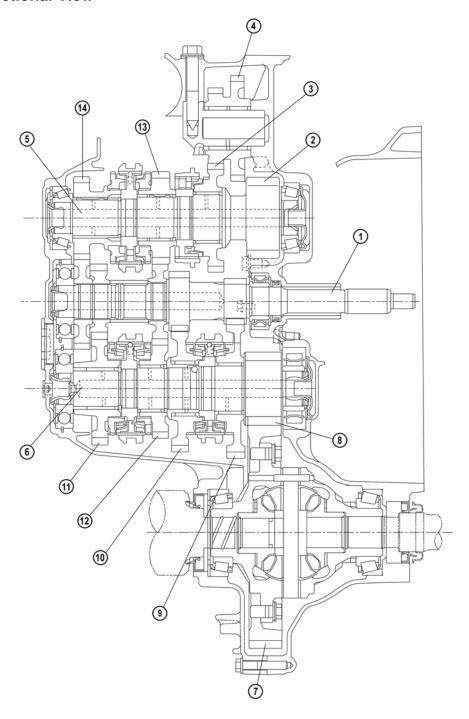
- The A26M-R manual transaxle is a three-shaft design; one primary (input) shaft and two secondary (output) shafts.
- The three-shaft design allows for a more compact construction due to the fact that each output shaft needs only to carry three or four gears, so can thus be made shorter.
- As a result of the three shaft construction there are two final gear ratios; one for the first to fourth gears and a different one for the fifth, sixth and reverse gears.
- A triple-cone synchronizer mechanism is used for first, second, and third gears. Fourth gear has a double-cone synchronizer mechanism.



- 1 Differential
- 2 Secondary shaft No. 1

- 3 Primary shaft
- 4 Secondary shaft No. 2

Cross-sectional View

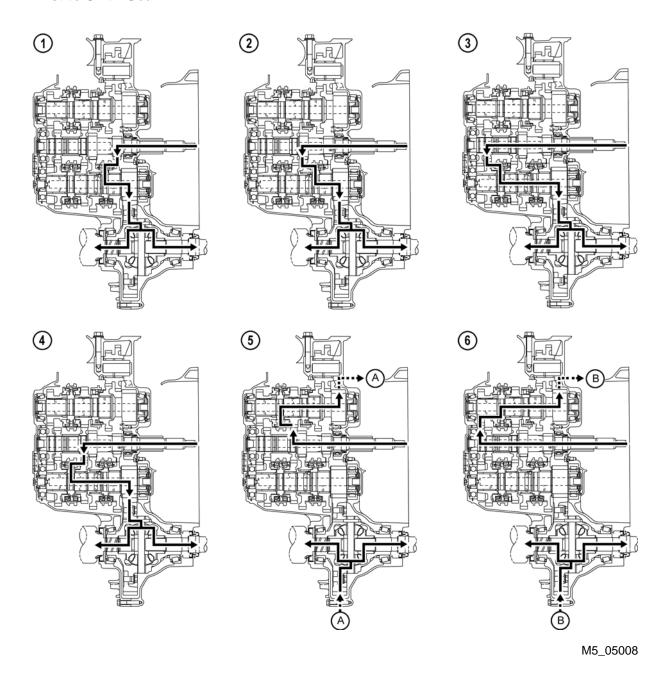


- 1 Primary shaft
- 2 Final gear No. 2
- 3 Reverse gear
- 4 Reverse idler gear
- 5 Secondary shaft No. 2
- 6 Secondary shaft No. 1
- 7 Differential ring gear

- 8 Final gear No. 1
- 9 First gear
- 10 Second gear
- 11 Third gear
- 12 Fourth gear
- 13 Fifth gear
- 14 Sixth gear

Power Flow

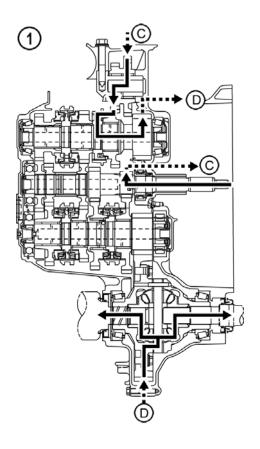
First to Sixth Gear



- 1 First gear
- 2 Second gear
- 3 Third gear

- 4 Fourth gear
- 5 Fifth gear
- 6 Sixth gear

Reverse Gear

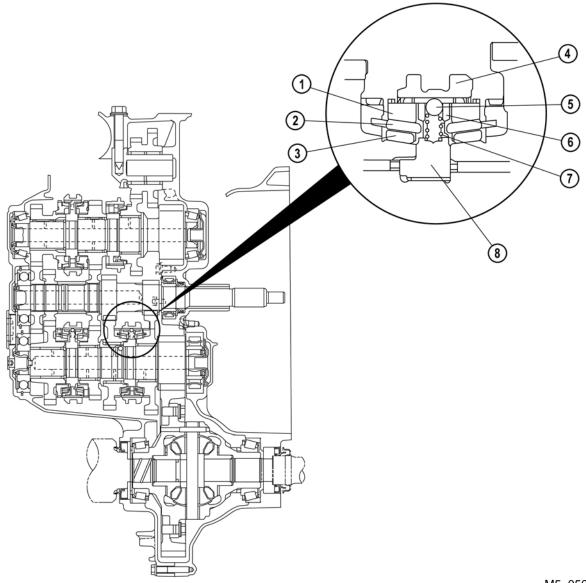


M5_05009

1 Reverse gear

Synchronizer Clutch Hub

- A ball-type detent mechanism is used in each clutch hub to reduce the overall dimensions of the hub.
- The ball-type detent mechanism consists of a coil-type synchronizer key spring, synchronizer key, and ball. Its function is essentially the same as the radial-type spring found in other transaxles.

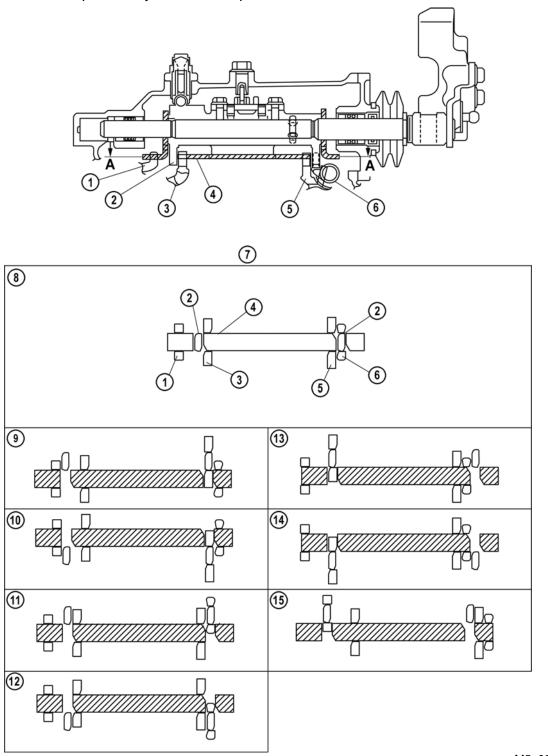


- 1 Outer synchronizer ring
- 2 Synchronizer cone
- 3 Inner synchronizer ring
- 4 Hub sleeve

- 5 Ball
- 6 Synchronizer key
- 7 Synchroniser key spring
- 8 Synchronizer hub

Shift Interlock Mechanism

The shift interlock mechanism prevents two gears being engaged at the same time.
 During shifting, the shift forks and control rod, except for the one in operation, are locked in the neutral position by the interlock plate.

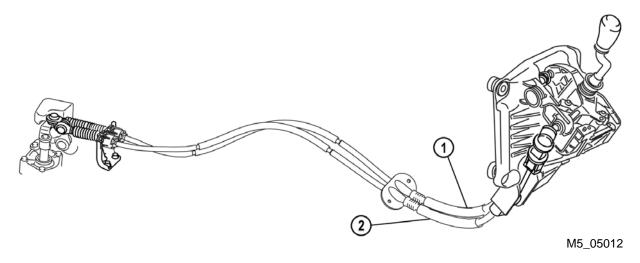


- 1 Reverse shift fork
- 2 Inner lever
- 3 Fifth/sixth gear shift fork
- 4 Interlock plate
- 5 First/second gear shift fork
- 6 Third/fourth gear control rod
- 7 A-A sectional view
- 8 Neutral

- 9 First gear
- 10 Second gear
- 11 Third gear
- 12 Fourth gear
- 13 Fifth gear
- 14 Sixth gear
- 15 Reverse gear

Shift Mechanism

- A cable operated shift mechanism similar to the current Mazda3 (BK) is used.
- The main selector cable is adjusted the same way as on the Mazda3.

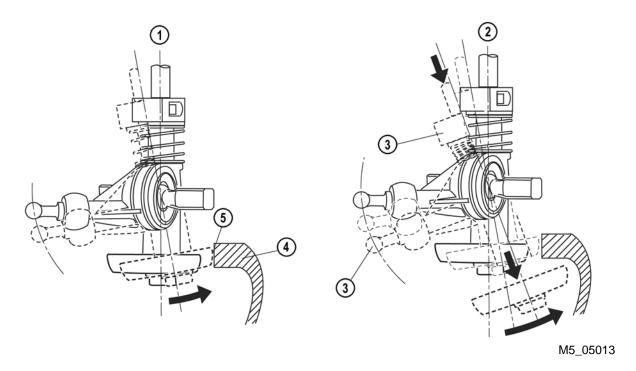


1 Main shift cable

2 Main selector cable

Reverse Lockout Mechanism

- The reverse lockout mechanism consists of a guide plate attached to the shift lever assembly, which restricts the movement of the shift lever to prevent accidentally selecting reverse when shifting into first gear.
- Under normal conditions, movement of the shift lever is restricted by the guide plate.
 When the shift lever is pressed down and moved towards the reverse position, the projection is pushed below the guide plate, thus allowing reverse gear to be selected.

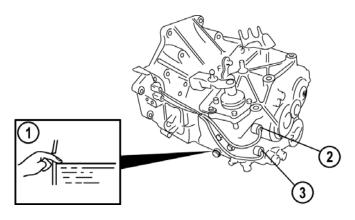


- 1 Normal conditions
- 2 Pushing shift lever
- 3 Reverse position

- 4 Guide plate
- 5 Movement restricted

Oil Level Inspection

- The A26M-R manual transaxle is filled with 2.55 litres of manual transaxle oil which complies with the specification API Service GL-4 or GL-5 (grade) and SAE 75W-90 (viscosity).
- To check the transaxle oil level, verify that the oil level is near the brim of the filler plug hole. If the oil level is low, add the specified amount and type of oil through the plug hole.

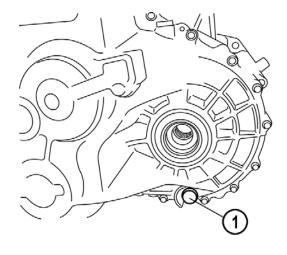


M5_05014

- 1 Oil level
- 2 Back-up light switch

3 Neutral switch

Drain Plug Location



M5_05015

1 Drain plug

06

Steering

06 Steering

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Steering

Steering

Features

- The steering system has the following features:
 - Steering column with tilt and telescopic adjustment, as well as bending sheet and telescopic energy absorption mechanism (same as current Mazda3 (BK)).

Specifications

Item			Specifications	
Stagring wheel Outer diameter (n		(mm {in})	372 {14.6}	
Steering wheel	Lock to lock (turns)		2,9	
	Shaft type			Collapsible design
Steering shaft	Coupling type			Cross-shaped joint design
Steering Shart	Tilt amount		(mm {in})	40 {1.6}
	Telescope amount (n		(mm {in})	50 {2.0}
Steering gear and	Steering gear and Type		Rack and pinion design	
linkage	Rack stroke		(mm {in}) 81.0 {3.19} x 2	
	Power assist system			Engine speed sensing (MZR-CD) Vehicle speed sensing (L8, LF)
Power steering		Туре		ATF M-III or equivalent (e.g. Dexron®II)
	Fluid specification	Capacity * (approximate quantity)	(L {USqt, Imp qt)	

^{*} When fluid reservoir tank is at maximum volume.

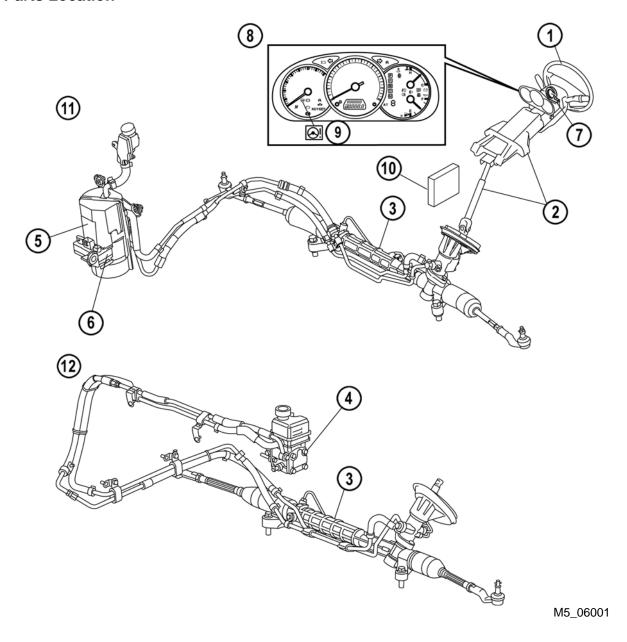
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Power Steering

Features

- Electro-hydraulic power steering for vehicles with L8/LF engine (similar to Mazda3 (BK) with LF engine).
- Hydraulic power steering for vehicles with MZR-CD engine (similar to Mazda6 (GG/GY) with MZR-CD engine.

Parts Location

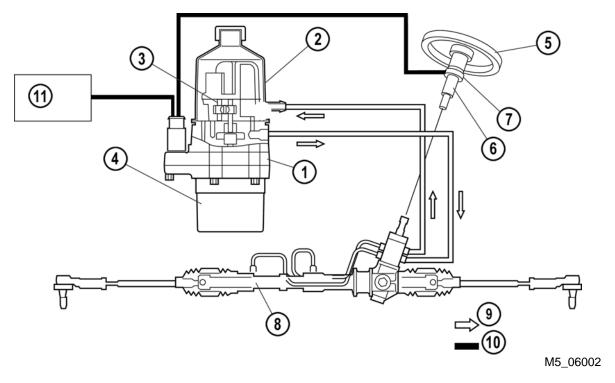


1	Steering wheel	7	Steering angle sensor
2	Steering column and shaft	8	Instrument cluster
3	Steering gear and linkage	9	EHPAS warning light
4	Power steering oil pump	10	PCM
5	Electric power steering oil pump	11	L8, LF
6	EHPAS control module (built into electric	12	MZR-CD
	power steering oil pump		

Electro Hydraulic Power Assist Steering (L8/LF engines)

Features

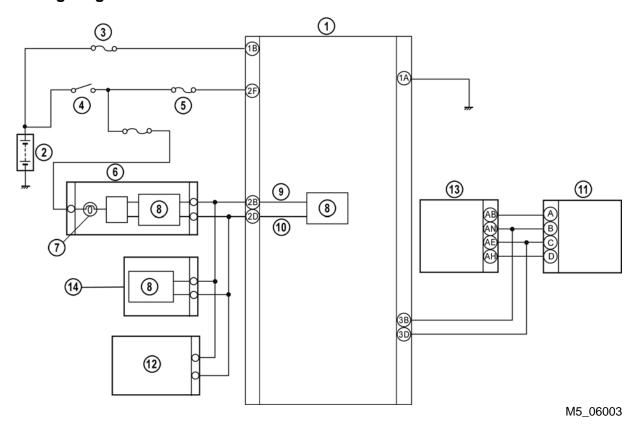
- The same EHPAS as that utilized on the current Mazda3 (BK) with LF engine is used on the Mazda5 with L8/LF engines, with the following changes:
 - Steering angle sensor built into steering gear has been discontinued.



- 1 EHPAS control module
- 2 Reserve tank
- 3 Pump
- 4 Motor
- 5 Steering wheel
- 6 Steering shaft

- 7 Steering angle sensor
- 8 Steering gear and linkage
- 9 Hydraulic pressure
- 10 Electric signal
- 11 PCM

Wiring Diagram



- 1 EHPAS control module
- 2 Battery
- 3 EHPAS 80 A fuse
- 4 Ignition switch
- 5 EHPAS 5 A fuse
- 6 Instrument cluster
- 7 EHPAS warning light

- 8 CAN driver
- 9 CAN L
- 10 CAN_H
- 11 Steering angle sensor
- 12 DLC-2
- 13 DSC HU/CM
- 14 PCM

Steering Angle Sensor

- Instead of using a steering angle sensor located on the steering gear as on the Mazda3, the Mazda5 EHPAS uses the DSC steering angle sensor (fitted to the steering column) to detect steering rotation speed.
- Vehicles that do not have DSC fitted will still have a steering angle sensor fitted to the steering column.

NOTES:

07

Heating, Ventilation& Air Conditioning

07 HVAC

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Basic System

Features

- The construction and operation of the HVAC (Heater/Ventilator/Air Conditioning) is essentially the same as the current Mazda3 (BK).
 - Sirocco blower motor is used.
 - Pollen filter is used.
 - Triple-type refrigerant pressure switch is used.
 - Sub-cooling type condenser is used.

Specifications

		Specification		
Heating capacity (kW			(kW {kcal/h})	4.550 {3,913}: LF, L8 5.200 {4.472}: MZR-CD
Cooling capacity			(kW {kcal/h})	3.960 {3,406}
	Туре			R-134a
Refrigerant	Amount (approxim	nately)	(g {oz})	500 {17.7}
	Туре	Туре		Vane-rotary
A/C compressor	Discharge	e capacity	(ml {cc, fl,oz})	120 {120, 4.06}
	Max. allow	vable speed	(rpm)	7,200: LF, L8 6,400: MZR-CD
		Туре		ATMOS GU10
		Sealed volume (approximately)	(ml {cc, fl,oz})	150 {150, 5.07}
	Туре	Туре		Multiflow (sub-cooling type)
	Radiated	heat	(kW {kcal/h})	6.600 {5,680}
Condenser	Receiver/	drier capacity	(ml {cc, fl,oz})	180 {180, 6.08}
	Desiccan	:		Synthetic zeolite
Expansion valve	Туре	Туре		Block type
Evaporator	Туре			Double-tank drawn cup
Temperature control	Temperature control			Reheat full air mix type

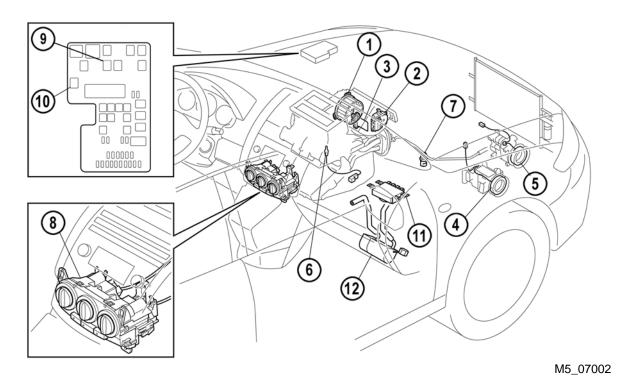
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Control System

Manual Air Conditioning

Control of the manual air conditioning is essentially the same as that for the current Mazda3 (BK).

Parts Location



- Blower motor 2 Air intake actuator
- 3 Resistor

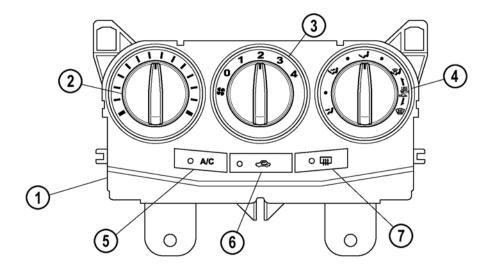
1

- 4 Magnetic clutch (LF, L8)
- 5 Magnetic clutch (MZR-CD)
- 6 Evaporator temperature sensor
- 7 Refrigerant pressure switch
- Climate control unit 8
- A/C relay 9
- Blower relay 10
- **BCM** 11
- 12 Water heater unit (MZR-CD)

Climate Control Unit

- A wire operated climate control unit is used with the manual air conditioning.
- The airflow mode dial features an additional microswitch to turn the air intake mode to fresh when the airflow mode is set to the defrost position.

NOTE: The illumination bulbs can be replaced separately.

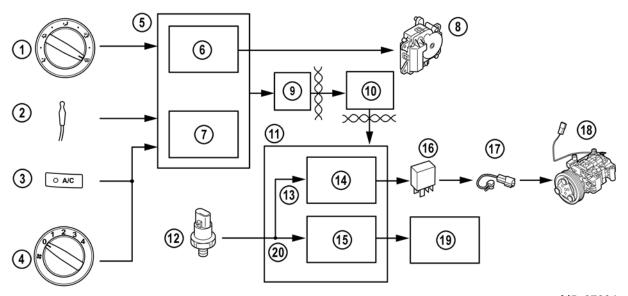


- 1 Climate control unit
- 2 Temperature control dial
- 3 Fan control dial
- 4 Airflow mode selector dial

- 5 A/C switch
- 6 REC switch
- 7 Rear window defroster switch

Operation

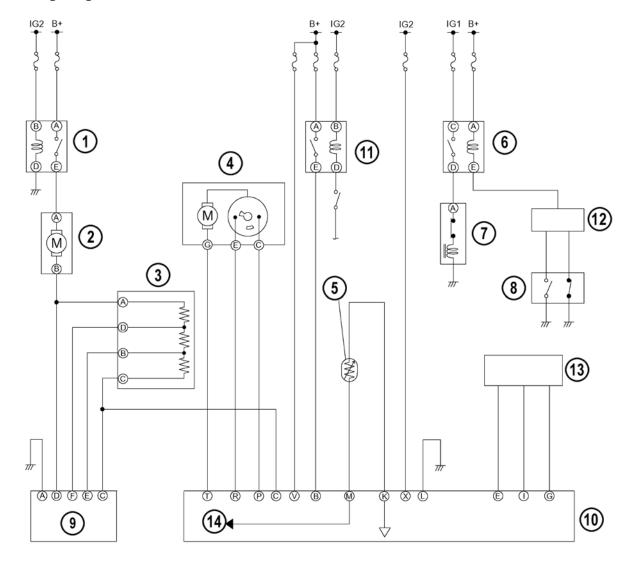
• When the A/C is switched on, the climate control unit sends an "A/C on request" signal via cable to the BCM (Body Control Module). The BCM forwards this information via the MS-CAN (Middle-Speed CAN) bus to the instrument cluster. From there the signal is transmitted via the HS-CAN (High-Speed CAN) bus to the PCM, which operates the A/C relay and the fan control module accordingly.



