# **Service Information**

Mazda Motor Corporation

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Category U	Repair Guidance		Ref. No. R024/06	Page 1 of 2
Coverage ☐ Distributor only ■Please inform your dealers			Date Issued March 31, 2006	
Please convey this information to your       □       Director       ■ General Manager         ■       Warranty Dept.       ■ Parts Dept.       ■ Training Dept.       ■ Field Rep.		•	Date Revised	
Applicable Model Applicable Countries or Specifications				
Mazda6 (GG/GY) & Mazda5 (CR) with MZR-CD Engine		Europe		

# Subject: Unusual Noise from Drive Belt

#### PROBLEM DESCRIPTION

When the vehicle is at idle or running at a low speed (30 - 50 km/h) with the accelerator pedal released, an unusual noise may be heard from the drive belt.

#### CAUSE

There is misalignment between the crank pulley and A/C compressor, which causes the unusual noise.

#### MASS PRODUCTION CHANGE

The bolt holes on the AC compressor has been made smaller in order to reduce the amount of misadjustment of AC compressor fitted location.

#### **BEGINNING VIN & DATE OF MODIFICATION**

JMZ CR**** ** 137851	February 7, 2006
JMZ GG**** ** 650816	February 7, 2006
JMZ GY**** ** 425365	February 7, 2006

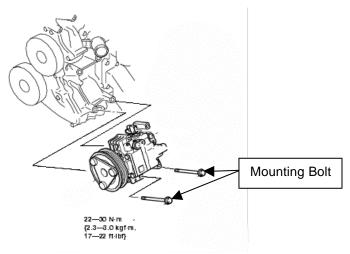
#### FIELD COUNTERMEASURE

A/C compressor installation bolts (mounting bolts) with enlarged diameter will be available as service parts.

When you encounter a customer complaint on this concern, replace the two mounting bolts with service parts according to the following procedure.

Note: The service mounting bolts can only be installed in the A/C compressor produced before the modification.

- 1. Remove the right side tire.
- 2. Remove the right side splash shield and mudguard.
- 3. Loosen the drive belt and remove it.



- 4. Loosen the 4 mounting bolts from AC compressor.
- 5. Move the AC compressor, and remove the 2 mounting bolts as indicated in the figure.
- 6. Install 2 service mounting bolts in the AC compressor.
- 7. Tighten the four mounting bolts to the specified tightening torque. **Tightening Torque : 22-30Nm**

## PARTS INFORMATION

Part Number	Part Name	Q'ty
RFY1 15 128	Mounting Bolt	2

## WARRANTY INFORMATION

Symptom Code	82
Damage Code	9H
Causal Part No.	RFY1 15 128
Q'ty	2
Operation No.	XXB293RX
Labor Hours	0.8Hrs.
Period Covered	Normal Warranty Period

K. Truji

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