- 1 Airflow mode selector switch
- 2 Evaporator temperature sensor
- 3 A/C switch
- 4 Fan switch
- 5 Climate control unit
- 6 Defroster control
- 7 A/C compressor control
- 8 Air intake actuator
- 9 BCM
- 10 Instrument cluster

- 11 PCM
- 12 Refrigerant pressure switch
- 13 High/low pressure signal
- 14 A/C cut-off control
- 15 Electric fan control
- 16 A/C relay
- 17 Stator and thermal protector
- 18 Magnetic clutch
- 19 Fan control module
- 20 Medium pressure signal

Wiring Diagram



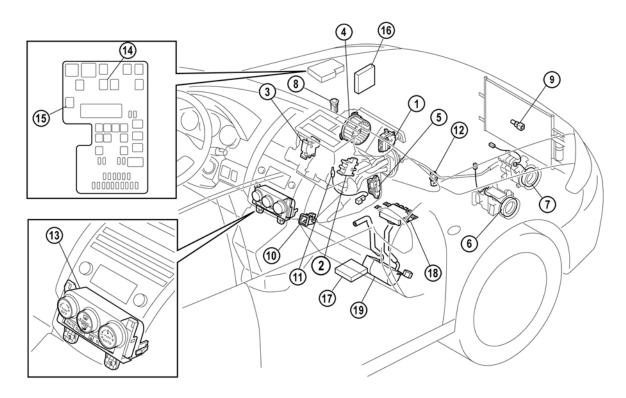
- 1 Blower relay
- 2 Blower motor
- 3 Resistor
- 4 Air intake actuator
- 5 Evaporator temperature sensor
- 6 A/C relay
- 7 Magnetic clutch

- 8 Refrigerant pressure switch
- 9 Fan switch
- 10 Climate control unit
- 11 TNS relay
- 12 PCM
- 13 BCM
- 14 To CPU

Full-auto Air Conditioning

• Control of the full-auto air conditioning is essentially the same as that for the current Mazda3 (BK).

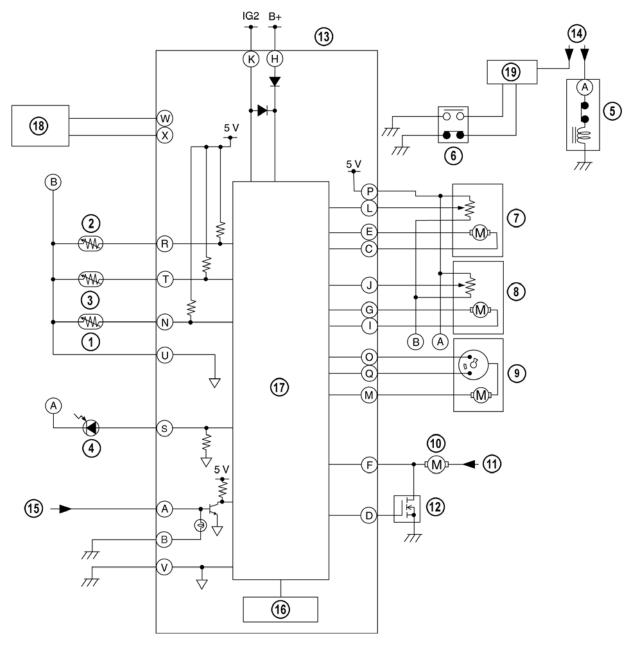
Parts Location



- 1 Air intake actuator
- 2 Air mix actuator
- 3 Air flow mode actuator
- 4 Blower motor
- 5 Power MOS-FET
- 6 Magnetic clutch (LF, L8)
- 7 Magnetic clutch (MZR-CD)
- 8 Solar radiation sensor
- 9 Ambient temperature sensor
- 10 Cabin temperature sensor

- 11 Evaporator temperature sensor
- 12 Refrigerant pressure switch
- 13 Climate control unit
- 14 A/C relay
- 15 Blower relay
- 16 PCM (LF, L8)
- 17 PCM (MZR-CD)
- 18 BCM
- 19 Water heater (MZR-CD)

Wiring Diagram



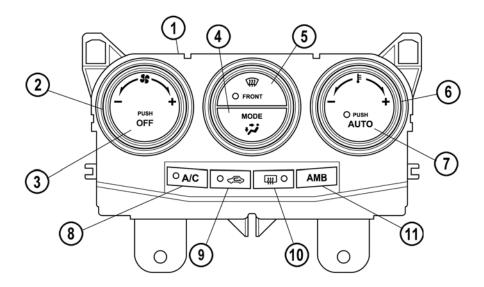
- 1 Ambient temperature sensor
- 2 Cabin temperature sensor
- 3 Evaporator temperature sensor
- 4 Solar radiation sensor
- 5 Magnetic clutch
- 6 Refrigerant pressure switch
- 7 Air mix actuator
- 8 Airflow mode actuator
- 9 Air intake actuator
- 10 Blower motor

- 11 Blower relay
- 12 Power MOS-FET
- 13 Climate control unit
- 14 A/C relay
- 15 TNS relay
- 16 Climate control unit switches
- 17 CPU
- 18 BCM
- 19 PCM

Climate Control Unit

- A logic-type climate control unit is used. It is connected via the MS-CAN to the BCM.
- The current status of the full-auto A/C system is displayed on the information display (refer to section 09, "Instrumentation/Driver Info").

NOTE: The illumination bulbs can be replaced separately.



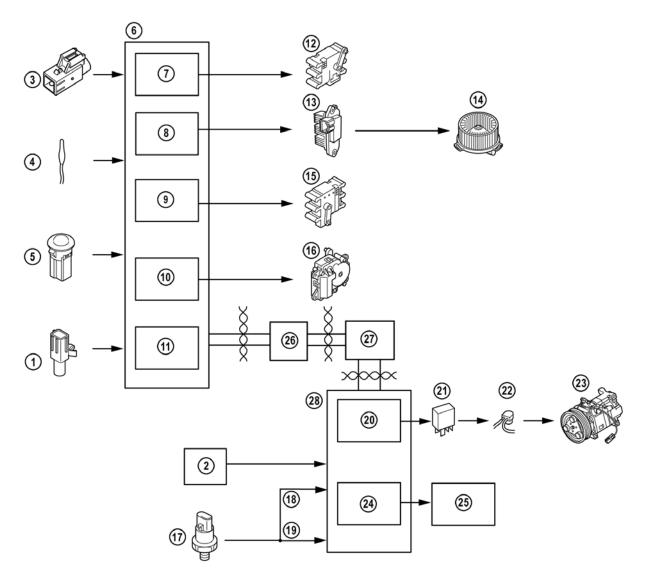
M5_07007

- 1 Climate control unit
- 2 Fan control dial
- 3 OFF switch
- 4 MODE switch
- 5 DEFROSTER switch
- 6 Temperature control dial

- 7 AUTO switch
- 8 A/C switch
- 9 Recirculate switch
- 10 Rear window defroster switch
- 11 Ambient temperature display switch

Operation

When the A/C is switched on, the climate control unit sends an "A/C on request" signal
via the MS-CAN to the BCM. The BCM forwards this information via the MS-CAN to the
instrument cluster. From there the signal is transmitted via the HS-CAN to the PCM
which operates the A/C relay and the fan control module accordingly.



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Blower motor

Ambient temperature sensor	15	Airflow mode actuator
ECT sensor	16	Air intake actuator
Cabin temperature sensor	17	Refrigerant pressure switch
Evaporator temperature sensor	18	High/Low pressure signal
Solar radiation sensor	19	Medium pressure signal
Climate control unit	20	A/C cut-off control
Airflow temperature control	21	A/C relay
Airflow volume control	22	Thermal protector
Airflow mode control	23	Magnetic clutch
Air intake control	24	Electric fan control
A/C compressor control	25	Fan control module
Air mix actuator	26	BCM
Power MOS-FET	27	Instrument cluster
	ECT sensor Cabin temperature sensor Evaporator temperature sensor Solar radiation sensor Climate control unit Airflow temperature control Airflow volume control Airflow mode control Air intake control A/C compressor control Air mix actuator	ECT sensor 16 Cabin temperature sensor 17 Evaporator temperature sensor 18 Solar radiation sensor 19 Climate control unit 20 Airflow temperature control 21 Airflow volume control 22 Airflow mode control 23 Air intake control 24 A/C compressor control 25 Air mix actuator 26

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PCM

On-board Diagnostic System

- The on-board diagnostic system is essentially the same as the current Mazda3 (BK) except for the following:
 - Simulation test function for climate control unit has been added to WDS.

Simulation Test

 The simulation test function allows the respective components controlled by the climate control unit to be operated manually. To do this, connect the WDS to the vehicle and select the option Toolbox→Datalogger→Modules→EATC.

Item	Target Part	Operation condition	Display*
DISPLAY #	Information display	All A/C related segments in information display illuminated	ALL
BLOWER #	Blower motor	Off – 1st – 2nd – 3rd – 4th – 5th – 6th – 7th	1
MIX_ACT#	Air mix door	0% – 50% – 100% – 50% ▲	20.0 (0%) 20.5 (50%) 21.0 (100%) 20.5 (50%)
MODE_ACT #	Airflow mode door	VENT – BL-LEVEL – HEAT – HEAT/DEF – DFROSTER	3
REC/FRESH#	REC/FRESH switch	FRESH⇔ REC ON ⇔ OFF	4

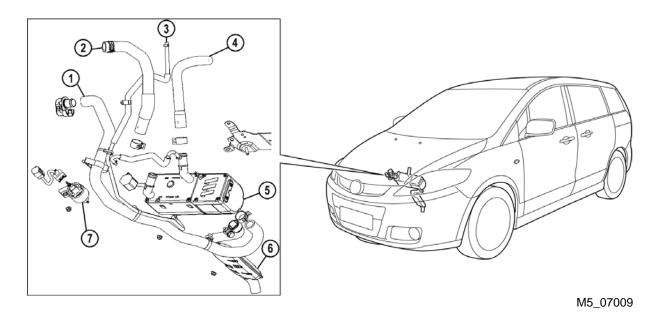
^{*} Status displayed in Information Display

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Water Heater System (MZR-CD engine)

- To improve heating capability directly after cold start, an additional water heater system has been adopted.
- The heater mainly consists of a combustion chamber, heat exchanger, fresh air blower and electronic control module. The unit used on the Mazda5 (CR) is supplied by Eberspächer.
- Fuel is combusted within the water heater unit and used to heat the engine coolant.
- The heated coolant is then passed through the heater core, which uses it to provide heated air to the vehicle cabin.
- The water heater is connected to the MS-CAN to allow it to access ambient temperature, engine speed and ignition switch position information, and to send water heater fuel consumption information to the instrument cluster. The MS-CAN is also used for diagnostics of the water heater.

Parts Location

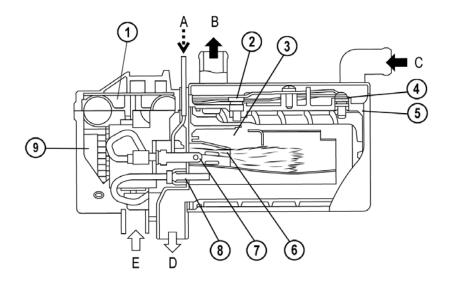


- 1 Air intake
- 2 Coolant inlet
- 3 Fuel inlet
- 4 Coolant outlet (to HVAC)

- 5 Water heater unit
- 6 Exhaust
- 7 Fuel metering pump

Operation

- The water heater control module outputs a signal to the blower fan and the fuel pump, which then deliver air and fuel to the unit.
- Within the unit, fuel is vaporized and mixed with air, and then sent to the combustion chamber.
- The mixture is ignited by the glow plug in the combustion chamber.
- Engine coolant temperature is raised as it circulates along the outside of the combustion chamber.



- 1 Blower fan
- 2 Temperature sensor
- 3 Combustion chamber
- 4 Overheating sensor
- 5 Heat exchanger
- 6 Burner
- 7 Glow plug

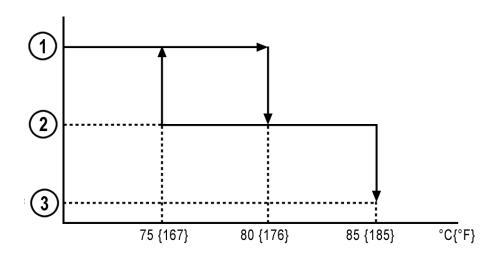
- 8 Flame sensor
- 9 Electronic control module
- A From fuel metering pump
- B Coolant outlet
- C Coolant inlet
- D Exhaust
- E Fresh air supply

Starting Conditions

- The water heater system will start to operate when all of the following conditions are met:
 - Ambient temperature less than 5 °C {41 °F}.
 - Water temperature less than 70 °C {158 °F}.

Full/half Switching

 Depending on the engine coolant temperature, the water heater control module sets the heater output to either full or half strength settings.



M5_07011

- 1 Full mode
- 2 Half mode

3 Idle mode

On-board Diagnostics

- The on-board diagnostic system consists of the following functions:
 - Self-test
 - PID monitor
 - Simulation test function

Self Test

The self-test function allows water heater DTCs to be displayed. To view these connect
the WDS to the vehicle and select the option Toolbox→Self Test→ Electrical→
Supplemental Heater.

PID Monitor

 The PID monitor function allows the PIDs of the water heater to be monitored. To view these connect the WDS to the vehicle and select the option Toolbox→Datalogger→ Modules→FFH.

Item	Unit/ Condition	Definition
CCNTFFH	_	Continuous Codes
VOLT_MDL	V	Control Module Voltage

Simulation Test

The simulation function allows certain water heater PIDs to be activated. To do this
connect the WDS to the vehicle and select the option Toolbox→Datalogger→
Modules→FFH.

Item	Unit/ Condition	Definition
HEATER	Inactive/Active	Heater Status
FAN	On/Off	Blower fan
GLOW	On/Off	Glow plug
FUEL_PMP	On/Off	Fuel pump

Start Heater Utility

The operation of the water heater can be tested by using the FFH Start Heater Utility. To
do this first verify that the coolant temperature is low, then connect the WDS to the
vehicle and select the option Toolbox→Electrical→Supplemental Heater→FFH→FFH
Start Heater Utility.

NOTE: The Start Heater Utility will operate the water heater for a predetermined length of time, after which the heater will automatically switch off. After switching off the blower fan will operated for approximately two minutes.

Prefill Utility

• If the water heater metering pump is replaced, the fuel supply line must first be primed before the water heater is operated. To do this connect the WDS to the vehicle and select the option Toolbox→Electrical→ Supplemental Heater→FFH→FFH Self Test and Prefill Utility.

Water Heater System Unlock Utility

If the water heater has been disabled due to a malfunction, or a new water heater has been installed the system must be 'unlocked' before it can be operated again. To do this connect the WDS to the vehicle and select the option Toolbox→Electrical→Supplemental Heater→FFH→FFH Unlock Utility.

NOTES:

08

Restraint System

08 Restraint System

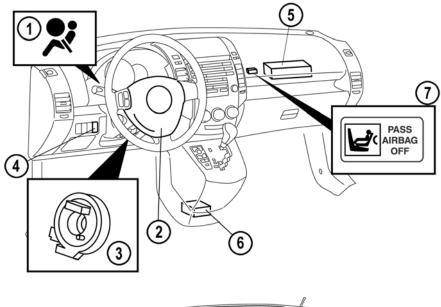
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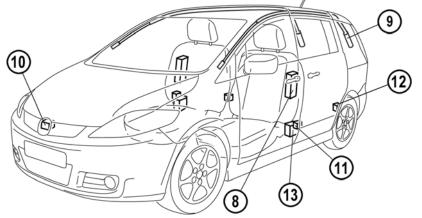
Airbag System

Features

- The airbag system has the following features:
 - Single-stage front airbags are used.
 - Side airbags are fitted.
 - Stored gas-type curtain airbags are used.
 - Dual side airbag sensors are fitted.
 - Rack-operated belt pretensioners are used.

Parts Location

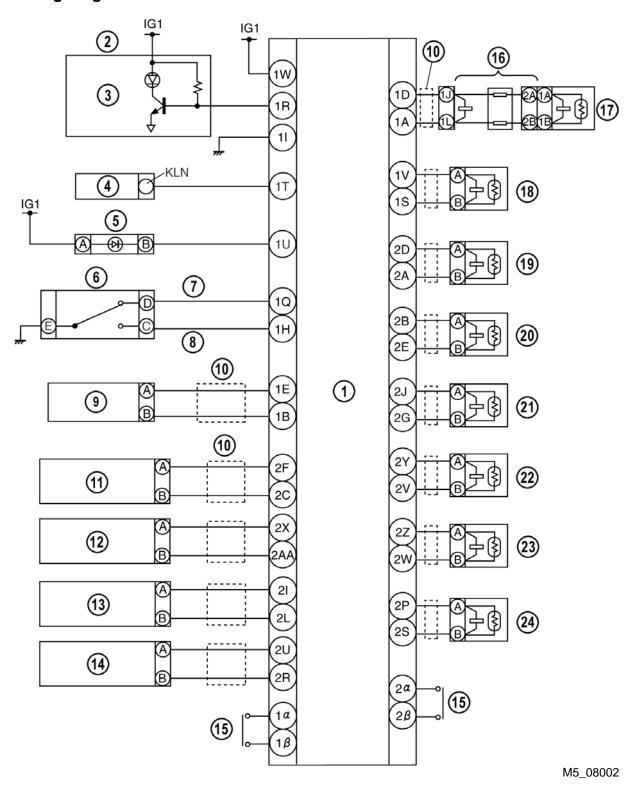




- 1 Airbag system warning light
- 2 Driver-side airbag
- 3 Clock spring
- 4 PAD switch
- 5 Passenger-side airbag
- 6 SAS control module
- 7 PAD indicator light

- 8 Side airbag
- 9 Curtain airbag
- 10 Crash zone sensor
- 11 Side airbag sensor No. 1
- 12 Side airbag sensor No. 2
- 13 Belt pretensioner

Wiring Diagram



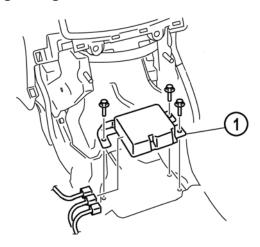
- 1 SAS control module
- 2 Instrument cluster
- 3 Airbag system warning light
- 4 DLC-2
- 5 PAD indicator light
- 6 PAD switch
- 7 PASS AIRBAG ON
- 8 PASS AIRBAG OFF
- 9 Crash zone sensor
- 10 Twisted pair
- 11 Driver-side side airbag sensor No. 1
- 12 Passenger-side side airbag sensor No. 1
- 13 Driver-side side airbag sensor No. 2

- 14 Passenger-side side airbag sensor No. 2
- 15 Poor connection detector bar
- 16 Clock spring
- 17 Driver-side airbag
- 18 Passenger-side airbag
- 19 Driver-side pre-tensioner seat belt
- 20 Driver-side curtain airbag
- 21 Driver-side side airbag
- 22 Passenger-side belt pre-tensioner
- 23 Passenger-side curtain airbag
- 24 Passenger-side side airbag
- 25 KLN

SAS Control Module

- The SAS (Sophisticated Airbag Sensor) control module is located on the centre tunnel, near to the gear lever.
- A micromechanical crash sensor is incorporated into the SAS control module, which
 measures the acceleration/deceleration of the vehicle in a crash.
- The SAS control module processes the signals it receives from the crash zone sensor, the side airbag sensors and the internal micromechanical sensor. If the acceleration/deceleration caused by a frontal or side impact exceeds a predetermined threshold, the SAS control module triggers the airbags and pretensioners with a DC signal.

NOTE: When replacing the SAS control module, the new module has to be configured. To do this, connect the WDS to the vehicle and select the option Toolbox→Module Programming→Programmable Module Installation→RCM.



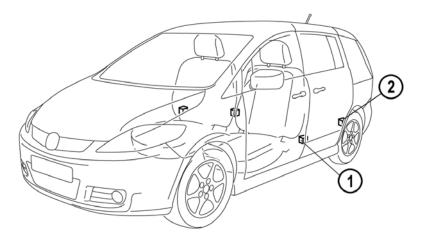
M5_08003

1 SAS control module

Side Airbag Sensors

- Two side airbag sensors are installed to each side of the vehicle, one at the base of the B-pillar and one near the rear wheelhouse.
- Side airbag sensor No. 1 and No. 2 are different part numbers, so are not interchangeable.
- The sensor initialisation procedure is the same as that for the Mazda3 (BK) (turn ignition switch to ON and confirm that the airbag warning light illuminates for approximately six seconds, then goes out. During this time the SAS control module learns the ID of the new sensor).

NOTE: If the initialisation procedure is not carried out correctly the side airbag sensor will have to be replaced with a new one.



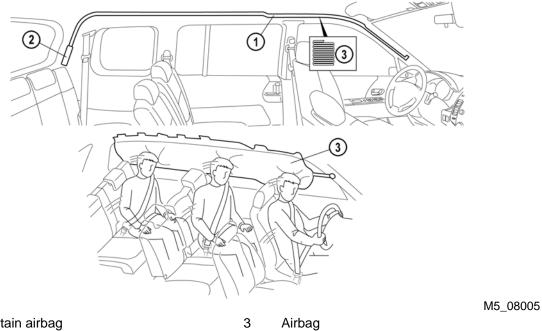
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1 Side airbag sensor No. 1

2 Side airbag sensor No. 2

Curtain Airbags

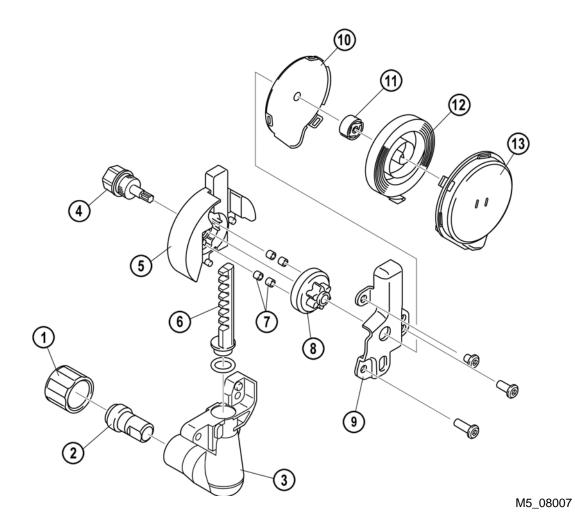
• Instead of using propellants to inflate the curtain airbags, the curtain airbags of the Mazda5 utilize gas stored inside the inflator.



- 1 Curtain airbag
- 2 Inflator

Seatbelt Pretensioners

- Rack-type seatbelt pretensioners similar to those used in the Mazda2 have been adopted for the front seats.
- When a deployment signal is received from the SAS module during a frontal or offset collision, the pretensioners operate, tightening the seat belt webbing thus restraining the driver and front seat passenger.

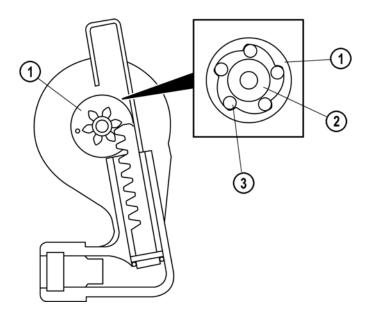


- 1 Cap nut
- 2 Gas generator
- 3 Cylinder
- 4 Spindle
- 5 Base
- 6 Rack
- 7 Clutch roller

- 8 Gear
- 9 Cover
- 10 Spring seat
- 11 Spring shaft
- 12 Spring
- 13 Spring case

Operation

- Under normal conditions, the clutch rollers that are installed around the circumference of the spindle roll freely in the space between the gear and spindle, without resistance being applied to the spindle.
- Because the spindle and gear are free to move separately, only the spindle rotates when the seatbelt webbing is extended/retracted, while the gear remains stationary.

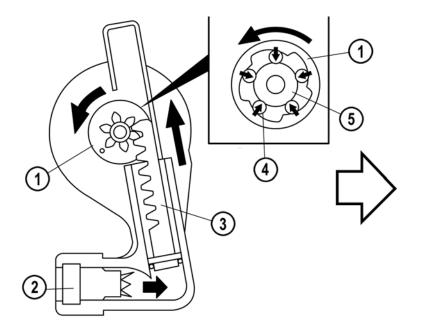


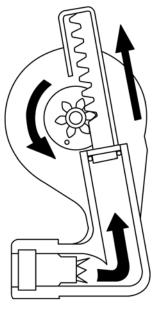
M5_08008

- 1 Gear
- 2 Spindle

3 Clutch roller

- When a deployment signal is received from the SAS module, gas is produced by the gas generator (gas is generated in the same way as in airbag inflators). The pressure of this gas pushes the rack up in the cylinder.
- As the rack moves upwards, it causes the gear to rotate.
- The rotation of the gear pushes the clutch rollers against the spindle, locking the gear and spindle together.
- As the gear is rotated, so is the spindle, and the seat belt webbing is retracted.





M5_08009

- 1 Gear
- 2 Gas generator
- 3 Rack

- 4 Clutch roller
- 5 Spindle

On-board Diagnostic System

- The main functions of the on-board diagnostic system are:
 - Self-test
 - PID monitor

Self Test

 The self-test function allows airbag system DTCs to be displayed. To do this, connect the WDS to the vehicle and select the option Toolbox→Self Test→Modules→RCM.

PID Monitor

• The PID monitor function allows airbag system PIDs to be monitored. To do this, connect the WDS to the vehicle and select the option **Toolbox**→**Datalogger**→**Modules**→**RCM**.

Item	Definition	Unit/Condition
CCNT_RCM	Number of continuous DTCs	_
CR2D_Comm	Driver-side side airbag sensor No. 2 system communication data error	OK/FAULT
CR2D_Inter	Driver-side side airbag sensor No. 2 system internal circuit disabled	OK/FAULT
CR2D_Mount	Driver-side side airbag sensor No. 2 assembly incorrect	OK/FAULT
CR2D_Short	Driver-side side airbag sensor No. 2 system communication error	OK/FAULT
CR2P_Comm	Passenger-side side airbag sensor No. 2 system communication data error	OK/FAULT
CR2P_Inter	Passenger-side side airbag sensor No. 2 system internal circuit disabled	OK/FAULT
CR2P_Mount	Passenger-side side airbag sensor No. 2 assembly incorrect	OK/FAULT
CR2P_Short	Passenger-side side airbag sensor No. 2 system communication error	OK/FAULT
IGN_V_2	IG1 voltage	V
I_PAD_SW	PAD switch status	On/Off
RES_AB_D	Driver-side airbag resistance	ohm
RES_AB_P	Passenger-side airbag resistance	ohm
RES_CAB_D	Driver-side curtain airbag resistance	ohm
RES_CAB_P	Passenger-side curtain airbag resistance	ohm
RES_PT_D	Driver-side belt pretensioner resistance	ohm
RES_PT_P	Passenger-side belt pretensioner resistance	ohm
RES_SAB_D	Driver-side side airbag resistance	ohm
RES_SAB_P	Passenger-side side airbag resistance	ohm

M5_08T001

NOTE: PIDs are only available for side airbag sensor No. 2 presently, but not for No. 1 sensor. For diagnostics of the No. 1 side airbag sensors DTCs stored by the onboard diagnostic system may be used.

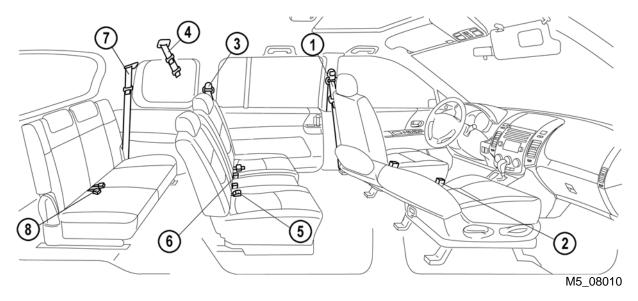
Restraints Seat Belts

Seat Belts

Features

- The seatbelts of the Mazda5 have the following features:
 - Seatbelts with pretensioners, load limiter, and ELR are used for the front seats.
 - Seatbelts with ELR are used for the two outer second row seats and the third row seats.
 - Isofix and tether strap child restraint seat anchors are provided for the two outer second row seats.

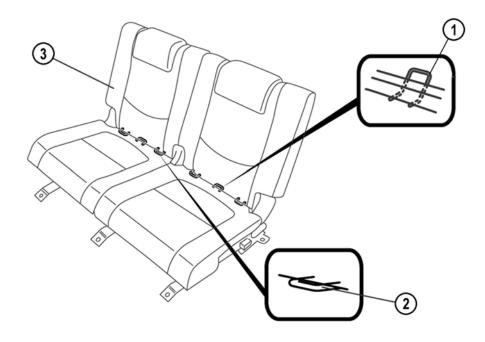
Parts Location



- 1 Front seat belt
- 2 Front buckle
- 3 Second-row seat belt
- 4 Second-row centre seat belt
- 5 Second-row centre buckle
- 6 Second-row buckle
- 7 Third-row seat belt
- 8 Third-row buckle

Seat Belts Restraints

Child Restraint Anchors



M5_08011

- 1 Top tether belt
- 2 ISOFIX anchor

3 Second-row seat

09

Body & Accessories

09 Body & Accessories

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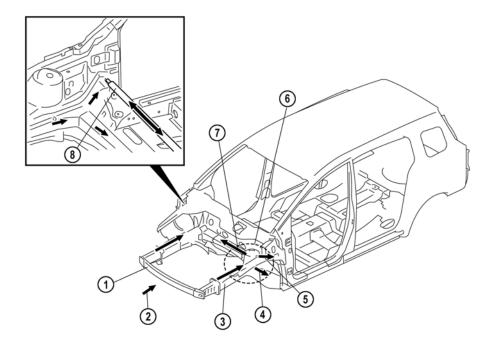
Body Panels

Features

- The body shell of the Mazda5 has the following features:
 - Triple H-construction is used.
 - Front bumper and rear bumper reinforcements used.

Cabin

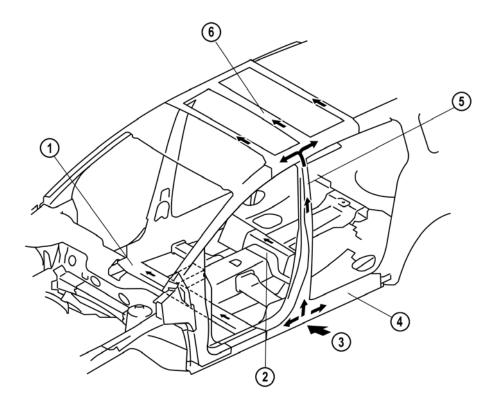
• The cabin utilizes the same MAIDAS (Mazda Advanced Impact Distribution and Absorption System) concept as the Mazda3. The three fork structure at the back of each front side frame directs frontal impact energy toward the A-pillar, crossmember No. 1, and the side sill, therefore minimizing deformation in the area around the front seat occupants feet. A crossbeam is also utilized to prevent hinge pillars from moving outward during collisions.



- 1 Front bumper reinforcement
- 2 Collision energy
- 3 Front side frame
- 4 To side sill

- 5 To A-pillar
- 6 Impact dispersing three-fork structure
- 7 To crossmember No. 1
- 8 Crossbeam

 In the event of a side collision, the triple-H frame structure effectively distributes force in an H-pattern along the floor, the side and the roof of the vehicle. This structure not only improves the safety of the cabin, but also helps it resist body twisting and improves steering performance.



- 1 Crossmember No.2
- 2 Crossmember No.3
- 3 Collision energy

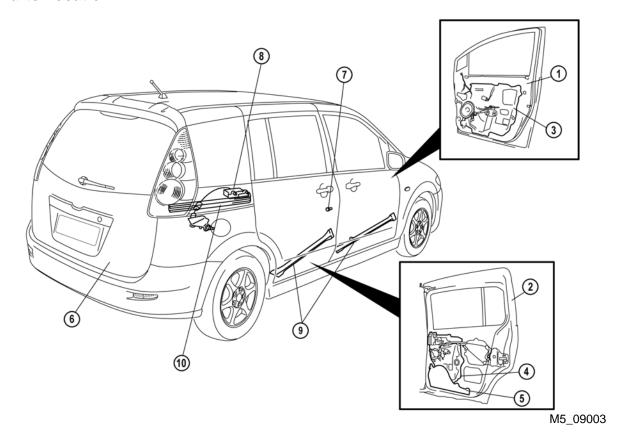
- 4 Side sill
- 5 B-pillar
- 6 Roof reinforcement

Doors and Liftgate

Features

- The doors on the Mazda5 have the following features:
 - Door units integrating power window motor and regulator, inner door handle and speaker (front doors only) are used.
 - Side impact bars are utilized.
 - Plastic liftgate has been utilized.
 - Sliding doors are used on both sides of vehicle.

Parts Location

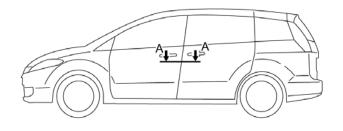


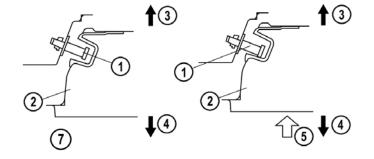
- 1 Front door
- 2 Sliding door
- 3 Front door unit
- 4 Sliding door unit
- 5 Wiring harness

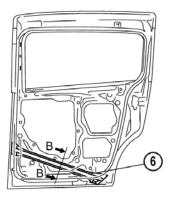
- 6 Liftgate
- 7 Sliding door catcher pin
- 8 Sliding door open lock actuator
- 9 Side impact bar
- 10 Sliding door guide rail

Sliding Doors

- To allow easier entry and exiting of the vehicle, sliding doors are provided on both sides.
- The sliding doors incorporate a side impact bar, and catcher pins to increase safety in the event of a side collision.







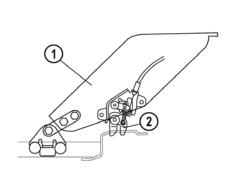


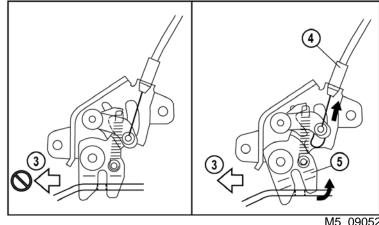
- 1 Sliding door catcher pin
- 2 Sliding door
- 3 Inside of vehicle
- 4 Outside of vehicle

- 5 Collision energy
- 6 Side impact bar
- 7 Section A-A
- 8 Section B-B

Sliding Door Open Lock Actuator

- The sliding door open lock actuator holds the sliding door in the fully open position to prevent the door closing unexpectedly.
- When the inner or outer sliding door handle is operated, a cable releases the open lock actuator, allowing the door to be closed.



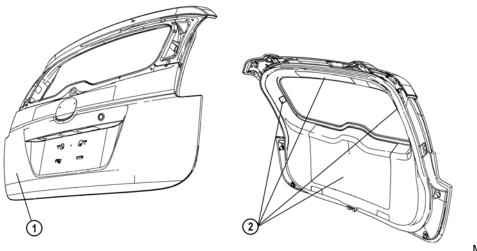


- Lower roller bracket
- 2 Open lock actuator
- 3 Closing direction

- Cable 4
- 5 Latch

Liftgate

- The liftgate consists of an outer skin made of polycarbonate **ABS** (Acrylonitrile-Butadiene-Styrene) plastic, and an inner made of glass fibre reinforced polypropylene bonded together. The liftgate harness is incorporated into the liftgate assembly and cannot be replaced separately.
- Liftgate dampers that allow the liftgate to be opened to two heights are used.



M5_09005

1 Liftgate

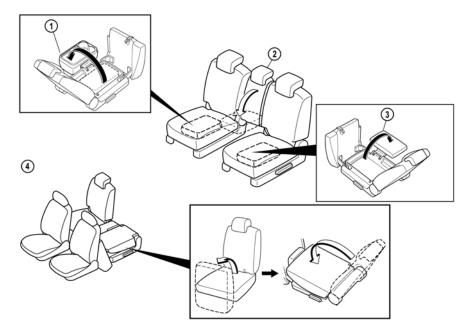
2 Access panels

Seats

Features

- The seats on the Mazda5 have the following features:
 - The Mazda5 is available in two seating layouts, a five seater and a seven seater.
 - The second row of both layouts features a fold-away centre seat, the seat back of which can also be used as an armrest. When this seat is not needed it can be stowed in a storage compartment under the left-hand second row seat seat-cushion.
 - The right-hand second row seat features a storage box under the seat cushion, as well as a stowable tray that can be unfolded and positioned between the second row seats.
 - The seat cushion and seat back of the second row seats fold separately, allowing a nearly flat floor surface for storage.
 - The third row seats are a 'Karakuri' design, and fold into the floor for more rear storage space when not being used.

Second Row Seats



- 1 Storage box
- 2 Armrest

- 3 'Karakuri' 7th seat
- 4 Double fold-down

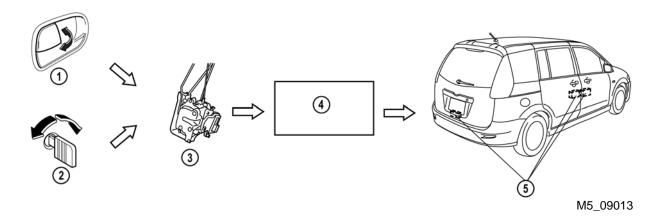
Security and Locks

Features

- The security and lock system on the Mazda5 (CR) has the following features:
 - Advanced Keyless Entry and Starting System has been adopted (depends on grade).
 - Power door lock system controlled by the BCM is used.
 - Double-locking function is used.
 - Auto re-lock function is used.
 - Theft deterrent system controlled by BCM is used.

Power Door Lock System

• When the driver's door is unlocked or locked with the key, or by pushing the lock knob, the lock link switch in the door lock actuator sends a lock or unlock signal to the **BCM** (**B**ody **C**ontrol **M**odule), which operates the locks on all doors.



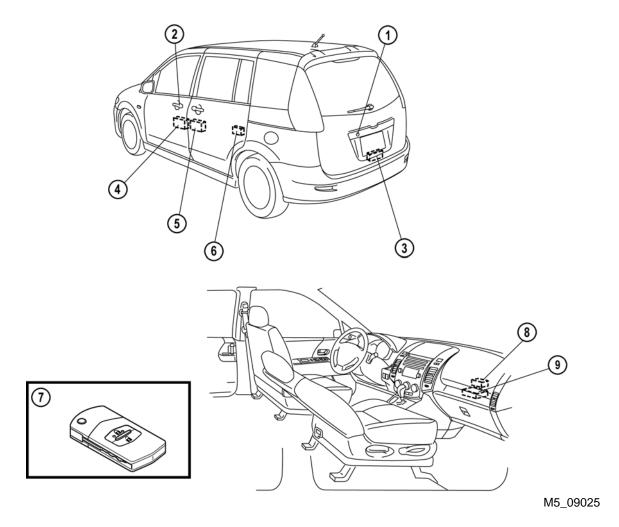
- 1 Driver's door lock knob
- 2 Driver's door key cylinder
- 3 Door lock-link switch

- 4 BCM
- 5 Lock Actuator

Standard Keyless Entry system

- The standard Keyless Entry system is similar to that on the Mazda3, with the following exceptions:
 - Switchblade type retractable key has been adopted.

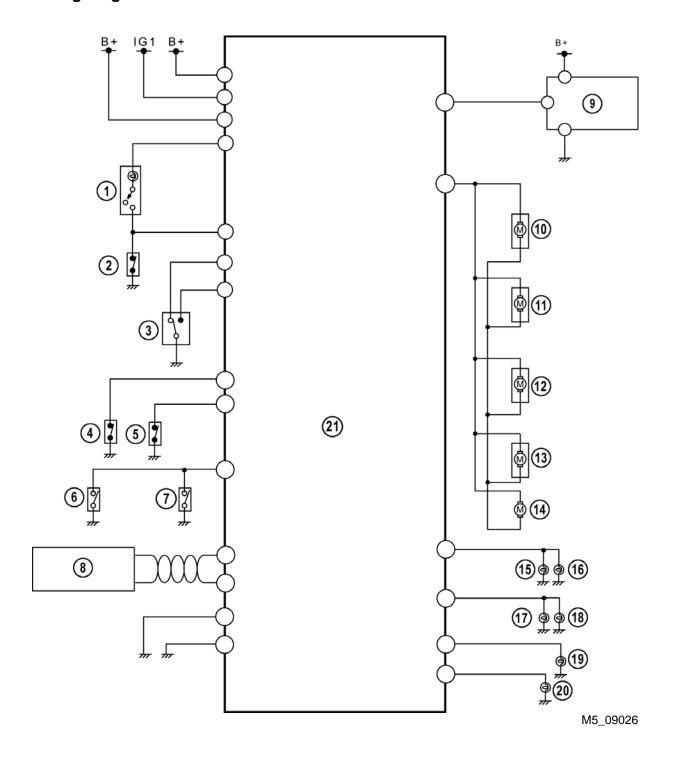
Parts Location



- 1 Liftgate key cylinder
- 2 Driver's door key cylinder
- 3 Liftgate latch and lock actuator
- 4 Front door latch and lock actuators
- 5 Rear door lock actuators

- 6 Rear door latches
- 7 Transmitter
- 8 Keyless receiver
- 9 BCM

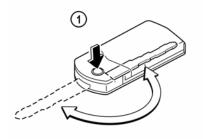
Wiring Diagram

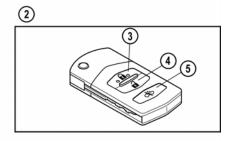


1 Cargo compartment light 12 Sliding door lock actuator (LH) 2 Liftgate latch switch Sliding door lock actuator (RH) 13 3 Door lock-link switch Liftgate lock actuator 14 4 Front door latch switch (LH) 15 Front turn signal (LH) 5 Front door latch switch (RH) Side turn signal (LH) 16 6 Sliding door switch (LH) 17 Front turn signal (RH) 7 Sliding door switch (RH) 18 Side turn signal (RH) 8 To CAN bus 19 Rear turn signal (LH) 9 Keyless receiver 20 Rear turn signal (RH) 10 Front door lock actuator (driver side) 21 **BCM** 11 Front door lock actuator (passenger side)

Transmitter

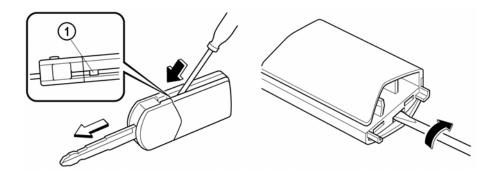
- The keyless transmitter on vehicles with standard keyless entry incorporates buttons to lock and unlock the doors and to disable the intrusion sensor (when theft-deterrent system fitted), a button type battery (CR2025), and a retractable ignition key with integrated transponder.
- By pushing the release button on the transmitter the ignition key will automatically pop out. When the key is no longer needed, it can be folded back into the transmitter case.
- The key can be separated from the transmitter, and the transmitter case opened to allow battery replacement.





- 1 Retractable key
- 2 Keyless transmitter
- 3 Lock button

- 4 Unlock button
- 5 Intruder sensor cut-off button (with theftdeterrent system)



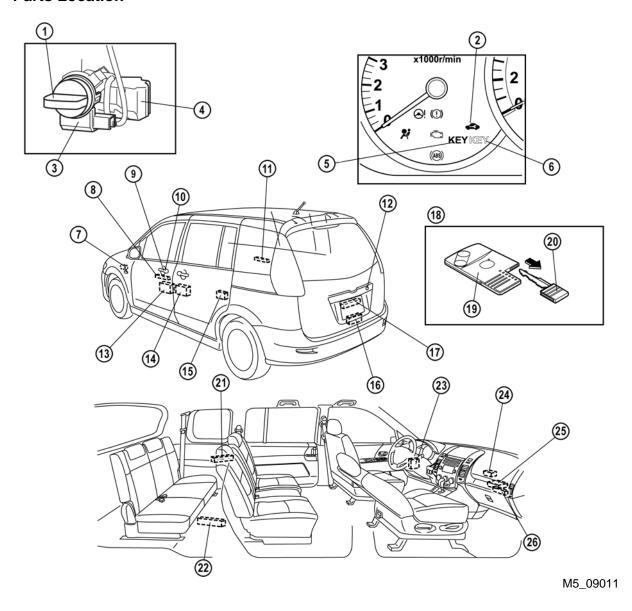
M5_09028

1 Release tab

Advanced Keyless Entry and Start System

 The Advanced Keyless Entry and Start System allows the vehicle to be unlocked and started without using a key. As long as the driver has an advanced keyless entry card key in their possession, operation of the doorlocks and start knob (to start the engine) can be achieved without actually removing the card key from their pocket or bag.

Parts Location



Front door latch and lock actuator

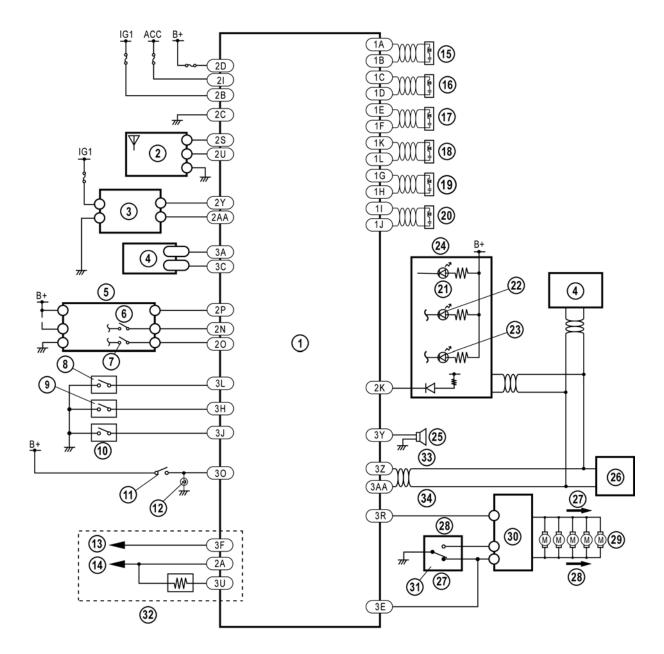
13

Keyless antenna (interior, front)

1	Start knob (ignition switch)	14	Rear door lock actuator
2	Security light	15	Rear door latch
3	Coil antenna	16	Liftgate latch and lock actuator
4	Steering lock unit	17	Keyless antenna (liftgate)
5	Keyless warning light (red)	18	Card key
6	Keyless indicator light (green)	19	Transmitter
7	Keyless buzzer	20	Auxiliary key
8	Keyless antenna (driver side)	21	Keyless antenna (interior, rear-left)
9	Request switch (driver side)	22	Keyless antenna (interior, rear-right)
10	Front door key cylinder	23	Keyless control module
11	Keyless antenna (passenger side)	24	Keyless receiver
12	Request switch (liftgate)	25	BCM

26

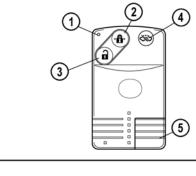
Wiring Diagram

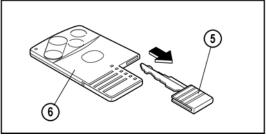


1	Keyless control module	18	Keyless antenna (interior, front)
2	Keyless receiver	19	Keyless antenna (interior, RR)
3	Coil antenna	20	Keyless antenna (interior, RL)
4	PCM	21	Security light
5	Steering lock unit	22	Keyless indicator light (green)
6	Start knob push switch	23	Keyless warning light (red)
7	Key reminder switch	24	Instrument cluster
8	Request switch (liftgate)	25	Keyless buzzer
9	Request switch (driver side)	26	DLC-2
10	Request switch (passenger side)	27	LOCK
11	Brake light switch	28	UNLOCK
12	Brake light	29	Door lock actuator
13	Selector lever	30	BCM
14	Key interlock solenoid	31	Door lock-link switch
15	Keyless antenna (driver side)	32	With AT
16	Keyless antenna (passenger side)	33	CAN-L
17	Keyless antenna (liftgate)	34	CAN-H

Card Key

- A thin, card type transmitter has been adopted.
- The card key incorporates buttons to lock and unlock the doors and to disable the intrusion sensor (when theft-deterrent system fitted), a button type battery (CR2025), an auxiliary key, and an indicator light.
- When the LOCK or UNLOCK buttons are operated or a request signal is received from the vehicle, the indicator light illuminates.
- If the Advanced Keyless Entry system is malfunctioning, the driver's door can be opened and the engine started using the auxiliary key.
- A transponder is built into the auxiliary key.



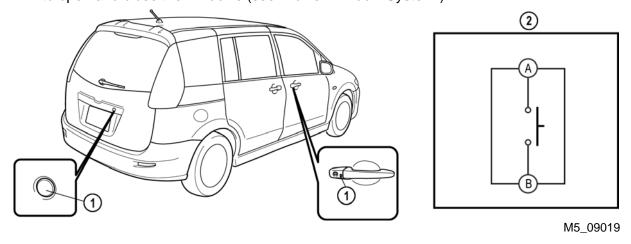


- 1 Indicator light
- 2 Lock button
- 3 Unlock button

- 4 Intruder sensor cut-off button (with theftdeterrent system)
- 5 Auxiliary key
- 6 Transmitter

Request Switch

Request switches are installed to driver's door, passenger's door, and liftgate
respectively. When the request switch is pressed, the Keyless Control Module sends a
request signal to the card key. The request switch on the driver's door can also be used
to open and close the windows (see "Power Window System")

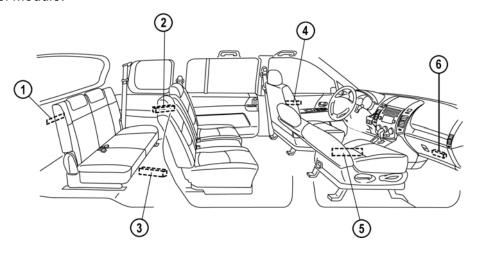


1 Request switch

2 Internal circuit diagram

Keyless Antennas

- A total of six antennas send request signals to card keys, and relay card key ID's to the Keyless Control Module.
- The antennas in the front doors and the liftgate are used to detect card keys outside the vehicle, and those in the rear interior panels and behind the glovebox detect card keys inside the vehicle.
- If more than one card keys are within the reception range of the keyless antennas, the card key ID received by the antenna with the strongest signal is used by the Keyless Control Module.

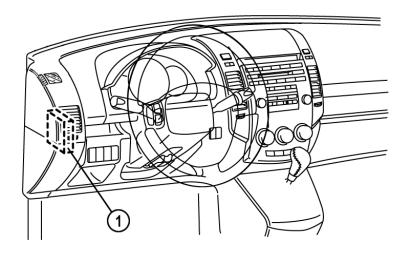


- 1 Keyless antenna (exterior, liftgate)
- 2 Keyless antenna (interior, RL)
- 3 Keyless antenna (interior, RR)
- 4 Keyless antenna (exterior, driver side)
- 5 Keyless antenna (exterior, passenger side)
- 6 Keyless antenna (interior, front)

Keyless Control Module

- The Keyless Control Module is located behind the driver's side kick panel. It confirms the identification of the card keys and transmits this information to the PCM and BCM.
- The Keyless Control Module is connected to the HS-CAN bus.

NOTE: When replacing the Keyless Control Module, the new module has to be configured. To do this connect WDS to the vehicle and select the option Toolbox→Module Programming→Programmable Module Installation→RKE.

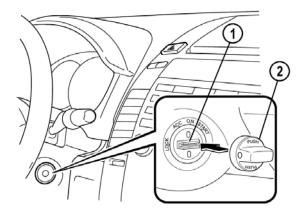


M5_09022

1 Keyless control module

Steering Lock Unit

The steering lock unit consists of the steering lock and the start knob. When the start knob is pushed in a request signal is sent by the Keyless Control Module via the keyless antennas. If the Keyless Control Module successfully identifies a valid card key, it sends a signal to the steering lock unit, allowing the steering to be unlocked and the start knob to be turned to the ON position. If for some reason the card key cannot be identified, or is not functioning, the start knob can be removed and the auxiliary key inserted to start the engine.



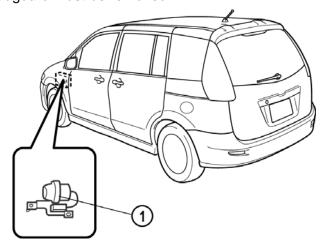
M5_09021

1 Steering lock unit

2 Start knob

Keyless Buzzer

- The keyless buzzer provides audible confirmation that the doors have been locked or unlocked (answer-back function), or that the system is not being used correctly.
- The keyless buzzer is attached to the body inside the left side mudguard. To access it, the front inner mudguard must be removed.



M5_09020

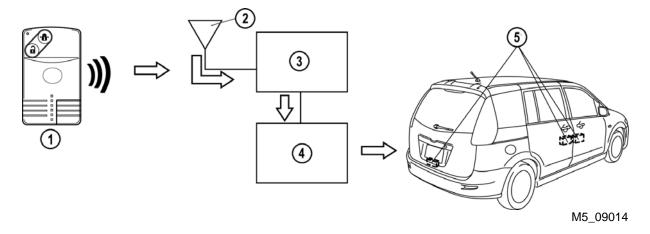
1 Keyless buzzer

Keyless Entry Function

- Unlocking and locking of doors can be achieved either by using the auxiliary key, by pushing the buttons on the transmitter (card key), or simply by pressing the request switches on each of the front doors or liftgate.
- An answer-back function is provided for visual and audible confirmation of door lock operation.
- A guidance function consisting of two indicator lights in the instrument cluster, and interior and exterior buzzers informs the driver if the system is not being used correctly, or if there is a fault.
- A rolling code type transmitter is used in the card key to reduce the possibility of theft.

Locking/Unlocking Using Transmitter

- When either of the buttons on the transmitter is pushed, the transmitter ID (Identification) and a rolling code are transmitted as radio waves. The signal is detected by the keyless receiver and communicated to the Keyless Control Module. The Keyless Control Module verifies that the ID of the key is valid, and sends a signal to the BCM to operate the door lock actuators.
- If any of the below conditions are met while the lock button is being pressed, the doors will not be locked:
 - The auxiliary key is in the ignition.
 - The start knob is in any position other than LOCK.
 - The start knob is being pressed.
 - Any of the doors or the liftgate are open.
- The Keyless Control Module then sends a signal to the keyless buzzer, and to the BCM to operate the hazard lights (answer back function).
- If any of the below conditions are met while the unlock button is being pressed, the doors will not be unlocked:
 - The auxiliary key is in the ignition.
 - The start knob is in any position other than LOCK.
 - The start knob is being pressed.

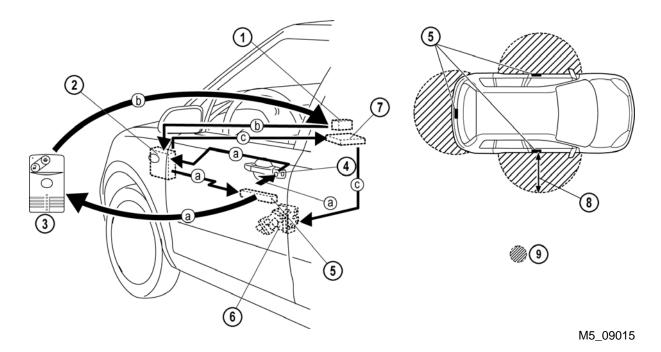


- 1 Transmitter (card key)
- 2 Keyless receiver
- 3 Keyless control module

- 4 BCM
- 5 Lock actuator

Locking/Unlocking Using Request Switches

- Whenever one of the request switches is pressed, the Keyless Control Module transmits
 an ID request signal via the keyless antennas to the card key (a). If the driver's door
 request switch is operated, for example, the ID request signal will only be transmitted to
 the area outside the driver's door. The same occurs respectively for the other request
 switches.
- When the card key receives the ID request signal, the indicator light on it flashes once, and it transmits its ID to the keyless receiver, which passes the information on to the Keyless Control Module (b).
- The Keyless Control Module verifies that the ID of the card key is valid, and sends a signal to the BCM to operate the door lock actuators (c).
- The Keyless Control Module then sends a signal to the keyless buzzer, and to the BCM to operate the hazard lights (answer-back function).



- 1 Keyless receiver
- 2 Keyless control module
- 3 Transmitter (card key)
- 4 Request switch
- 5 Keyless antenna

- 6 Lock Actuator
- 7 BCM
- 8 Approximately 80 cm {2.6 ft}
- 9 Effective range

- The doors will only lock when a request switch is pushed if the following conditions are all met:
 - There is no card key inside the vehicle.
 - All doors and liftgate are closed.
 - Auxiliary key is not in the ignition.
 - Start knob is in the LOCK position.
 - A card key is within the reception range of the keyless antennas in the front doors/liftgate.
- The doors will only unlock when a request switch is pushed if the following conditions are all met:
 - Auxiliary key is not in the ignition.
 - Start knob is in the LOCK position.
 - A card key is within the reception range of the keyless antennas in the front doors/liftgate.

Auto Re-lock Function

- The doors will automatically re-lock 30 seconds after being unlocked unless any of the following conditions are met:
 - Any of the doors or liftgate are opened.
 - The auxiliary key is inserted in the ignition.
 - The start knob is pressed.
 - Any of the buttons of the transmitter are operated (the auto re-lock timer will be reset to '0' if the UNLOCK button is pressed).
 - Any of the request switches are pushed.

Out of Range Auto Lock Function

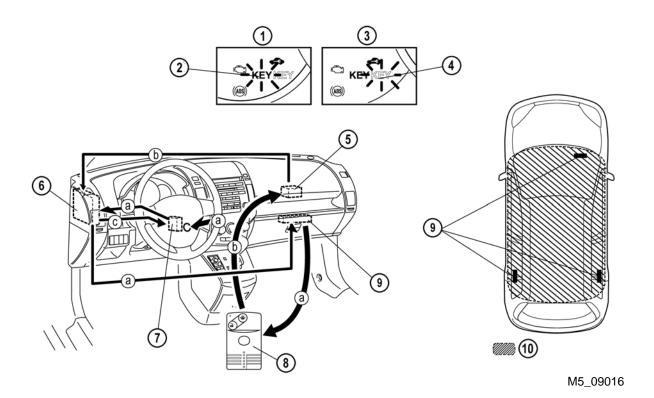
- If the card key moves out of the reception range of the front door/liftgate antennas while all the doors are closed, the doors will automatically be locked (this function is set to OFF for new vehicles).
- The keyless buzzer sounds one time and the system enters 'standby mode' (but locks are not operated) when the following conditions are met:
 - All doors and liftgate are closed (door switch OFF) after one or more having been opened (door switch ON).
 - The card key is not inside the vehicle.
 - A card key is within the reception range of the keyless antennas in the front doors/liftgate.
 - The auxiliary key is not in the ignition.
 - The start knob is in the LOCK position.
- Approximately two seconds after the keyless antenna detects that no card keys are within the reception range the doors are locked.
- The hazard lights flash once to indicate the doors are locked.

Keyless Start Function

- If the driver has a card key with them when they enter the car, it is not necessary to insert a key in the ignition switch to start the engine. The ignition can be switched ON and the engine started simply by turning the start knob.
- When the start knob is pressed the Keyless Control Module transmits an ID request signal inside the vehicle, via the interior keyless antennas (a).
- When the card key receives the ID request signal, the indicator light on it flashes once, and it transmits its ID to the keyless receiver, which passes the information on to the Keyless Control Module (b).
- The Keyless Control Module verifies that the ID of the card key is valid, and unlocks the steering lock. At the same time, it illuminates the green keyless indicator light in the instrument cluster (c).

NOTE: If the ID of the card key is not recognised (unregistered or a faulty card key) the start steering lock will not be unlocked and the red keyless indicator light will flash on and off.

 The card key ID is verified a second time when the ignition is turned to the ON position, the indicator light on the card key will flash once, and a permission signal is sent to the PCM to allow the engine to be started.



- 1 ID verification NG
- 2 Red keyless indicator light (flashing)
- 3 ID verification OK
- 4 Green keyless indicator light (illuminated)
- 5 Keyless receiver

- 6 Keyless control module
- 7 Steering lock unit
- 8 Transmitter (card key)
- 9 Keyless antenna
- 10 Reception range (interior)

Guidance Function

 The driver is informed of faults or misuse of the system via the warning light and the internal buzzer in the instrument cluster, or the external keyless buzzer.

ltem		Operation condition	Exterior keyless buzzer	Instrument cluster		
				Interior buzzer	Keyless warning light (red)	Keyless indicator light (green)
	Start knob not in LOCK position	Driver's door is open with start knob in ACC position	-	Sounds (approx. 6 s)	ı	-
		Card key cannot be detected inside vehicle with driver's door open and start knob in any position except lock	-	Sounds 3 times *2	Flashes *4	-
	Card key out of vehicle *1	Card key cannot be detected inside vehicle with all doors closed and start knob in any position except lock	Sounds 3 times	-	Flashes *4	-
Warning		Card key cannot be detected inside vehicle with start knob in any position except lock and under any condition other than above	-	,	Flashes *4	-
	Door lock inoperable *3	Request switch is pressed from outside vehicle with proper card key inside vehicle and another card key carried	Sounds 3 times	-	-	-
		Attempt is made to lock doors with request switch while carrying card key, when a door is already open or the start knob in any position other than lock	Sounds 3 times	-	-	-
	Battery voltage low	Card key battery voltage depleted	-	-	-	Flashes (Approx. 30 s after IG ON)

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Item		Operation condition	Keyless buzzer (outside the vehicle)	Instrument cluster		
				Buzzer (Interior)	Keyless warning light (red)	Keyless indicator light (green)
	Start knob operable	Start knob is operable (lock released) when it is pressed	-	,	1	On (Max. 3 s)
Guidance	Start knob inoperable	Start knob is inoperable (locked) when it is pressed	-	ı	Flashes	-
	Lock/unlock answer back *3	Doors are locked/unlocked with normal/advanced keyless entry function	Locked: Once Unlocked: Twice	•		-

- *1 : If the start knob is turned to the LOCK position with the card key out of the vehicle, the steering will be locked (the engine cannot be restarted). For vehicles with the immobilizer system, the engine cannot be restarted by turning the start knob from the ACC position to the START position even though the start knob has not been turned to the LOCK position.
- *2 : When the ignition switch is off (except for LOCK position), "Start knob not in LOCK warning" (continuous buzzer sound) overrides.
- *3 : Set to OFF from factory.
- *4 : Stops flashing and goes out if the card key is detected inside the vehicle.

M5_09T001a

Customization

- The following functions can be switched ON or OFF using WDS:
 - Out of range auto-lock function (set to OFF from factory).
 - Lock/unlock answer back function (set to OFF from factory).
 - Low card key battery warning (set to ON from factory).

Service and Repair

Programming Additional Card Keys With Two or More Card Keys

 If two or more registered card keys are available, additional keys can be programmed without the use of WDS. A maximum of six card keys can be programmed.

NOTE: Steps 3 to 6 below must be completed within 30 seconds of inserting the auxiliary key in the ignition.

NOTE: Do not program card keys while WDS or any other computer devices are in the vehicle. Make sure all card keys are operational and have good batteries.

- 1. Bring the two registered card keys (key 1 and key 2), and the card keys to be programmed into the vehicle and close all doors.
- 2. Insert auxiliary key in ignition.
- 3. Turn the ignition ON.
- 4. Push the UNLOCK button on card key 1 once.
- 5. Push the UNLOCK button on card key 2 once.
- 6. Turn ignition switch to ACC then back to ON three times.
- 7. Open and close the driver's door three times. The door lock actuators will lock once, then unlock to confirm that key programming mode is active.
- 8. Push the UNLOCK button on the card key card to be programmed twice. The door lock actuators will lock once, then unlock to confirm that programming was successful.

Programming Additional Card Keys With WDS

- 1. Establish communication between WDS and the vehicle.
- 2. Select the option Toolbox→Body→Security→PATS Functions.
- 3. Carry out the security access procedure (read out the WDS outcode, and input corresponding incode).
- 4. Select the option "Card Key Programming". The door lock actuators will lock once, then unlock to confirm that key programming mode is active.
- 5. Push the UNLOCK button on the card key to be programmed twice. The door lock actuators will lock once, then unlock to confirm that programming was successful.

Erasing Registered Card Keys

- Establish communication between WDS and the vehicle.
- 2. Select the option Toolbox→Body→Security→PATS Functions.
- 3. Carry out the security access procedure (read out the WDS outcode, and input corresponding incode).
- 4. Select the option "Card Key Clearing".
- 5. Complete procedure by programming at least one new card keys.

NOTE: Only one registered card key is necessary for the system to function correctly. However, it is recommended that two card keys be programmed so that the "Programming additional card keys with two or more card keys" procedure can be carried out by the customer if they wish to do so in the future.

Steering Lock Unit Programming

If the steering lock unit is replaced, the new unit must be programmed using WDS.

NOTE: Do not program the steering lock unit while WDS or any other computer devices are in the vehicle. Make sure all card keys are operational and have good batteries.

NOTE: To program the steering lock unit a registered card key is necessary. If there is no programmed card key, perform the steering lock unit programming after the card key programming.

- 1. Bring a registered card key into the vehicle and close all the doors.
- Establish communication between WDS and the vehicle.
- 3. Select the option Toolbox→Body→Security→PATS Functions.
- 4. Carry out the security access procedure (read out the WDS outcode, and input corresponding incode).
- 5. Select the option "Steering Lock Unit Programming".

On-board Diagnostic System

- The on-board diagnostic system consists of the following functions:
 - Self-test
 - PID monitor
 - Simulation test function

Self Test

The self-test function allows the Advanced Keyless Entry system DTCs to be displayed.
 To view these, connect WDS to the vehicle and select the option Toolbox→Self
 Test→Modules→RKE.

PID Monitor

 The PID monitor function allows the PIDs for the Advanced Keyless Entry system to be monitored. To view these connect WDS to the vehicle and select the option Toolbox→Datalogger→Modules→RKE.

Item	Definition	Unit/ Condition
DTC_CNT	Number of continuous DTCs	-
RPM	Engine speed	RPM
VSS	Vehicle speed	KPH
VPWR	Supply voltage	V
NUMCARD	Number of programmed card keys	-
NUMKEY	Number of programmed key ID numbers	-
DRSW_D	Door switch (Driver's door)	OPEN/ CLOSE
DRSW_ALL	Door switch (All doors and liftgate)	OPEN/ CLOSE
ВОО	Brake pedal position (Brake switch)	On/Off
REQ_SW_D	Request switch (Driver's door)	On/Off
REQ_SW_P	Request switch (Passenger door)	On/Off
REQ_SW_BK	Request switch (Liftgate)	On/Off
LOCK_SW_D	Door lock-link switch	On/Off
IMMOBI	Immobilizer system equipped or not	On/Off
TR/LG_SW	Liftgate latch switch	OPEN/ CLOSE
IG_KEY_IN	Key reminder switch	Key-In/ Key-Out
IG_SW_ST	Ignition switch (Push switch)	Pushed/ Not Pushed
BUZZER	Keyless buzzer	On/Off
PWR_IG1	Power supply (IG1)	On/Off
PWR_ACC	Power supply (ACC)	On/Off

M5_09T002

Simulation Test

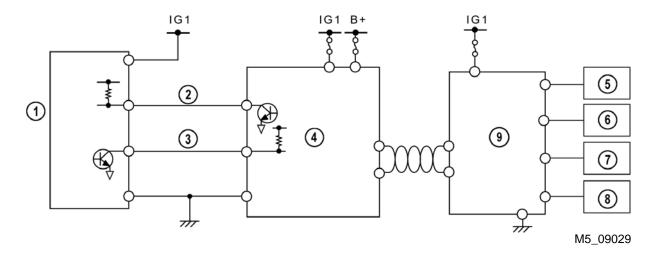
The simulation test function allows certain PIDs for the Advanced Keyless Entry system
to be activated. To do this, connect WDS to the vehicle and select the option
Toolbox→Datalogger→Modules→RKE.

Item	Applicable Component	Unit/ Condition
BZR_OUT	Keyless buzzer	On/Off
BZR_IN	Interior buzzer (Instrument cluster)	On/Off
LNP_RED	Keyless warning light (red)	On/Off
LNP_GREEN	Keyless indicator light (green)	On/Off
DR_LOCK	All doors Lock/Off	Lock/ Off
DR_UNLOCK	All doors unlock/Off	Unlock/ Off
SUPERLOCK	All doors Lock/Off	Lock/ Off

M5_09T003

Immobilizer System (vehicles with standard Keyless Entry system)

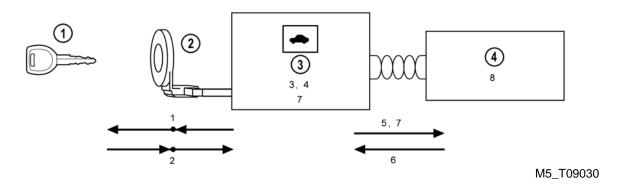
• The immobilizer system is basically the same as that in the Mazda3 (BK). Control of the immobilizer is carried out by the instrument cluster.



- 1 Coil antenna
- 2 Tx line
- 3 Rx line
- 4 Instrument cluster
- 5 Fuel injector

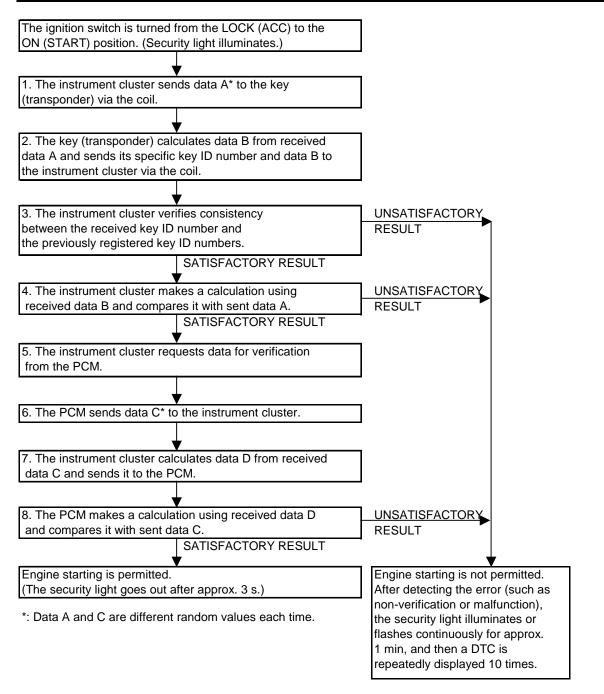
- 6 Fuel pump relay (gasoline engine) or fuel metering valve (diesel engine)
- 7 Ignition coil (only gasoline engine)
- 8 Starter relay
- 9 PCM

Operation



- 1 Key (transponder)
- 2 Coil antenna

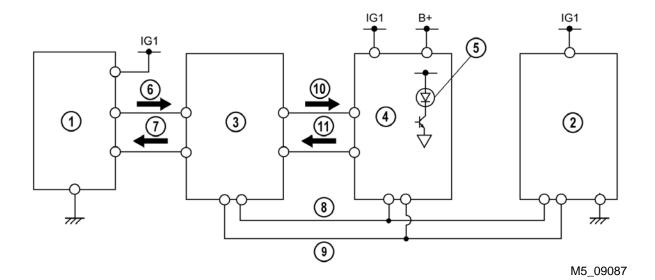
- 3 Instrument cluster
- 4 PCM



M5_09T008

Immobilizer System (vehicles with Advanced Keyless Entry system)

- A D-PATS (Distributed Passive Anti-Theft System) type immobilizer system is used. The system consists of the auxiliary key (with integrated transponder), coil antenna, Keyless Control Module, instrument cluster and PCM.
- A maximum of eight keys can be programmed.
- The coil antenna is connected to the Keyless Control Module, which communicates via two separate communication lines to the instrument cluster. Communication between instrument cluster and PCM is conducted via the HS-CAN bus.

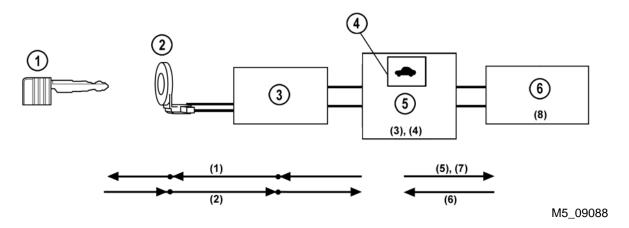


- 1 Coil antenna
- 2 PCM
- 3 Keyless control module
- 4 Instrument cluster
- 5 Security light
- 6 Tx signal

- 7 Rx signal
- 8 CAN-High
- 9 CAN-Low
- 10 Tx line
- 11 Rx line

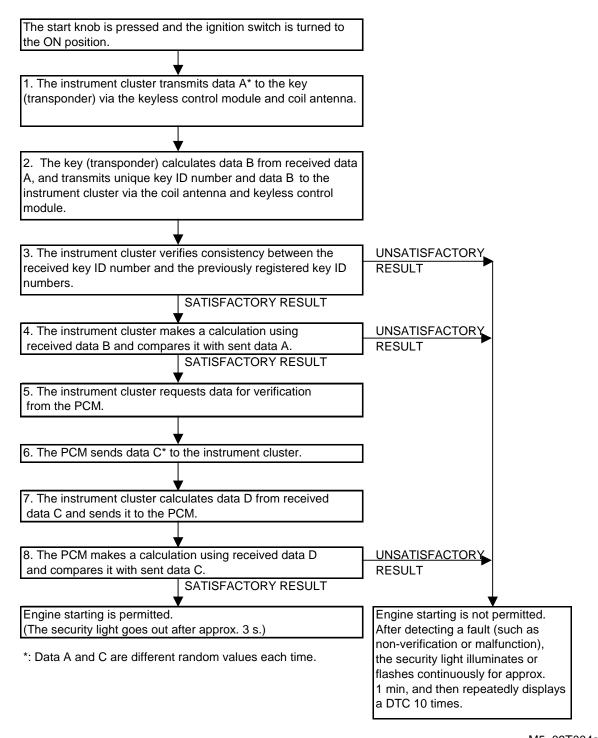
Operation

 Control of the immobilizer system on the Mazda5 with Advanced Keyless Entry system is carried out by the instrument cluster. The keys contain a unique ID number that is programmed into the instrument cluster, PCM and Keyless Control Module.



- 1 Key transponder
- 2 Coil antenna
- 3 Keyless control module

- 4 Security light
- 5 Instrument cluster
- 6 PCM



M5_09T004a

Immobilizer System Component Replacement

Operation	Necessary Preparation	Required Action
Adding keys/card keys (two or more programmed keys/card keys available)	Two or more programmed keys/card keys. One ore more keys/card keys to be programmed.	Can be performed without WDS, providing "Customer spare key programming" function is enabled. If "Customer spare key programming" function is disabled, perform the following procedure with WDS: Program Additional Ignition Key/ Program Additional Card Key
Adding keys/card keys (one or no programmed key/card key available)	One or more keys/card keys to be programmed.	Perform the following procedure with WDS: Program Additional Ignition Key/ Program Additional Card Key
Clearing key IDs	Two or more keys to be programmed.	 All keys for the vehicle must be collected and programmed. Perform the following procedure with WDS: Ignition Key Code Erase
Clearing card key IDs	One or more card keys to be programmed.	 All card keys for the vehicle must be collected and programmed. Perform the following procedure with WDS: Card Key Code Erase
Replacing PCM	New PCM. Keys to be programmed (two or more.)	All keys for the vehicle must be collected and programmed. Perform the following procedure with WDS: Parameter Reset
Replacing steering lock unit	 New steering lock unit. One programmed card key. Keys to be programmed (two or more.) 	Perform the following procedures with WDS in the indicated order: 1. Ignition Key Code Erase 2. Steering Lock Unit Programming
Replacing keyless control module	 New keyless control module. Card keys to be programmed (one or more). Keys to be programmed (two or more.) 	All keys and card keys for the vehicle must be collected and programmed. Perform the following procedures with WDS in the indicated order: I. Ignition Key Code Erase Card Key Code Erase Steering Lock Unit Programming
Replacing instrument cluster	New instrument cluster. Keys to be programmed (two or more.)	 All keys for the vehicle must be collected and programmed. Perform the following procedures with WDS in the indicated order: 1. Ignition Key Code Erase 2. Parameter Reset
Replacing coil antenna	New coil antenna.	No immobilizer system programming or resetting necessary.

M5_09T005b

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On-board Diagnostic System

- The on-board diagnostic system consists of the following:
 - Self-test

Self Test

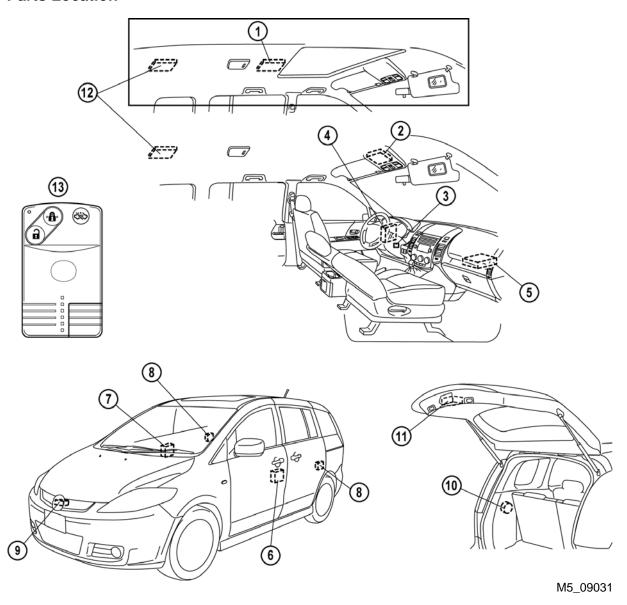
- The self-test function allows immobilizer system DTCs to be displayed. To do this, connect the WDS to the vehicle and select the option Toolbox→Self Test→Modules→IC, PCM and/or RKE.
- The security light displays stored DTCs by flashing on and off. The on/off pattern will differ depending on which DTC is stored.
- DTCs are stored in the instrument cluster, PCM and Keyless Control Module, depending on the malfunction. The module that each DTC applies to can be verified by referring to the workshop manual.

NOTE: If the on-board diagnostic system detects more than one malfunction in the immobilizer system, the security light will display only the DTC with the lowest number. For this reason, it is recommended that WDS be used to verify DTCs whenever a fault is present in the immobilizer system.

Theft Deterrent System

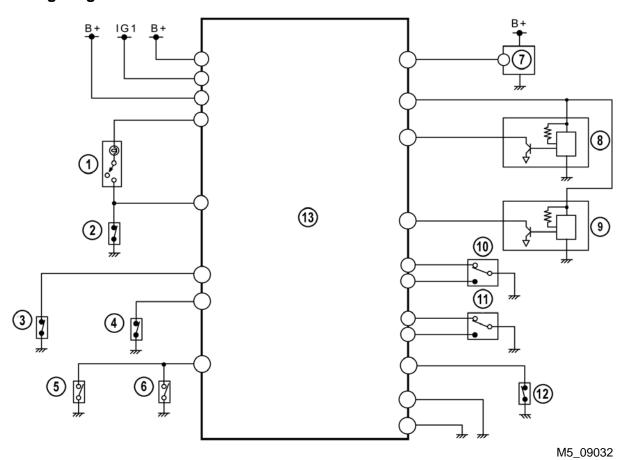
- The construction and operation of the theft deterrent system on the Mazda5 is essentially the same as that on the current Mazda3 (BK), except for the following:
 - An additional intruder sensor is installed near the rear of the passenger compartment.

Parts Location



1	Front intruder sensor (vehicles with sunroof)	8	Rear door switch
2	Front intruder sensor (vehicles without sunroof)	9	Bonnet latch switch
3	Key reminder switch	10	Theft-deterrent siren
4	Keyless control module	11	Liftgate latch and lock actuator
5	BCM	12	Rear intruder sensor
6	Front door latch and lock actuator (driver side)	13	Transmitter
7	Front door latch and lock actuator (passenger side)		

Wiring Diagram



- 1 Cargo compartment light switch
- 2 Liftgate latch switch
- 3 Front door latch switch (LH)
- 4 Front door latch switch (RH)
- 5 Sliding door switch (LH)
- 6 Sliding door switch (RH)
- 7 Theft-deterrent siren

- 8 Intruder sensor (front)
- 9 Intruder sensor (rear)
- 10 Door lock-link switch
- 11 Door key cylinder switch (driver side)
- 12 Bonnet switch
- 13 BCM

Glass/Windows/Mirrors

Features

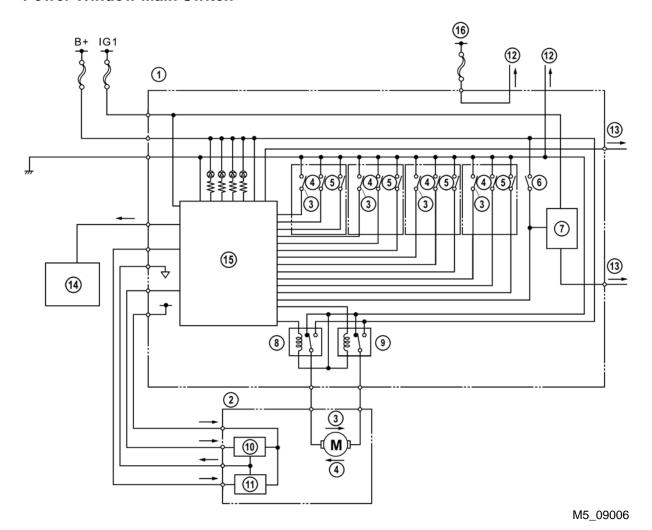
- The glass/windows/mirrors have the following features:
 - Rear defroster controlled by the Body Control Module is used (same as Mazda3).
 - Power window system with auto-open/close function available on all windows.

Power Window System

Features

- The power window system is essentially the same as that on the current Mazda3 (BK), and has the following features:
 - Manual open/close function on all windows.
 - Auto open/close function on all windows.
 - Auto reverse pinch protection function on all windows.
 - Two step down function on all windows.
 - Ignition off timer function (40 seconds) is used.
 - Exterior opening/closing function available.
 - Power window motors with hall sensors are used.
 - Illumination Light Emitting Diodes are used in the power window main switch and subswitches.

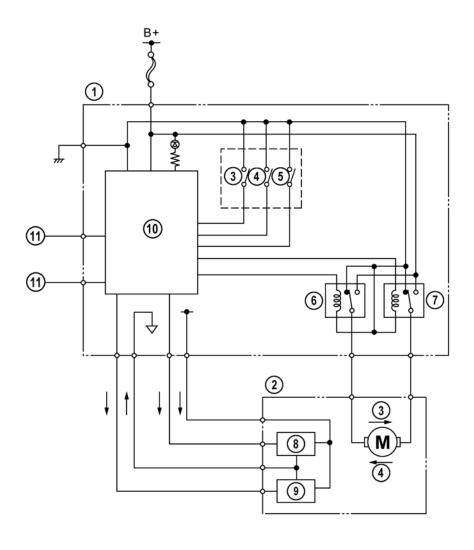
Power Window Main Switch



- 1 Power window main switch
- 2 Power window motor (driver side)
- 3 Close
- 4 Open
- 5 Auto
- 6 Power-cut switch
- 7 Conjunction circuit
- 8 Close relay

- 9 Open relay
- 10 Hall effect switch 1
- 11 Hall effect switch 2
- 12 To power mirror switch
- 13 To power window subswitches
- 14 BCM
- 15 Power window control module

Power Window Subswitch



M5_09007

- 1 Power window subswitch
- 2 Power window motor
- 3 Close
- 4 Open
- 5 Auto
- 6 Close relay

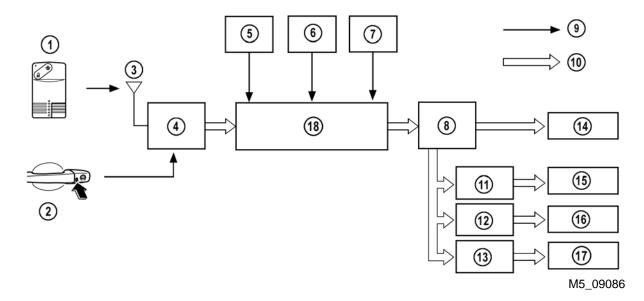
- 7 Open relay
- 8 Hall effect switch 1
- 9 Hall effect switch 2
- 10 Power window control module
- 11 From power window main switch

Exterior Opening/Closing Function

- The exterior opening/closing function allows all of the windows to either be opened, or closed from outside the vehicle.
- By pressing the driver's door request switch, or the LOCK button on a card key or a retractable type key transmitter for approximately 1.5 seconds, all of the windows can be closed.
- Conversely, by pressing the UNLOCK button on a card key or a retractable type key transmitter for approximately 1.5 seconds, all of the windows can be opened.
- The windows will be closed using manual mode, i.e. when the LOCK button or request switch is released, the windows will stop closing immediately. However, when the UNLOCK button is being pressed the windows will open in automatic mode, i.e. the windows will open fully, even if UNLOCK switch is released while they are still moving.
- During IG OFF timer operation the power window switch operation has priority over the exterior open/close function.

Operation

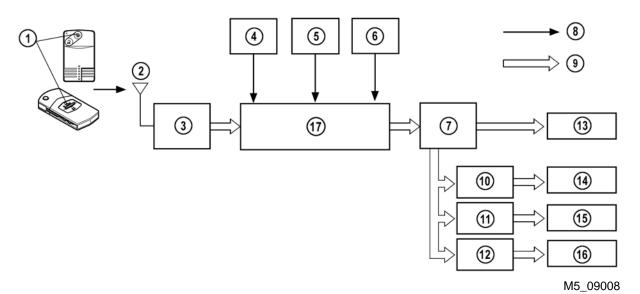
Using Request Switch



- 1 Transmitter
- 2 Request switch (driver side)
- 3 Keyless receiver
- 4 Keyless control module
- 5 Door latch switch
- 6 Start knob/key reminder switch
- 7 Cargo compartment light switch
- 8 Power window main switch
- 9 Input signal

- 10 Control signal
- 11 Power window subswitch (RF)
- 12 Power window subswitch (LR)
- 13 Power window subswitch (RR)
- 14 Power window motor (LF)
- 15 Power window motor (RF)
- 16 Power window motor (LR)
- 17 Power window motor (RR)
- 18 BCM

Using Transmitter



- 1 Transmitter
- 2 Keyless receiver
- 3 Keyless control module
- 4 Door latch switch
- 5 Start knob/key reminder switch
- 6 Cargo compartment light switch
- 7 Power window main switch
- 8 Input signal
- 9 Control signal

- 10 Power window subswitch (RF)
- 11 Power window subswitch (LR)
- 12 Power window subswitch (RR)
- 13 Power window motor (LF)
- 14 Power window motor (RF)
- 15 Power window motor (LR)
- 16 Power window motor (RR)
- 17 BCM

Operation Prohibition

- When the following conditions are met before, or during window operation, the exterior open/close function does not operate.
 - Either door is opened (when the door switch is ON)
 - The key is inserted in the steering lock (when the keyless switch is ON)
 - The start knob is pressed in (vehicles with Advanced Keyless Entry system) or the ignition switch is in any position other than LOCK
 - The transmitter is not in the reception area
 - A recognised card key is not in the reception area when the driver-side request switch is operated (vehicles with Advanced Keyless Entry system)
 - Any button on the transmitter is operated while window is opening

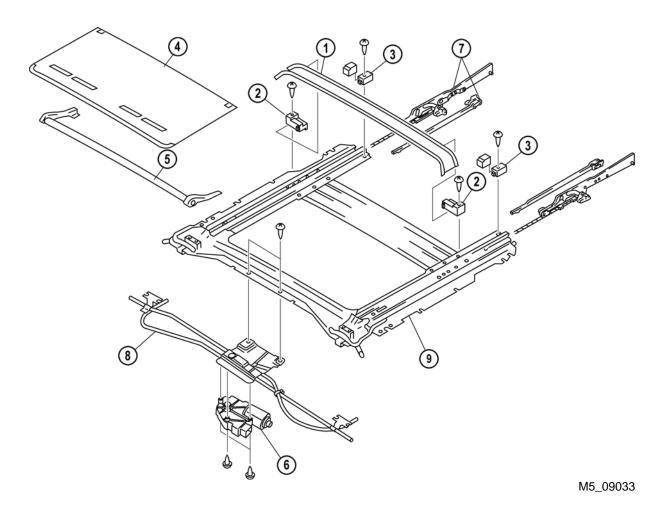
Sunroof

- The construction and operation of the sunroof on the Mazda5 is essentially the same as that on the current Mazda3 (BK), except for the following:
 - Drive unit for sunroof is now available as a separate part.

Specifications

Item		Specification
Slide system		Outer slide
Opening measurement	(mm {in})	202 x 722 {7.95 x 28.4}
Tilt-up amount	(mm {in})	22 – 28 {0.9 – 1.1}
Opening/ closing time	(s)	Slide: 2.5 – 5.5, Tilt: 0.9 or less

M5_09T009



- 1 Drip rail
- 2 Drip guide
- 3 Rear stopper
- 4 Sunshade
- 5 Deflector

- 6 Sunroof motor
- 7 Guide and decoration trim
- 8 Drive unit
- 9 Frame

Lighting System

Features

- The headlight system on the Mazda5 is essentially the same as the current Mazda3 (BK).
 It has the following features:
 - Projector type headlights (low-beam).
 - Discharge headlights with auto leveling system (depending on grade).
 - Stepped reflectors in the rear combination lights.
 - Light Emitting Diode type high-mount brake light.
 - Auto headlight system (depending on grade).
 - Headlights, interior illumination, tail/number plate/side lights, turn signals and rear fog light controlled by the BCM.
 - Daytime running lights (depending on market).

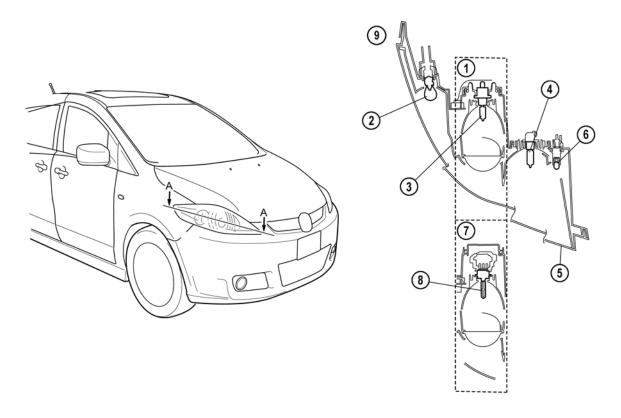
Specifications

	Specifications (W) x number	
	Headlight bulb (high-beam)	60 x 2
	Discharge headlight bulb (low-beam)	35 x 2
	Halogen headlight bulb (low-beam)	55 x 2
	Front turn signal bulb	21 x 2
	Parking light bulb	5 x 2
	Front fog light bulb	55 x 2
Exterior light bulb capacity	Side turn signal bulb	5 x 2
	Brake light/taillight bulb	21/5 x 2
	Rear turn signal bulb	21 x 2
	Back-up light bulb	18 x 2
	Rear fog light	21 x 2
	License plate light bulb	5 x 2
	High-mount brake light bulb	21.4
	Map light bulb	5 x 2
Interior light bulb capacity	Interior light bulb	10 x 1
	Cargo compartment light bulb	8 x 1
	Glove compartment light bulb	1.7 x 1
	Ignition key illumination bulb	1.4 x 1

M5_09T010

Front Combination Light

• Projector type headlights with built-in front turn signal light and parking light are used.



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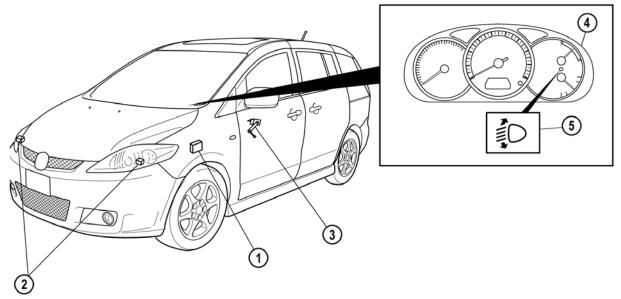
- 1 Halogen headlight type
- 2 Front turn signal bulb
- 3 Halogen headlight bulb (LO)
- 4 Headlight bulb (HI)
- 5 Front combination light

- 6 Parking light bulb
- 7 Discharge headlight type
- 8 Discharge headlight bulb (LO)
- 9 Section A-A

Headlight Auto Leveling System

- The construction and operation of the headlight auto leveling system is essentially the same as that on the current Mazda3 (BK), except for the following:
 - Conditions necessary before auto leveling control commences are different.
 - The headlight auto leveling module requires initialization after related components are replaced.

Parts Location

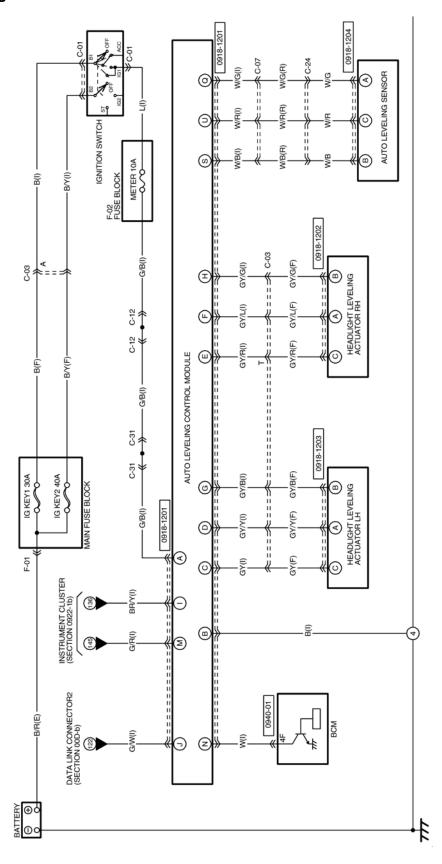


M5_09035

- Auto leveling control module
- 2 Headlight leveling actuator
- 3 Auto leveling sensor

- Instrument cluster
- 5 Auto leveling warning light

Wiring Diagram



M5_09036

Operation

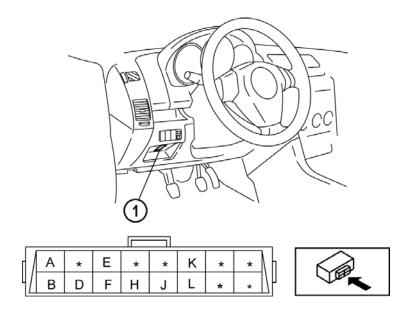
• If the auto leveling control module detects the vehicle is moving at a constant vehicle speed of 8 km/h or more for four seconds while the headlights are on, the average value of the vehicle attitude during this period is calculated and the optical axis is adjusted.

Auto Leveling Control Module Initialization

- The auto levelling control module should be initialized after performing any of the following procedures:
 - Front combination light replacement
 - Auto leveling control module replacement
 - Auto leveling sensor removal/installation
 - Instrument cluster replacement
 - BCM replacement
 - Suspension parts replacement or work that effects vehicle height

NOTE: The auto leveling control module can be initialized by shorting the B terminal of the DLC-2 to earth, or by connecting WDS to the vehicle and selecting

Toolbox→Electrical→Exterior Lighting→Headlamp→Auto Leveling Sensor Rezero Procedure.

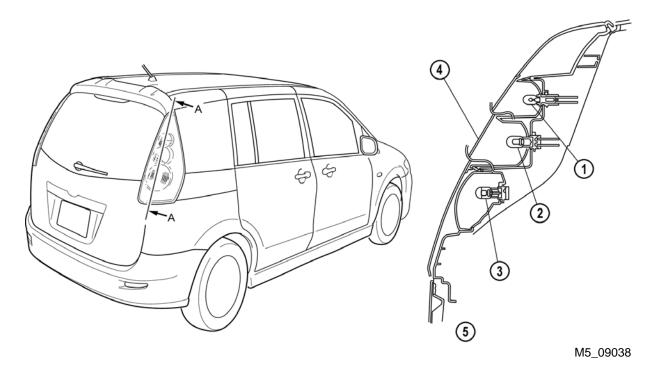


M5_09037

1 DLC - 2

Rear Combination Light

- A stepped reflector that diffuses and reflects the light of the rear combination lights is used.
- A round reflector is incorporated in the lower part of the rear combination light.



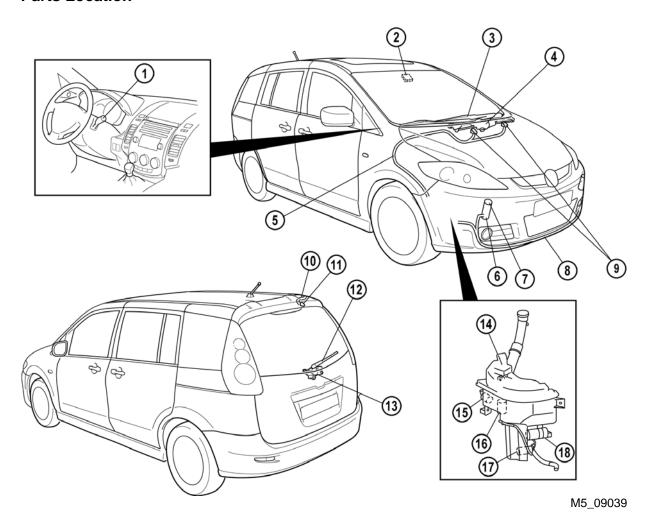
- 1 Back-up light bulb
- 2 Rear turn light bulb
- 3 Brake light/taillight bulb

- 4 Rear combination light
- 5 Section A-A

Wiper/Washer System

- The wiper/washer system is essentially the same as the current Mazda3 (BK). It has the following features:
 - Front wiper/washer and headlight cleaner system controlled by the BCM.
 - Auto wiper system (depending on grade).
 - Rear wiper/washer controlled by the BCM.
 - Washer fluid level sensor installed in the windshield washer tank (depending on grade).

Parts Location



1	Wiper and washer switch	10	Rear washer hose
2	Rain sensor	11	Rear washer nozzle
3	Windshield wiper arm and blade	12	Rear wiper arm and blade
4	Windshield wiper motor	13	Rear wiper motor
5	Windshield washer hose	14	Washer tank
6	Headlight cleaner actuator	15	Rear washer motor
7	Headlight cleaner nozzle	16	Washer fluid-level sensor
8	Headlight cleaner hose	17	Windshield washer motor
9	Windshield washer nozzle	18	Headlight cleaner motor

Rain Sensor Initialization

 When replacing the rain sensor, or reinstalling a rain sensor after replacing the windshield, the sensor must be initialized.

Initialization Without Using WDS

- 1. Clean the front windshield glass.
- 2. Turn the ignition to OFF.
- 3. Turn the front wiper switch to the AUTO position.
- 4. Switch the ignition ON, and within 10 seconds turn the wiper switch from AUTO to OFF five times. The front wipers will sweep across the windshield once to indicate the initialization procedure was successful.

NOTE: Do not operate the wiper switch too quickly. On average one cycle of AUTO→ OFF→AUTO per second is recommended.

Initialization Using WDS

The rain sensor can also be initialized by using WDS. To do this connect the WDS to the vehicle and select the option **Toolbox→Electrical→Rain Sensor Reset**.

Entertainment Systems

Audio System

Features

 The audio unit is of a modular construction, similar to the Mazda3. Three base audio unit combinations are available:

Type A

- AM/FM tuner
- CD player

Type B

- AM/FM tuner
- CD player
- RDS (Radio Data System)

Type C

- AM/FM tuner
- CD player
- Hard Disc Drive
- RDS
- MD (Mini Disc) player, cassette deck, or 6-disc CD (Compact Disc) changer are available
 as options. The optional CD changer is MP3 (Moving Picture Experts Group Layer-3
 Audio) compatible, the single CD player fitted to the above base units is not.

NOTE: To replace the single CD player with a 6-CD changer the base unit must be replaced However, a socket is provided in the rear panel of the audio unit to allow connection of an external CD-changer.

- ALC (Auto Level Control) is incorporated into the radio.
- Either a four speaker system or a six speaker system with two additional tweeters is available, depending on grade.

Specifications

Audio Unit

Item			Specification			
			Type A	Type B	Type C	
			Without RDS	OS With RDS		
Rated Voltage (V)			12			
Frequency band	AM	LW	(kHz)	-	153 – 279	
		MW	(kHz)	530 – 1620	531 – 1629	
	FM		(MHz)	87.5 – 108.0		
Audio amplifier maximum output power (W)		(W)	25 x 4			
Output impedance (ohm)			4			
HDD (GB)		-	-	20		

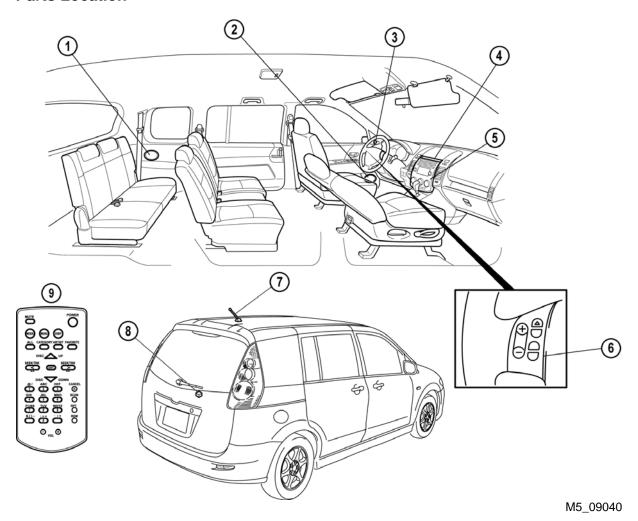
M5_09T011

Speakers

Item		Specification		
		Front door speaker/rear speaker	Front tweeter	
Maximum input	(W)	35		
Impedance	(ohm)	4		
Size	(cm)	14 x 9	5	

M5_09T012

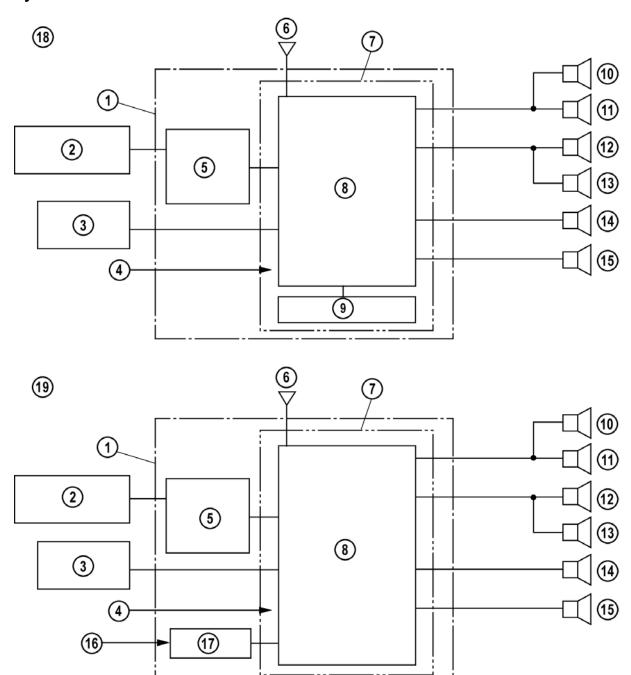
Parts Location



- 1 Rear speaker
- 2 Front door speaker
- 3 Front tweeter
- 4 Information display
- 5 Centre panel module

- 6 Audio control switches
- 7 Centre roof antenna
- 8 Capacitor
- 9 Remote control (with HDD)

System Overview



M5_09041

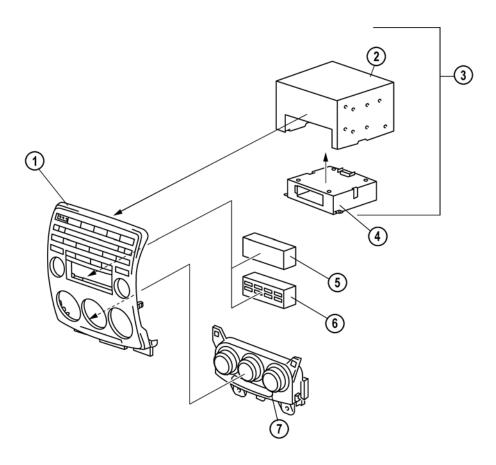
- 1 Centre panel module
- 2 Information display
- 3 Audio control switch
- 4 TNS signal
- 5 Audio control circuit
- 6 Antenna
- 7 Audio unit
- 8 Base unit
- 9 Lower module
- 10 Front tweeter (right)

- 11 Front door speaker (right)
- 12 Front tweeter (left)
- 13 Front door speaker (left)
- 14 Rear speaker (right)
- 15 Rear speaker (left)
- 16 Remote controller (with HDD)
- 17 Infrared sensor
- 18 Type A/Type B (without HDD)
- 19 Type C (with HDD)

Centre Panel Module

- The centre panel module consists of the audio unit and switches, and the heater control unit. A lower module (cassette deck or MD player) may be added to type A or type B audio systems, but not to type C (with HDD).
- The centre panel module is connected to the MS-CAN bus.

NOTE: There is no mute connector provided on the audio unit.



M5_09042

- 1 Centre panel
- 2 Base unit
- 3 Audio unit
- 4 Lower module

- 5 Cover (without HDD)
- 6 Cover (with HDD)
- 7 Climate control unit

Music Hard Disc Drive

- The **HDD** (**H**ard **D**isc **D**rive) unit allows albums to be recorded from the CD player, stored on the hard disc in MP3 format, and played back.
- Music recorded on the HDD can be categorized by album name, artist, music style, or compiled into favourites lists to allow more convenient searching and playback.
- Recording of music can be carried out while driving, or while the ignition is OFF (provided the ACC OFF recording function is set to ON).
- Recording of a CD can be resumed from the song being played back when recording was stopped, even if the ignition was switched OFF then ON again.
- A 'Secret Menu' function is provided to allow maintenance of the HDD database.
- The HDD protection function stops HDD operation if supply voltage drops below 10.5 V, or the HDD internal temperature rises above 85°C or below -20°C. The operation restriction function prevents the HDD main menu or the REC (recording) menu from being entered while the vehicle is moving, thus preventing damage to the HDD.

Specifications

Item	Specification
HDD capacity	20 GB
Playback signal compression method	Encrypted MP3
Maximum recordable tracks	3000
Maximum recordable albums (artist)	999
Favorite track registration capacity	Number of favorite lists: 4 Number of registerable tracks per list: 100
Category registration capacity	Number of categories:5 Number of registerable albums per category: 999

M5_09T014

Secret Menu

- The secret menu allows the following operations to be carried out:
 - Format the hard disc.
 - Display or update the Firmware installed. (Firmware is the software that manages the HDD database. It is usually not necessary for the workshop to update this software.)
 - Rebuild the HDD database. (If "DB ERROR" is displayed on the information display, it is possible that rebuilding the HDD database will restore the functionality of the unit.)
 - Scan the HDD disc for errors.

NOTE: Care should be taken not to interrupt the power supply, or to jolt or knock the HDD while any of the secret menu functions are being carried out, as this could cause the HDD head to 'crash' (contact the HDD disc), damaging the HDD.

- The HDD secret menu can be activated by using the following procedure:
- 1. While the HDD is playing back, press and hold the MENU button, and then immediately press the ENTER and ARTIST buttons simultaneously for approximately 1 second.
- 2. Rotate and then press the AUDIO CONT switch to select the desired function.
- 3. Press the MENU switch to exit the secret menu. Alternatively, press the CANCEL button quickly (less than 1.5 seconds) to go back one step, or press it longer (more than 1.5 seconds) to return to the main menu.

On-board Diagnostic System

- The on-board diagnostic system is similar to the Mazda3 (BK), and consists of the following functions:
 - Self-diagnostic function
 - Diagnostic assist function

Self Diagnostic Function

- The self-diagnostic function allows DTCs in the audio unit to be displayed. It can be entered as follows:
- 1. Turn the ignition switch to the ACC or ON position.
- 2. Confirm that the audio unit is switched off. If it is not, turn the audio POWER button off.
- 3. While pressing the POWER button, simultaneously press the FM1/2 button and the MEDIA button for 2 seconds or more.

Diagnostic Assist Function

• The diagnostic assist function allows the different components of the audio system to be checked. The procedures for entering it are shown below:

Component Tested	Procedure	
Buttons	With the audio power on, press the POWER button and simultaneously press the MEDIA button for approximately 1 second.	
Speakers	With the audio power on, press the POWER button and simultaneously press the AUTO-M button for approximately 1 second.	
Radio reception	With the audio power on, press the POWER button and simultaneously press the AUTO-M button for approximately 1 second.	

M5_09T028

Car Navigation System

Features

- The Mazda5 is equipped with a new navigation system manufactured by Denso. The
 construction and operation of the navigation system is essentially carried over from that
 of the Mazda3 (BK), except for the following features:
 - The speed of operation has been improved.
 - A split screen function has been adopted for more convenient route guidance.
 - A Traffic Message Channel function and a Dynamic Route Guidance System have been adopted to automatically select a detour in case of traffic jams.
 - A voice control system has been adopted to enable the customer to verbally control
 most functions of the navigation system. The following languages can be selected:
 English (British), English (American), German, French, Italian, Spanish and Dutch.
 - The voice guidance and screen display can be set to the following languages:
 English (British), English (American), German, French, Italian, Spanish, Dutch,
 Portugese, Swedish, Danish, Norwegian and Finnish.
 - An OBD function has been adopted to simplify the diagnostic procedure.

Specifications

Navigation Unit

Item	Specification
Unit type	Stand-alone
Rated voltage	12 V
ROM type	DVD-ROM
Voice guidance output power	5 W

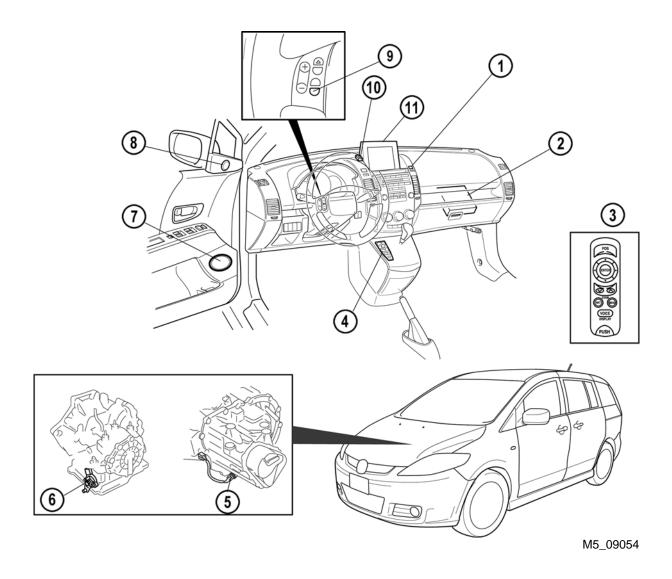
LCD Unit

Item		Specification	
Unit type		Pop-up	
Rated voltage		12 V	
Display	Size	7 inch (wide screen)	
Display	Туре	LCD TFT (full-colour)	

Speaker

• The system uses the audio speakers in the driver's door, refer to the audio unit.

Parts Location

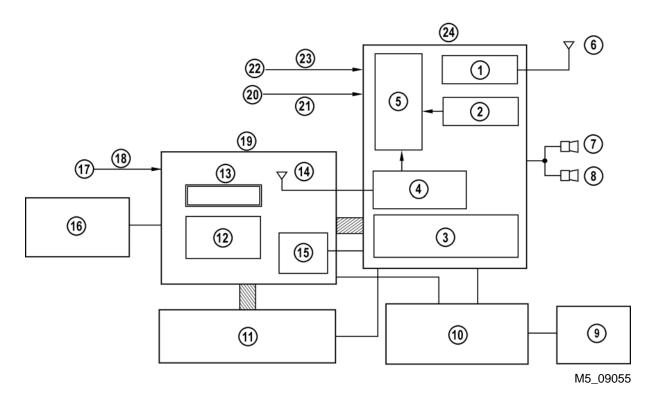


- Microphone

- Car-navigation unit
 Remote control (RHD)
 Car-navigation control panel (LHD)
 Back-up light switch (MTX)
- 2 3 4 5
- TR switch (ATX)

- Front door speaker 7
- Front tweeter 8
- Voice recognition switch GPS antenna 9
- 10
- LCD unit 11

System Overview

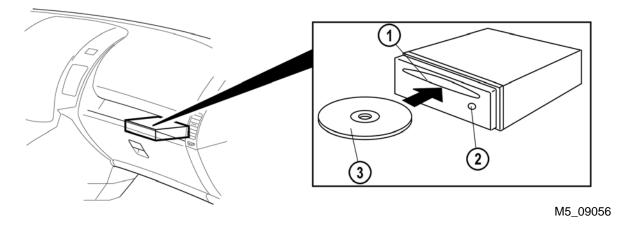


- 1 RDS-TMC tuner
- 2 Gyro sensor
- 3 DVD driver
- 4 GPS receiver
- 5 CPU
- 6 RDS-TMC antenna
- 7 Front tweeter (driver side)
- 8 Front door speaker (driver side)
- 9 Rear camera
- 10 Rear view monitor control module
- 11 Audio unit
- 12 CPU

- 13 LCD
- 14 GPS antenna
- 15 Microphone with amplifier
- 16 Car-navigation control panel or remote control
- 17 Parking brake switch
- 18 Parking brake signal
- 19 LCD unit
- 20 TR switch (ATX) or back-up light switch (MTX)
- 21 R-range signal
- 22 Instrument cluster
- 23 Vehicle speed signal
- 24 Car navigation unit

Car Navigation Unit

The car navigation unit is located in the glove compartment and incorporates the DVD-ROM drive and the gyro sensor.



- 1 DVD-ROM loading slot
- 2 Eject button

3 DVD-ROM

LCD Unit

- The LCD unit is a pop-up type incorporated in the dashboard. It serves as a display for the navigation system during normal operation and as a display for the rear view camera when reverse gear is selected.
- The LCD unit features a dedicated bidirectional serial bus to the navigation unit and the audio unit. All necessary video signals are separately sent as a RGB signal.
- It features different illumination brightness levels for the navigation display. The driver can select between automatic, day and night mode.

Automatic Mode

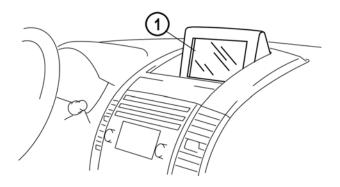
When automatic mode is selected, the display switches automatically to night mode
when at least the parking lights or head lights are switched on, and it automatically
switches back to day mode when the lights are switched off. On LHD vehicles, the driver
can select between day mode and night mode by pressing the DIM button when
automatic mode is selected.

Day Mode

When day mode is selected, the display is fixed at a higher brightness level. On LHD
vehicles, the driver can select between two different brightness levels by pressing the
DIM button when day mode is selected.

Night Mode

 When night mode is selected, the display is fixed at a lower brightness level. On LHD vehicles, the driver can select between two different brightness levels by pressing the DIM button when night mode is selected.



M5_09057

1 LCD unit

Split Screen

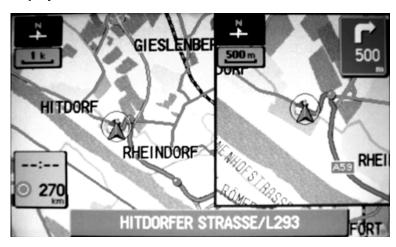
 Different display modes can be selected with the split screen function. Some of the possible display options are shown below:

One-screen Map Display



M5_09058

Dual-screen Map Display with Different Scales



M5_09059

Map and Turn List



Map and Turn Arrows

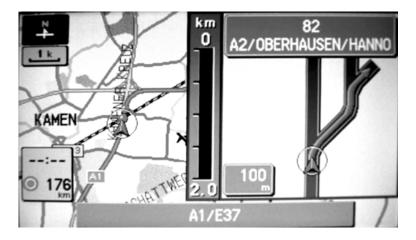


M5_09061

Automatically Enlarged Illustration of a Nearby Intersection

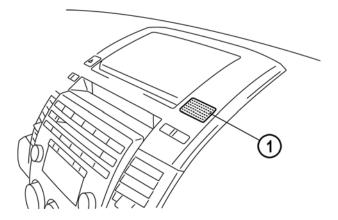


M5_09062



Microphone

- The microphone is located beside the LCD unit and recognizes verbal commands in order to control several functions of the navigation system.
- The microphone incorporates an amplifier and is connected to the navigation unit.
- To enable the recognition function, the voice recognition button on the steering wheel
 has to be pressed first.

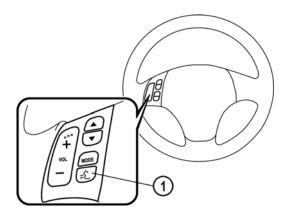


M5_09064

1 Microphone

Voice Recognition Button

- The voice recognition button is incorporated in the steering wheel. Its signal is forwarded on the serial bus from the audio unit via the LCD display unit to the navigation unit.
- To activate the voice recognition, the driver has to press the button. This activates the
 microphone and mutes the audio unit for a specified time, during which the driver can
 input verbal commands.
- The system then confirms the command, carries out the appropriate action and then deactivates the mute function.



M5_09065

1 Voice recognition button

The list of verbal commands that the navigation system will follow is shown below:

Shortcut Commands				
[Show] Current (Position/Location)				
[Show] Map				
Repeat [Voice] [Guidance]				
Cancel				
Map Operation Commands				
Zoom In				
Zoom Out				
Zoom In Maximum				
Zoom Out Maximum				
Right Map Zoom In				
Right Map Zoom Out				
Right Map (Zoom In Maximum/				
Minimum Scale)				
Right Map (Zoom Out Maximum/				
Maximum Scale)				
[Change to/Show] North up [Mode]				
[Change to/Show] Heading up [Mode]				
[Change] Map Direction				
Right Map [Show] North up [Mode]				
Right Map [Show] Heading up [Mode]				
Right Map [Change] Map Direction				
[Show/Change to] Dual Map [Mode]				
[Show/Change to] Single Map [Mode]				
(Store/Mark) [This point]				
POI Display Commands				
Petrol Station/Petrol				
Parking/Car Park/Multistorey Car				
Park				
Town Centre/City centre				
Town hall				
Exhibition centre/Convention Centre				
Community centre/Civic Centre				
University/Higher Education/College				
Hospital				
Park/Park & Recreation/Recreation/				
Amusement Park				
Bowling centre/Bowling alley				

Casino
Cinema
Golf course
Historical Monument
Ice Skating rink/Ice rink
Museum
Music club
Ski resort/Skiing
Sports centre/Sports Complex/
Stadium
Theatre
Tourist attraction
Tourist information
Winery/Vineyard
Restaurant/I'm Hungry/Show Restaurant
Chinese Restaurant/Chinese Food
Fast Food/Fast Food Restaurant
French Restaurant/French Food
Italian Restaurant/Italian Food
Japanese Restaurant/Japanese Food
Other Restaurant/Other Food
Shopping centre/Shops
Airport
Bus station
Ferry port/Ferries
Hotel
Park & Ride/Rest Area
Car Rental
Motorway service
Railway station/Underground Station/
Train Station
POI Off
Destination Operation Commands
[Go] Home
Enter Destination
Add to waypoint
[Go to/Previous] Starting Point
[Go to] Previous Destination

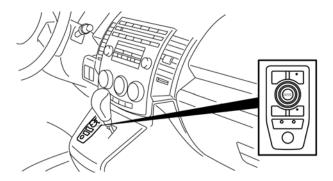
[Go to] Preset Destination [Number] 1
[Go to] Preset Destination [Number] 2
[Go to] Preset Destination [Number] 3
[Go to] Preset Destination [Number] 4
[Go to] Preset Destination [Number] 5
Cancel
Guidance Commands
Louder
Softer
[Show] (Whole/Entire) Route [Map]
[Show] Next Way Point [Map]
Show First Way Point [Map]
Show Second Way Point [Map]
Show Third Way Point [Map]
Show Fourth Way Point [Map]
Show Fifth Way Point [Map]
Show Destination [Map]
(Delete/Cancel) Next Way Point
Yes
No
(Delete/Cancel) Destination
(Delete/Cancel) All Way Points and
Destination
Voice guidance OFF
Voice guidance ON
Quick
Alternative
Short
Detour
Detour Entire Route
[Change to] Arrow (Guide/Guidance)
[Change to] Turn List (Guide/Guidance)
[Change to] Motorway (Guide/Guidance)
[Change to] Crossroads (Guide/
Guidance)
Display Commands
Display [set] day [mode]
Display [set] night [mode]

Display [set] auto [mode]

- (): Indicates the commands to be the object of "/"
- []: Recognizes without saying the command in "[]"
- "/": Recognizes when saying either commands before and after "/"

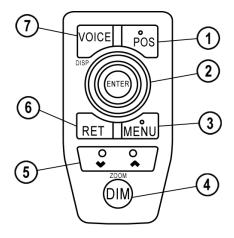
Control Panel

 The navigation control panel is located on the centre console. RHD vehicles are equipped with a remote control instead of the control panel.



M5_09067

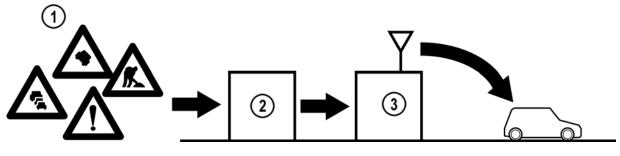
• The layout of the control types is different, but the functions are the same, except for the fact that the remote control does not feature a DIM button.



1	Position button	Displays the current position	
2	Joystick/ Enter button	Selects items by tilting it up, down, right and left and executes a selected item	
3	Menu button	Selects menus	
4	Dim button	Switches between display illumination modes	
5	Zoom button	Changes the map scale	
6	Return button	Returns to the previous screen	
7	Voice button	Initiates verbal guidance for route maneuvers and adjusts the display	

Traffic Message Channel

- The TMC (Traffic Message Channel) function is a specific application of the RDS (Radio Data System), using a FM receiver that is incorporated in the navigation unit. It receives traffic messages and forwards the received information to the CPU. The messages can be displayed and the route can be automatically recalculated when there are traffic jams along the first selected route.
- TMC is a service which is provided free of charge by some radio stations. The quality of
 the traffic information depends on the source of information. Either the radio stations
 receive the information from the police and listeners, or in addition from companies
 providing more detailed information. Sometimes the verbal information broadcasted by a
 radio station is different to the TMC information they transmit.



M5_09069

- 1 Traffic messages
- 2 Traffic information center

- 3 Radio station
- The TMC icon is shown on the display when the system receives a signal from at least one radio station that broadcasts TMC information.



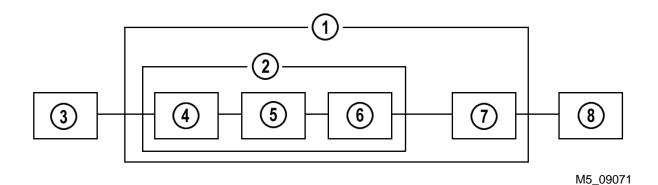
M5_09070

1 TMC icon

- Traffic events received by the TMC receiver are shown as a symbol on the Navigation display in a scale of 50m...4km. Events within a 25km radius of the vehicle are monitored by the system in order to automatically select a detour if necessary.
- The colour and type of the TMC symbol depends on the traffic information. The colours which are assigned to each type of traffic event are described in the following table:

Traffic event	Colour
Stationary	Traffic Red
Traffic Jam	Orange
Accidents	Pink
Road closed	Road Black
Road Works/Danger	Pink
Road Conditions/Weather/Delays	Yellow
Parking/Out of order	Grey

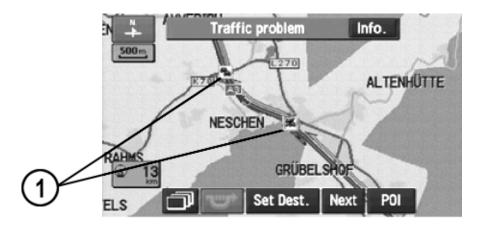
• Inside the vehicle the TMC signals are processed as shown below.



- 1 Navigation unit
- 2 RDS-TMC receiver
- 3 Vehicle antenna
- 4 FM tuner

- 5 Decoder
- 6 CPU communication control
- 7 Navigation ECU
- 8 Display

Each traffic event is indicated by one sign.



M5_09072

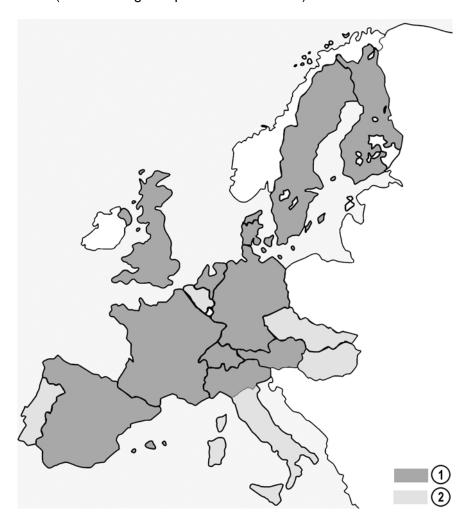
1 Icon for traffic event

TMC Availability

• The map below shows the availability of TMC in Europe.

NOTE: Even when the TMC displays traffic events on other road types (e.g. major roads), the **DRGS** (**D**ynamic **R**oute **G**uidance **S**ystem) recalculates the route only for traffic events on motorways.

NOTE: TMC information about a large traffic jam does not necessarily mean that the navigation system will reroute the vehicle. Rerouting always depends on local conditions (such as length of possible detour etc.).



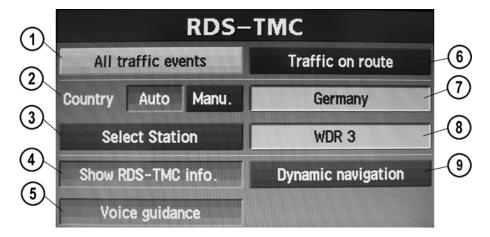
M5_09073

1 TMC operational

2 TMC planned

Activation of TMC and DRGS

• To switch on the TMC and DRGS first select "RDS-TMC" from the main menu. A new menu will be displayed where several options can be selected.



- 1 Displays all traffic events
- 2 Switches between automatic and manual country selection
- 3 Selects a TMC radio station
- 4 Activates TMC
- 5 Activates verbal information regarding traffic events
- 6 Displays traffic events on the guided route
- 7 Selected country
- 8 Selected TMC radio station
- 9 Activates DRGS

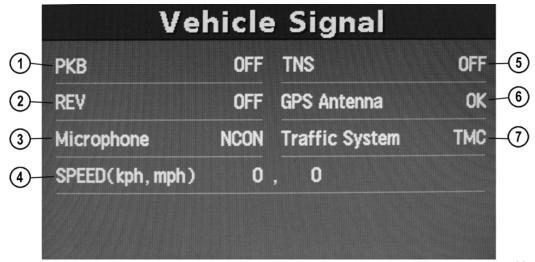
On-board Diagnostic System

- The on-board diagnostic system has the following functions:
 - Vehicle Signal Check
 - Navigation Check
 - Product Version
 - Error Code
- To access the OBD function, press the "Menu" button and select Navigation Set Up →
 Calibration → Map Version. Then push the joystick up two times and down two times.
 Now, the "Diagnosis Check" screen is displayed. After selecting "Menu" the OBD main menu is displayed on the screen.
- The "Return" button has to be pressed to leave a menu point. To cancel the diagnostic mode, the ignition must be switched off.

NOTE: After the tires have been replaced, the vehicle speed signal needs to be recalibrated. To do this, press the "Menu" button and select Navigation Set Up → Calibration → Distance. The vehicle speed signal will then be automatically recalibrated during the next few kilometers driven (the required distance depends on the route used for calibration).

Vehicle Signal Check

 The "Vehicle Signal Check" allows several input signals of the navigation system to be checked.



M5_09075

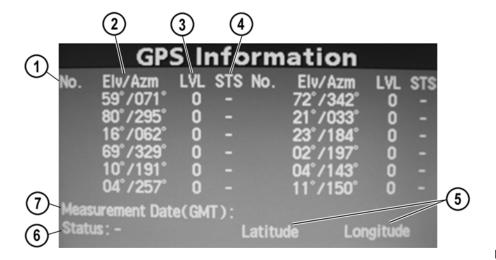
1	PKB	ON = Parking brake signal is ON OFF = Parking brake signal is OFF
2	REV	ON = Reverse gear selected OFF = Reverse gear not selected
3	Microphone	OK = Connected NCON = Disconnected
4	Speed	Current vehicle speed in kph/mph
5	TNS	ON: TNS signal ON OFF: TNS signal OFF
6	GPS antenna	OK = Connected NCON = Disconnected
7	Traffic system	TMC = TMC tuner incorporated

Navigation Check

- A sub-menu is displayed when "Navigation Check" has been selected. The following options can be entered via this sub menu:
 - GPS Information
 - Microphone Check
 - Vehicle Sensors
 - History

GPS Information

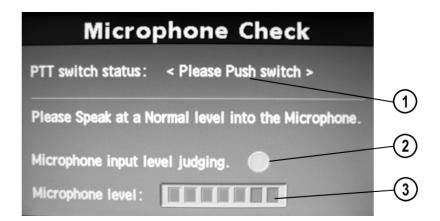
 The option "GPS Information" allows the data received from GPS satellites to be checked.



1	No.	Individual number of the satellite		
2	Elv/Azm	Elevation azimuth (position of the satellite)		
3	LVL	Signal level		
4	STS	Reception status P = Data are received and used for positioning T = Data are received but not used for positioning - = No data are received		
5	Latitude/Longitude	Current position in degrees, minutes and seconds		
6	Measurement Date (GMT)	Date and time obtained from GPS satellites. Time is GMT (Greenwich Mean Time)		
7	Status	2D = Two-dimensional positioning 3D = Three-dimensional positioning NG = Unusable positioning data error = Error in communication between GPS receiver and navigation unit - = Two dimensional positioning is not possible, signals are being received from two or less satellites		

Microphone Check

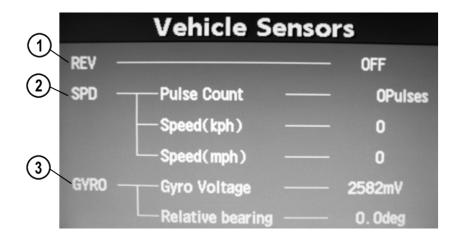
• The "Microphone Check" allows to check the input signals of the microphone.



1	PTT switch status	Please Push Switch = Voice recognition button	
		is not pressed	
		OK = Voice recognition button is pressed	
2	Microphone input level judging	Blue indicator = spoken word is above the threshold	
3	Microphone level	Indicates input level of the microphone by a bar graph	

Vehicle Sensors

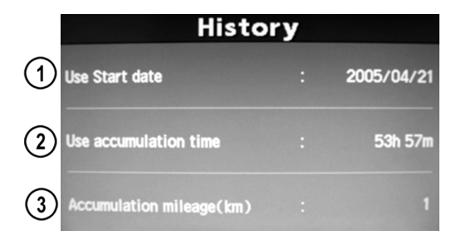
 The option "Vehicle Sensors" allows the sensor signals of the navigation system to be checked.



1	REV	Shows whether the reverse gear signal is ON or OFF (reverse gear signal is also ON when display switches to rear view camera)
2	SPD	Displays the number of vehicle speed pulses for a specified distance and the calculated speed
3	GYRO	Displays the gyro voltage and the relative angle calculated according to the voltage

History

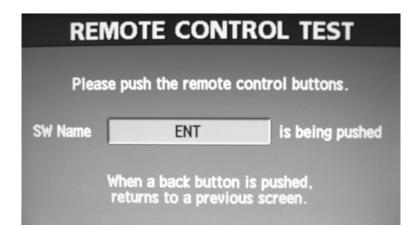
• The option "History" allows the usage of the navigation system in the past to be checked.



1	Use Start date	Displays the date on which the navigation was used for the first time		
2	Use accumulation time	Displays the elapsed usage time of the navigation (if the maximum time value is exceeded, a time of 65536 hours is set)		
3	Accumulation Mileage	Displays the elapsed usage distance (in km) of the navigation (if the maximum distance value is exceeded, a distance of 1048576 km is set)		

Remote Control Test

 The "Remote Control Test" allows the buttons of the control panel/remote control to be checked. The display informs the technician how to proceed after the test has been selected.



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Product Version

 The option "Products Version" allows the hardware and software version of the navigation system to be checked.



Error Code

• The option "Error Code" allows DTCs stored in the navigation system to be inspected.



Rear Entertainment System

Features

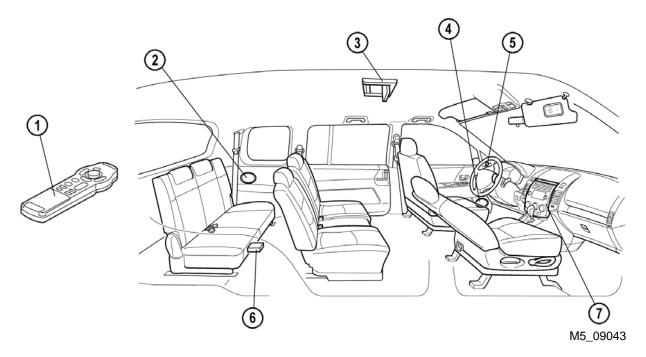
- The RES (Rear Entertainment System) unit consists of a DVD/CD player and built in display.
- In addition, an input for external devices (such as video games) is provided behind the second row seats.
- Audio from the RES can be played back through the vehicle audio system, or listened to using infrared type wireless headphones (purchased separately).
- An infrared remote control is provided to operate the RES. The remote control can be used in the front or rear of the car.
- The RES unit also has the following features:
 - Automatic muting. When the source is changed (for example from an external device like a video game, to DVD (Digital Versatile Disc)), sound and picture are stopped for 0.5 seconds to prevent noise.
 - Auto power off. When the RES display is closed during operation the power is automatically switched off.
 - Automatic dimming. The RES display will be dimmed when the headlight switch is ON.

Specifications

Item			Specification	
Rated voltage (V)		(V)	12	
Output impedance (ohm)		(ohm)	Less than 1000	
Display	Size	(inch)	7	
ызріаў	Туре		TFT (full-colour)	

M5_09T015

Parts Location



- 1 Remote control
- 2 Rear speaker
- 3 RES unit
- 4 Front door speaker

- 5 Tweeter
- 6 Auxiliary terminal unit
- 7 Audio unit

DVD/CD Playback

- The below DVD/CD formats can be played back:
 - 12 cm or 8 cm DVD-VIDEO (PAL format, Region Code '2' or 'ALL')
 - 12 cm or 8 cm Video-CD (PAL format)
 - CD-R (CD-AUDIO, MP3)
 - CD-RW (CD-AUDIO, MP3)

Customisation

- The following DVD preset and playback settings can be changed using the remote control:
 - Language (menu language, subtitle/spoken language)
 - Parent lock setting (when available on DVD)
 - DVD movie camera angle (when available on DVD)
 - DVD movie screen size
 - Picture quality
 - Sound output balance (left, right, or both)

Overheat Protection Function

 If the internal temperature of the DVD/CD player or display exceeds the threshold, operation of the DVD/CD player or display will be automatically stopped to prevent possible malfunctions. Operation will be recommenced when the temperature has dropped to a second threshold.

Item	Operation Stopped	Operation Resumed
DVD/CD player	Approximately 88° C	Approximately 70° C
Display	Approximately 95° C	Approximately 85° C

Cooling Function

- The RES unit incorporates an internal cooling fan to control the internal temperature.
- The cooling fan switches on when the internal temperature of the RES unit reaches approximately 50°C, and switches off when the temperature drops to approximately 40°C.

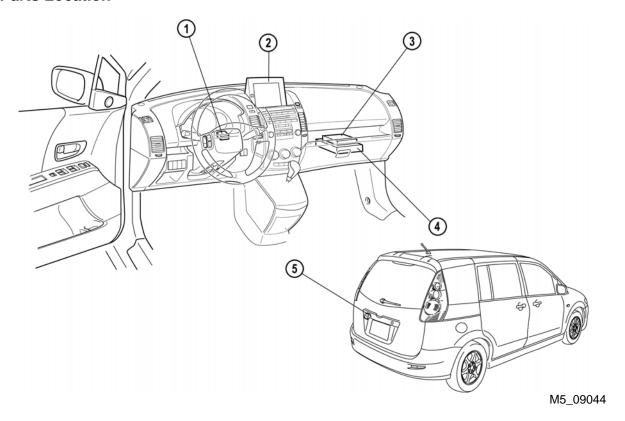
Low Voltage Detection Function

• To prevent malfunctions, operation of the RES will be automatically stopped and "Battery Error" displayed on the display if supply voltage drops below 9.5 V.

Rear View Monitor

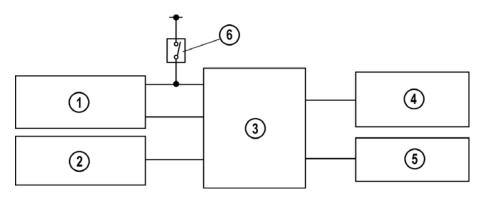
- The rear view monitor consists of the rear view monitor control module, the rear camera, the steering angle sensor, the LCD (Liquid Crystal Display) unit (integrated with the car navigation system) and the reverse light switch.
- When the driver selects reverse gear while the ignition is in the ON position, the rear camera switches on and displays the area behind the vehicle on the car navigation display.
- Reference lines showing the estimated course of the vehicle, as well as vehicle width reference lines are overlaid onto the image.
- Information from the steering angle sensor is received by the rear view monitor control
 module via the HS-CAN, processed by the module and reflected as different coloured
 lines on the display.
- As the steering wheel is turned, the estimated course of the vehicle is changed on the display.

Parts Location



- 1 Steering angle sensor
- 2 LCD unit
- 3 Rear view monitor control module
- 4 Car-navigation unit
- 5 Rear camera

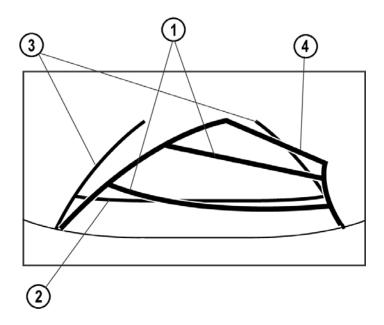
System Overview



- 1 Car-navigation unit
- 2 LCD unit
- 3 Rear view monitor control module
- 4 Steering angle sensor
- 5 Rear camera
- 6 Back-up light switch (MTX)

Reference Lines

• The following reference lines are superimposed on the image provided by the back camera, to assist the driver when reversing into a parking space:



M5_09046

No.	Line	Color	Description
1	Distance indication lines	Red	 This line indicates about 0.5 m {1.64 ft} from the end of rear bumper. It moves according to steering operation.
		Yellow	This line indicates about 1 m {3.28 ft} from the end of rear bumper. It moves according to steering operation.
2	Distance indication line	Green	 This line indicates about 0.5 m {1.64 ft} from the end of rear bumper. It does not move according to steering operation.
3	Vehicle with indication lines	Green	These lines indicate the vehicle width. They do not move according to the steering operation.
4	Anticipated course line	Yellow	These lines indicate the anticipated vehicle course. They move according to steering operation.

M5_09T016

Rear View Monitor Control Module Initialization

- When replacing the rear view monitor control module, rear camera or liftgate, the rear view monitor control module must be initialized. The initialization mode can be entered by conducting the following procedure:
- 1. Turn the audio unit off and turn the ignition switch to the LOCK position.
- 2. Turn the ignition switch to the ON position while pressing the "MODE" switch on the steering wheel audio control, and hold for approximately 2 seconds.
- 3. When "Input Check" is displayed on the car navigation display, release the "MODE" switch and press the volume switches on the steering wheel in the following order:

Instrumentation/Driver Information System

Features

- The construction and operation of the instrumentation/driver information system is essentially the same as that on the Mazda3 (BK) except for the following:
 - Mileage data is uploaded into new instrument cluster during configuration procedure.
 - Code numbers for instrument cluster input/output check mode have been changed.
 - Information display is now connected to the MS-CAN bus.
 - Seat belt warning with occupancy sensor has been adopted for passenger's seat.

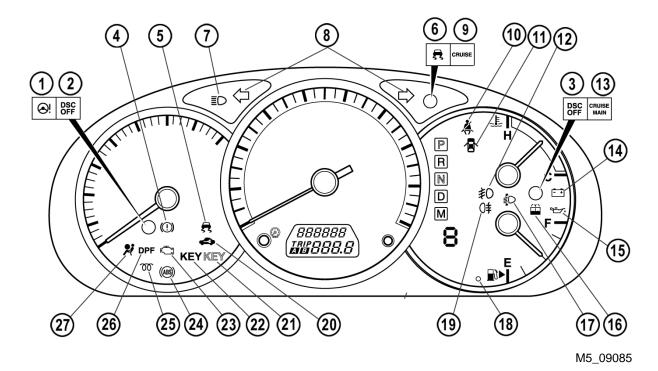
Specifications

	Item		Specification	
	Meter type		Stepper motor type	
	Indication range (mph {km/h})		0—143 {0—230}	
Speedometer	Input signal communication system		CAN system	
	Input signal source	PCM		
	Rated voltage	(V)	DC 12	
	Meter type		Stepper motor type	
	Indication range	(rpm)	0—8,000 (L8, LF), 0—6,000 (MZR-CD)	
Tachometer	Red zone	(rpm)	6,500—8,000 (L8, LF) 5,000—6,000 (MZR-CD)	
	Input signal communication system		CAN system	
	Input signal source		PCM	
	Rated voltage	(V)	DC 12	
	Meter type		Stepper motor type (Reset-to-zero type)	
Fuel gauge	Input signal communication system		Conventional communication system	
i dei gauge	Input signal source		Fuel gauge sender unit	
	Rated voltage	(V)	DC 12	
Water	Meter type		Stepper motor type (Medium range stabilized type)	
temperature	Input signal communication system		CAN system	
gauge	Input signal source		PCM	
	Rated voltage	(V)	DC 12	
	Display		LCD	
0.11/	Indication digits		Odometer: 6 digits, Tripmeter: 4 digits	
Odometer/ Tripmeter	Input signal communication system		CAN system	
	Input signal source		PCM	
	Rated voltage	(V)	DC 12	

M5_09T017

Instrument Cluster

• The instrument cluster features LEDs for the warning and indicator lights. It is connected to the HS- and the MS-CAN bus.



No.	Item	Input signal source	CAN system
1	EHPAS warning light	EHPAS control module	Х
2 ¹	DSC OFF light	DSC HU/CM	х
3 ²	DSC OFF light	DSC HO/CIVI	х
4	Brake system warning light	DSC HU/CM ABS HU/CM	х
5 ¹	DSC indicator light	DSC HU/CM	х
6 ²	DSC indicator light	DSC 110/CIVI	х
7	High-beam indicator light	BCM	х
8	Turn signal light	BCM	х
9	Cruise set indicator light	PCM	х
10	Seat belt warning light	Buckle switch	_
11	Door ajar warning light	BCM	х
12	Front fog indicator light	Front fog light relay	_
13	Cruise main indicator light	PCM	х
14	Generator warning light	PCM	х
15	Oil pressure warning light	Oil pressure switch	_
16	Washer fluid level warning light	Washer fluid level sensor	_
17	Headlight auto leveling warning light	Auto leveling control module	_
18	Fuel-level warning light	Fuel gauge sender unit	_
19	Rear fog indicator light	Rear fog light relay	_
20	Security light	_	_
21	Keyless indicator light	Keyless control module	х
22	Keyless warning light	Keyless control module	х
23	MIL	PCM	х
24	ABS warning light	DSC HU/CM ABS HU/CM	х
25	Glow indicator light	PCM	х
26	DPF indicator light	РСМ	х
27	Airbag system warning light	SAS unit	-

^{1:} MZR-CD

M5_09T018

^{2:} L8, LF

Input/Output Check Mode

- 1. To enter the input/output check mode, turn the ignition switch to ON while pushing the odometer/ tripmeter switch. Keep pressing the odometer/tripmeter switch until "test" is displayed on the odomoter/tripmeter display.
- 2. Press the odometer/tripmeter switch to move from one check mode to the next.

Check Code	Item	
1	Driver's buckle switch	
8	TNS relay	
12	Speedometer	
13	Tachometer	
14	Buzzer	
16	Fuel level warning light	
22	Fuel gauge sender unit	
23	Fuel gauge	
25	Water temperature gauge	
26	Odometer display and warning lights controlled by CAN	
31	Key reminder switch	
32	Indicator buzzer	
57	Panel light control	
58	Passenger-side buckle switch	
36	Occupancy sensor	
59	CAN system	
29	Fuel gauge sender unit	

M5_09T029

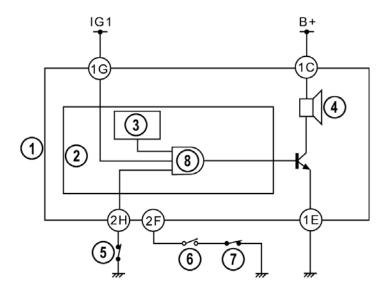
Configuring Instrument Cluster

When replacing the instrument cluster, the new cluster has to be configured. To do this, connect the WDS to the vehicle and select the option Toolbox→Module
 Programming→Programmable Module Installation→IC. During this procedure the mileage is uploaded into the new instrument cluster.

NOTE: Configuring of the instrument cluster can only be conducted once. The new module must display less than 100 km for the mileage data to be uploaded. If a module with more than 100 km is configured, WDS will display an error message after configuring and indicate that the procedure failed. In this situation, all data other than the mileage will have been uploaded into the new instrument cluster, so the configuration is actually successful.

Seat Belt Warning

Seat belt warnings are provided for both the driver's seat and the passenger's seat. The
operation of the seat belt warning light and warning chime is controlled by the instrument
cluster.



M5_09048

- 1 Instrument cluster
- 2 Microcomputer
- 3 Timer
- 4 Buzzer

- 5 Buckle switch (driver side)
- 6 Seat occupancy sensor (passenger side)
- 7 Buckle switch (passenger side)
- 8 AND logic circuit

Driver's Seat Belt Warning

 For the control of the driver's seat belt warning, the signal from the driver's seat belt buckle is used. When the driver's seat belt is unbuckled, the switch closes and a ground signal is sent to the instrument cluster.

Passenger's Seat Belt Warning

- For the control of the passenger's seat belt warning, the signal from the passenger's seat belt buckle switch and an additional seat occupancy sensor is used. The occupancy sensor is located on the seat cushion, and informs the instrument cluster whether the seat is occupied or not.
- If the occupancy sensor detects a load of approximately 15 kg or more, and the passenger's seat belt is unbuckled, both switches close and a ground signal is sent to the instrument cluster.
- Depending on the vehicle speed and driver's/passenger's seat belt buckle switch status, the seat belt warning light will be illuminated and the warning chime operated. The below table shows the operation of the warning light and chime (with both driver's and passenger's seats occupied).

	Vehicle speed								
Condition	Between 0 – 20 km/h (0 – 12 mph)			0 – 20 km/h			20 km/h (12mph) or more		
Driver seat belt	0	0	×	×	0	0	×	×	
Passenger seat belt	0	×	0	×	0	×	0	×	
Seat belt warning light			*	*		*	*	*	
Warning chime						\	♪	\$	

O : Fastened

: Unfastened

: Illuminated

: Flashing

M5_09T019

• The chime will continue sounding for 90 seconds, even if the vehicle speed drops below 20 km/h before 90 seconds has elapsed.

Information Display

- The information display indicates information for the audio system, climate control system, and driver information such as fuel economy data.
- Information between the information display and other modules is exchanged via the MS-CAN bus.

Input/Output Check Mode

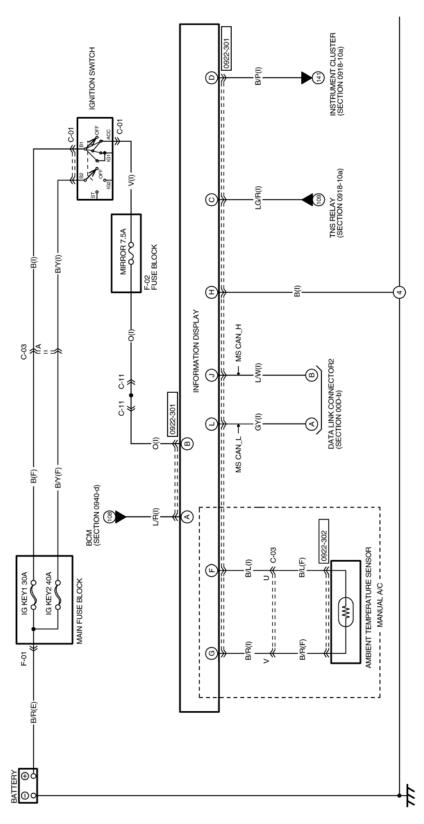
An input/output check mode is provided to allow diagnostics of the information display.
 By using the input/output check mode, different check codes can be selected to confirm the operating condition of the input and output devices for the information display.

Check code	Signal output part	Malfunction location
01	Information display	CAN system communication error
02	Audio unit Climate control module Instrument cluster	Communication error to signal output part
03	LCD	-
04	TNS relay	TNS relayBCMTNS signal wiring harness
05	Ambient temperature sensor	Ambient temperature sensor Ambient temperature signal wiring harness

M5_09T020

- To enter the input/output check mode, use the following procedure:
- 1. Switch the ignition ON while pressing the CLOCK and INFO buttons. Keep pressing the CLOCK and INFO buttons until "test" is displayed on the information display.
- 2. Press the INFO button to move from one check code to the next.
- When all the check codes have been displayed, "end" will be displayed on the information display. To repeat the test the ignition must be switched OFF once and the above procedure repeated.

Wiring Diagram



M5_09049

Control System

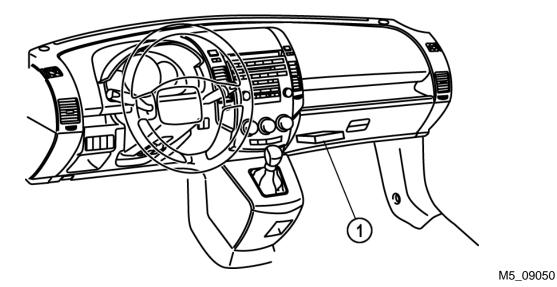
Features

- With the introduction of the Mazda5 (CR) a new control system for body electrics has been adopted. It has the following features:
 - A Body Control Module has been adopted.
 - An interior fuse box separate to the Body Control Module (at end of instrument panel on passenger's side).
 - Controller Area Network with HS-CAN and MS-CAN bus communication.

Body Control Module

- The BCM is installed on the passenger's side underneath the dashboard. It exchanges information with other modules via the MS-CAN bus.
- The BCM incorporates the following relays:
 - Front wiper relay
 - Front wiper high relay
 - Door lock relay
 - Door unlock relay
- The BCM controls the following systems:
 - Lighting system
 - Wiper and washer
 - Power door lock system
 - Keyless Entry system (except for vehicles equipped with Advanced Keyless Entry system)
 - Rear defroster

BCM Location



1 BCM

NOTE: The BCM does not require configuring when it is replaced.

NOTE: Directly after switching off the ignition a current draw of approximately 180 mA for 30 minutes is normal, after which it drops to approximately 20 mA.

On-board Diagnostic System

- The on-board diagnostic system consists of the following functions:
 - Self test
 - PID monitor

Self Test

- The self test function allows BCM DTCs to be displayed on WDS. To do this, connect WDS to the vehicle and select the option Toolbox→Self Test→Modules→GEM.
- When the ignition is switched off, DTCs stored by the self test will be deleted.
- To conduct the self test, the following conditions must first be met:
 - Ignition switch ON
 - All switches other than ignition switch OFF
 - All doors, bonnet, trunk lid and liftgate are closed and unlocked
 - Park brake is engaged

PID Monitor

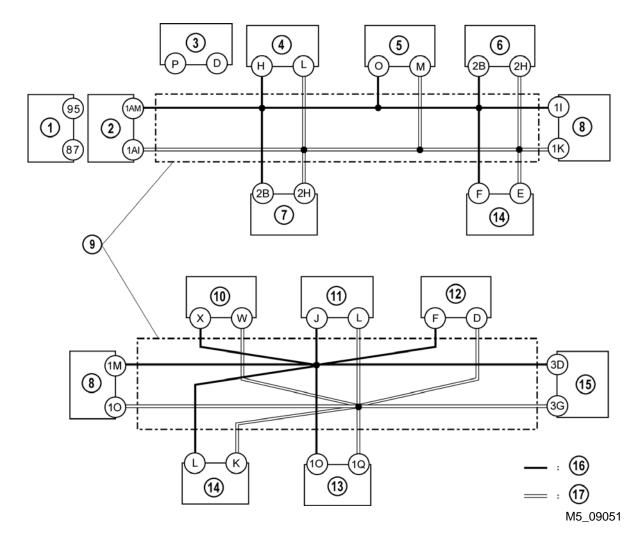
 The PID monitor function allows BCM PIDs to be displayed. To do this, connect WDS to the vehicle and select the option Toolbox→Datalogger→Modules→GEM.

Item	Description	Unit/Condition
ACSW	Climate control unit (A/C switch)	On/Off
AUTOLMP	Light switch (AUTO)	On/Off
BRK_WRN	Parking brake switch, brake fluid level sensor	On/Off
CCNT_GE	Number of DTCs	_
DD_LOCK	Driver's door lock-link switch	LOCK/UNLOCK
F_FOG_LMP	Front fog light switch	On/Off
HAZARD	Hazard warning switch	On/Off
HBEAMSW	Light switch (high beam)	On/Off
HEADLAMP	Light switch (low beam)	On/Off
LF_AJAR	Front door latch switch (LH)	Open/Close
PARK_SW	Light switch (TNS)	On/Off
R_FOG_LMP	Rear fog light switch	On/Off
RDEF_SW	Climate control unit (rear window defroster switch)	On/Off
REAR_AJAR	Sliding door switch	Open/Close
RF_AJAR	Front door latch switch (RH)	Open/Close
T_AJAR	Liftgate latch switch	Open/Close
TURN_SW	Turn signal switch	On/Off
WASH_FRT	Windshield wiper and washer switch (washer)	On/Off
WPFAST_FRT	Windshield wiper and washer switch (high)	On/Off
WPINT_FRT	Windshield wiper and washer switch (INT or AUTO)	On/Off
WPINT_REAR	Rear wiper and washer switch (INT)	On/Off
WPRPRKSTS	Windshield wiper motor (auto stop switch)	On/Off
WP_SW_FRT	Windshield wiper and washer switch (low)	On/Off

M5_09T021

Controller Area Network

• The Mazda5 uses an MS-CAN (Middle Speed-Controller Area Network) and an HS-CAN (High Speed-Controller Area Network) for transmission of multiplex input/output signals between electrical modules, similar to the Mazda3. The instrument cluster is connected to both networks and operates as portal, allowing information exchange between the MS-CAN and the HS-CAN.



- 1 PCM (MZR-CD)
- 2 PCM (L8, LF)
- 3 DSC HU/CM (with DSC)
- 4 ABS HU/CM (with ABS)
- 5 Rear view monitor control module
- 6 Keyless control module (with Advanced Keyless Entry system)
- 7 EHPAS control module (with L8/LF engine)
- 8 Instrument cluster
- 9 Twisted pair

- 10 Climate control unit (with full-auto A/C)
- 11 Information display
- 12 Water heater unit (with MZR-CD engine)
- 13 Audio unit (base module)
- 14 DLC-2
- 15 BCM
- 16 CAN-H
- 17 CAN-L

HS-CAN Signal Chart

• The following signals are transmitted via the HS-CAN bus.

	Multiplex module					
Signal	РСМ	EHPAS control module (L8, LF)	DSC HU/CM	Rear view monitor control module	Keyless control module	Instrument cluster
Engine speed	OUT	IN	IN	_	IN	IN
Vehicle speed	OUT	IN	_	_	IN	IN
Neutral switch position	OUT	IN	_	-	_	_
Engine torque	OUT	IN	IN -	-	-	-
Accelerator pedal position	OUT	-	IN -	-	-	-
Brake pedal position	OUT IN	-	IN -	-	-	– OUT
Transaxle specifications	OUT	_	IN -	-	_	-
Tire circumference	OUT IN	-	IN OUT	-	-	-
Engine specifications	OUT	_	IN -	-	_	-
Immobilizer-related information	OUT IN	-	-	_	-	IN OUT
Engine coolant temperature	OUT	-	-	_	-	IN
Travelled distance	OUT	_	_	_	_	IN
Fuel injection amount	OUT	_	_	-	_	IN
MIL on request	OUT	-	_	-	ı	IN
Generator warning light on request	OUT	-	-	1	-	IN
Cruise main/set indicator light on request	OUT	-	_	-	-	IN
Steering angle	_	_	OUT	IN	_	_
EHPAS control module malfunction (L8, LF)	_	OUT	_	-	_	IN
Brake system status (EBD/ABS/DSC)	IN	-	OUT	1	_	_
Wheel speed (LF, RF, LR, RR)	IN	_	OUT	-	-	-
Brake system warning light on request	_	_	OUT	-	_	IN
ABS warning light on request	_	-	OUT	-	-	IN

M5_09T022-1

	Multiplex module					
Signal	РСМ	EHPAS control	DSC HU/CM	Rear view monitor	Keyless control	Instrument cluster
	i Olivi	module (L8, LF)	ABS HU/CM	control module	module	
DSC indicator light on request	-	-	OUT	-	-	IN
DSC OFF light on request	ı	ı	OUT	ı	ı	IN
Keyless warning/indicator light on request	ı	ı	_	ı	OUT	IN
Keyless warning buzzer on request	_	_	_	-	OUT	IN
Fuel tank level	IN	_	_	_	_	OUT
A/C on request	IN	-	-	_	_	OUT
Transaxle in reverse position	IN	-	-	-	-	OUT
Parking brake position	_	IN	_	_	_	OUT
Glow indicator light (MZR-CD)	OUT	-	-	-	-	IN
DPF indicator light (MZR-CD)	OUT	-	_	-	ı	IN

M5_09T022-2

MS-CAN Signal Chart

The following signals are transmitted via the MS-CAN bus.

	Multiplex module					
Signal	Body control module	Climate control unit	Information display	Audio unit (base module)	Water heater unit	Instrument cluster
Front wiper status	OUT	IN	_	_	ı	_
TNS status	OUT	IN	_	_	ı	
Door lock status	OUT	-	_	_	ı	IN
Turn signal light on request	OUT	ı	-	-	ı	IN
Security light on request	OUT	ı	-	-	ı	IN
Alarm on request	OUT	-	_	_	ı	IN
Each door status	OUT	_	_	_	_	IN
Brake fluid level	OUT	-	_	_	ı	IN
High-beam indicator light on request	OUT	-	_	-	_	IN
Parking brake position	OUT	_	_	_	_	IN
Rear window defroster	IN	OUT				
on request	OUT	IN	_	_	_	_
A/C on request	IN	OUT				_
A/C on request	OUT	-	_	_		IN
Ambient temperature	IN	OUT	_	_	IN	_
A/C Status display request	-	OUT	_	_	ı	_
Temparature measuring	ı	OUT	_	_	ı	_
unit	IN		_	_	ı	OUT
Audio status display request	ı	-	_	-	_	_
Water heater fuel consumption	-	-	_	_	_	IN
Engine speed	IN		_	_	_	OUT
Vehicle speed	IN	IN	IN	IN	_	OUT
Engine coolant temperature	_	IN	IN	_	_	OUT
Ignition key position	_	IN	IN	IN	IN	OUT
Driver information system data	_	_	IN	_	_	OUT

M5_09T023

On-board Diagnostic System

- The on-board diagnostic system is essentially the same as the Mazda3, except for the following:
 - CAN related DTCs can now be stored in the information display and Keyless Control Module as these modules are now connected to the area network.

ABS	Acrylonitrile-Butadiene- Styrene	CAN-L	CAN-Low
ABS	Anti-lock Brake System	CD	Compact Disc
ABDC	After Bottom Dead Center	СКР	Crankshaft Position
A/C	Air Conditioning	CMDTC	Continuous Memory DTC
ALC	Auto Level Control	СМР	Camshaft Position
APP	Accelerator Pedal Position	СРР	Clutch Pedal Position
AT	Automatic Transmission	CPU	Central Processing Unit
ATDC		CRS	Child Restraint Seat
-	After Top Dead Center	DC	Direct Current
ATX	Automatic Transaxle	DLC	Data Link Connector
BARO	Barometric Pressure	DSC	Dynamic Stability Control
BBDC	Before Bottom Dead Center	D-PATS	Distributed-PATS
BCM	Body Control Module	DPF	Diesel Particulate Filter
BTDC	Before Top Dead Center	DRGS	Dynamic Route Guidance
CAN	Controller Area Network	2	System System
CAN-H	CAN-High	DTC	Diagnostic Trouble Code

DVD	Digital Versatile Disc	HDD	Hard Disc Drive
EBD	Electronic Brake Force Distribution	н	Hi gh
ECT	Engine Coolant Temperature	HO2S	Heated O2 Sensor
	Tomporatoro	HS-CAN	High-Speed CAN
EGR	Exhaust Gas Recirculation	HU/CM	Hydraulic Unit/Control
EGRVP	EGR Valve Position		M odule
EHPAS	Electro Hydraulic Power Assist Steering	HVAC	Heater, Ventilation & Air Conditioning
ELR	Emergency Locking Retractor	IAC	Idle Air Control
		IAT	Intake Air Temperature
EVAP	Evaporative Emission	IC	Instrument Cluster
FEEPROM	Flash Electronically Erasable Programmable ROM	ID	Identification
GMR	Giant Magneto Resistance	IG	I gnition
GND	Ground	ISV	Intake Shutter Valve
GPS	Global Positioning System	KOEO	Key On Engine Off
GR	Gear Ratio	KOER	Key On Engine Running

KS	Knock Sensor	MOS-FET	Metal Oxide Semiconductor Field Effect Transistor
LCD	Liquid Crystal Display	МР3	M oving P icture Experts Group Layer- 3
LED	Light Emitting Diode		. ,
LF	Left Front	MS-CAN	Middle-Speed CAN
LH	Left Hand	MTX	Manual Transaxle
LO	Low	NOx	Nitrous Oxide
LR	Left Rear	NTC	Negative Temperature Coefficient
MAF	Mass Air Flow	NVH	Noise, Vibration & Harshness
MAP	Manifold Absolute Pressure	OBD	On Board Diagnostics
MAV	Multi Activity Vehicle	ocv	Oil Control Valve
MAIDAS	Mazda Advanced Impact Distribution and Absorption System	PAD	Passenger Airbag Deactivation
MD	Mini Disc	PATS	Passive Anti-Theft System
MD-LP	Mini Disc Long Play	PCM	Powertrain Control Module
MIL	Malfunction Indicator Light	PCV	Positive Crankcase Ventilation

PID	Parameter Identification	SAS	Sophisticated Airbag Sensor
РЈВ	Passenger Junction Box	SST	Special Service Tool
P/S	Power Steering	тсс	Torque Converter Clutch
PSP	Power Steering Pressure	TCS	Traction Control System
P/W CM	Power Window Control Module	TDC	Top Dead Center
RDS	Radio Data System	TFT	Transmission Fluid Temperature
RES	Rear Entertainment System	тмс	Traffic Message Channel
RF	Right Front	TNS	Tail, Number & Side lights
RGB	Red, Green, Blue	ТР	Throttle Position
RH	Right Hand	TR	Transmission Range
ROM	Read-Only Memory	Тх	Transmitter (line)
RR	Right Rear	VBC	Variable Boost Control
Rx	Receiver (line)	VIN	Vehicle Identification Number
SAPS	Sulphate Ash, Phosphor, Sulphur	VIS	Variable Intake-air System

VSS Vehicle Speed Sensor

VTCS Variable Tumble Control

System

WDS Worldwide Diagnostic

System

WU-TWC Warm Up Three-Way

Catalyst

List of Abbreviations	
	Osmais a Tusinin n Mandaf